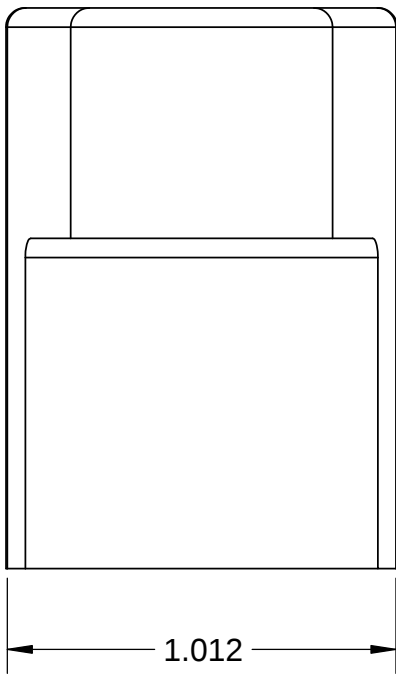
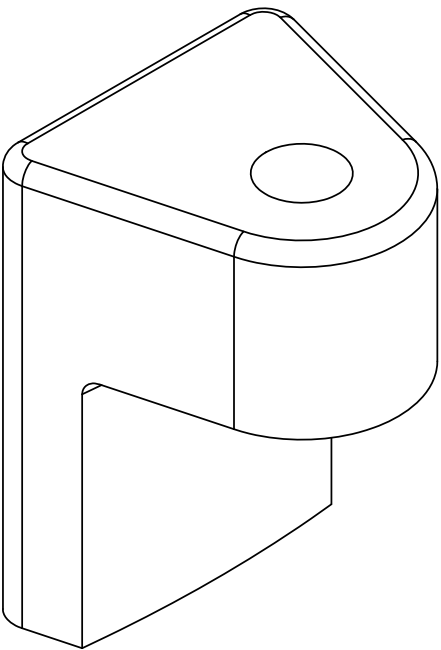
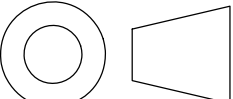




Status:

BILL OF MATERIALS											
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute		
				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.		M B A R I	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Gene M.				 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
						CHECKED					
						PROJECT NO. 901602					
						PROJECT Coastal Profiling Float					
		DO NOT SCALE DRAWING				SIZE B		DWG. NO.		REV. A	
						SCALE 2:1		CAD FILE:		SHEET 1 OF 1	
		3				MATL Proto3000 ULTEM* 9085 Fused Deposition Modeling Polymer		1			