

MS BOSS #4 TAP 7/16-20 THRU
PER SAE-1926 OVERSIZE FOR
ANODIZE BY 0.003/SIDE
3 PLACES ON $\phi 3.400$ BC

$\phi 0.850$ MIN SPOTFACE
4 PLACES

$\phi 0.173 \pm 0.002$ THRU
5 PLACES ON $\phi 1.720$ BC

$\phi 1.300 \pm 0.002$ THRU

90° TYP

9/16-18 BOSS FITTING
PER SAE-1926
OVERSIZED FOR ANODIZING
BY 0.003/SIDE

$\phi 0.100$ THRU
4 PLACES ON $\phi 1.660$ BC

5°
10° 10° 10°

