

Input Conditions

loadTorque := 0.85·N·m See Oildyne Data Sheet H865 Pump (to right)

loadTorque = 120.37 ozf·in loadTorque = 7.523 lbf·in

loadSpeed := 1000 $\frac{\text{rev}}{\text{min}}$ Just as a starting point try this speed

gearRatio := 1 gearEff := 1.0

Maxon 353301 250W 70V brushed motor

terminalResistance := 1.41·ohm torqueConstant := 0.253 $\frac{\text{N}\cdot\text{m}}{\text{A}}$ speedConstant := 37.7 $\frac{\frac{\text{rev}}{\text{min}}}{\text{V}}$

noLoadCurrent := 0.120 A speedConstant · torqueConstant = 0.999

stallTorque := 12.6 N·m frictionTorque := torqueConstant · noLoadCurrent = 0.03 N·m

loadPower := loadTorque · loadSpeed = 89.012W

motorTorque := $\frac{\text{loadTorque}}{\text{gearRatio} \cdot \text{gearEff}}$ = 0.85 N·m

motorSpeed := loadSpeed · gearRatio = $1 \times 10^3 \frac{\text{rev}}{\text{min}}$

motorPowerIn := $\left(\frac{\text{motorTorque}}{\text{torqueConstant}} \cdot \text{terminalResistance} + \frac{\text{motorSpeed}}{\text{speedConstant}} \right) \cdot \frac{\text{motorTorque}}{\text{torqueConstant}}$ = 105.032W

motorVoltage := torqueConstant · motorSpeed + terminalResistance · $\frac{\text{motorTorque}}{\text{torqueConstant}}$ = 31.231V

motorVoltage2 := $\frac{1}{\text{speedConstant}} \cdot \left(\text{motorSpeed} + \frac{\text{terminalResistance}}{\text{torqueConstant}^2} \cdot \text{motorTorque} \right)$ = 31.268V

$\frac{\text{motorSpeed}}{\text{speedConstant}} + \text{terminalResistance} \cdot \frac{\text{motorTorque}}{\text{torqueConstant}}$ = 31.262V

motorCurrent := $\frac{\text{motorTorque}}{\text{torqueConstant}} + \text{noLoadCurrent}$ = 3.48A

motorVoltage · motorCurrent = 108.675W

$\text{eff} := \frac{\text{motorSpeed} \cdot (\text{motorTorque} - \text{frictionTorque})}{\text{motorVoltage} \cdot \text{motorCurrent}}$ = 0.79

Maxon 429271 90W 36V brushless EC90 flat
motor

$$\text{terminalResistance} := 0.522 \cdot \text{ohm} \quad \text{torqueConstant} := 0.109 \cdot \frac{\text{N} \cdot \text{m}}{\text{A}}$$

$$\text{speedConstant} := 88.0 \cdot \frac{\frac{\text{rev}}{\text{min}}}{\text{V}} \quad \text{noLoadCurrent} := 0.348 \cdot \text{A}$$

$$\text{stallTorque} := 7.48 \cdot \text{N} \cdot \text{m} \quad \text{frictionTorque} := \text{torqueConstant} \cdot \text{noLoadCurrent} = 0.038 \cdot \text{N} \cdot \text{m}$$

$$\text{speedConstant} \cdot \text{torqueConstant} = 1.004$$

$$\text{loadPower} := \text{loadTorque} \cdot \text{loadSpeed} = 89.012 \text{ W}$$

$$\text{motorTorque} := \frac{\text{loadTorque}}{\text{gearRatio} \cdot \text{gearEff}} = 0.85 \cdot \text{N} \cdot \text{m}$$

$$\text{motorSpeed} := \text{loadSpeed} \cdot \text{gearRatio} = 1 \times 10^3 \cdot \frac{\text{rev}}{\text{min}}$$

$$\text{motorPowerIn} := \left(\frac{\text{motorTorque}}{\text{torqueConstant}} \cdot \text{terminalResistance} + \frac{\text{motorSpeed}}{\text{speedConstant}} \right) \cdot \frac{\text{motorTorque}}{\text{torqueConstant}} = 120.359 \text{ W}$$

$$\text{motorVoltage} := \text{torqueConstant} \cdot \text{motorSpeed} + \text{terminalResistance} \cdot \frac{\text{motorTorque}}{\text{torqueConstant}} = 15.485 \text{ V}$$

$$\text{motorCurrent} := \frac{\text{motorTorque}}{\text{torqueConstant}} + \text{noLoadCurrent} = 8.146 \text{ A}$$

$$\text{motorVoltage} \cdot \text{motorCurrent} = 126.144 \text{ W}$$

$$\text{motorVoltage2} := \frac{1}{\text{speedConstant}} \cdot \left(\text{motorSpeed} + \frac{\text{terminalResistance}}{\text{torqueConstant}^2} \cdot \text{motorTorque} \right) = 15.416 \text{ V}$$

$$\frac{\text{motorSpeed}}{\text{speedConstant}} + \text{terminalResistance} \cdot \frac{\text{motorTorque}}{\text{torqueConstant}} = 15.434 \text{ V}$$

$$\text{eff} := \frac{\text{motorSpeed} \cdot (\text{motorTorque} - \text{frictionTorque})}{\text{motorVoltage} \cdot \text{motorCurrent}} = 0.674$$

$$\text{loadTorque} = 0.85 \text{ N}\cdot\text{m} \quad \text{loadSpeed} = 1 \times 10^3 \frac{\text{rev}}{\text{min}}$$

$$\text{loadSpeed} := 400 \cdot \frac{\text{rev}}{\text{min}}$$

Maxon 244879 90W 48V brushless EC90 flat motor

$$\text{terminalResistance} := 2.28 \cdot \text{ohm} \quad \text{torqueConstant} := 0.217 \cdot \frac{\text{N}\cdot\text{m}}{\text{A}}$$

$$\text{speedConstant} := 44.0 \cdot \frac{\frac{\text{rev}}{\text{min}}}{\text{V}} \quad \text{noLoadCurrent} := 0.135 \cdot \text{A}$$

$$\text{stallTorque} := 4.67 \cdot \text{N}\cdot\text{m} \quad \text{frictionTorque} := \text{torqueConstant} \cdot \text{noLoadCurrent} = 0.029 \cdot \text{N}\cdot\text{m}$$

$$\text{speedConstant} \cdot \text{torqueConstant} = 1$$

$$\text{loadPower} := \text{loadTorque} \cdot \text{loadSpeed} = 35.605 \text{ W}$$

$$\text{motorTorque} := \frac{\text{loadTorque}}{\text{gearRatio} \cdot \text{gearEff}} = 0.85 \cdot \text{N}\cdot\text{m}$$

$$\text{motorSpeed} := \text{loadSpeed} \cdot \text{gearRatio} = 400 \cdot \frac{\text{rev}}{\text{min}}$$

$$\text{motorPowerIn} := \left(\frac{\text{motorTorque}}{\text{torqueConstant}} \cdot \text{terminalResistance} + \frac{\text{motorSpeed}}{\text{speedConstant}} \right) \cdot \frac{\text{motorTorque}}{\text{torqueConstant}} = 70.592 \text{ W}$$

$$\text{motorVoltage} := \text{torqueConstant} \cdot \text{motorSpeed} + \text{terminalResistance} \cdot \frac{\text{motorTorque}}{\text{torqueConstant}} = 18.021 \text{ V}$$

$$\text{motorVoltage2} := \frac{1}{\text{speedConstant}} \cdot \left(\text{motorSpeed} + \frac{\text{terminalResistance}}{\text{torqueConstant}^2} \cdot \text{motorTorque} \right) = 18.023 \text{ V}$$

$$\frac{\text{motorSpeed}}{\text{speedConstant}} + \text{terminalResistance} \cdot \frac{\text{motorTorque}}{\text{torqueConstant}} = 18.022 \text{ V}$$

$$\text{motorCurrent} := \frac{\text{motorTorque}}{\text{torqueConstant}} + \text{noLoadCurrent} = 4.052 \text{ A}$$

$$\text{motorVoltage} \cdot \text{motorCurrent} = 73.02 \text{ W}$$

$$\text{eff} := \frac{\text{motorSpeed} \cdot (\text{motorTorque} - \text{frictionTorque})}{\text{motorVoltage} \cdot \text{motorCurrent}} = 0.471$$

$$\text{numTorqueSteps} := 20 \quad n := 0 \dots \text{numTorqueSteps} \quad \text{torqueIncr} := \frac{\text{motorTorque}}{\text{numTorqueSteps}} = 0.043 \cdot N \cdot r$$

$$\text{torqueSteps}_n := n \cdot \text{torqueIncr}$$

$$\text{motorVoltage} := 10V$$

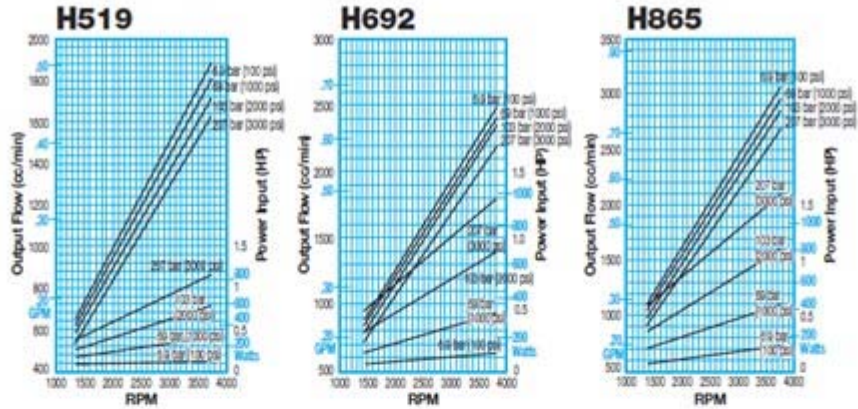
$$\text{effSteps}_n := \frac{\left(\text{speedConstant} \cdot \text{motorVoltage} - \frac{\text{terminalResistance}}{\text{torqueConstant}^2} \cdot \text{torqueSteps}_n \right) \cdot \left(\text{torqueSteps}_n - \text{friction} \right)}{\text{motorVoltage} \cdot \left(\frac{\text{motorTorque}}{\text{torqueConstant}} + \text{noLoadCurrent} \right)}$$

effSteps =

	0
0	-0.033
1	0.014
2	0.058
3	0.097
4	0.131
5	0.162
6	0.188
7	0.21
8	0.227
9	0.24
10	0.249
11	0.253
12	0.254
13	...

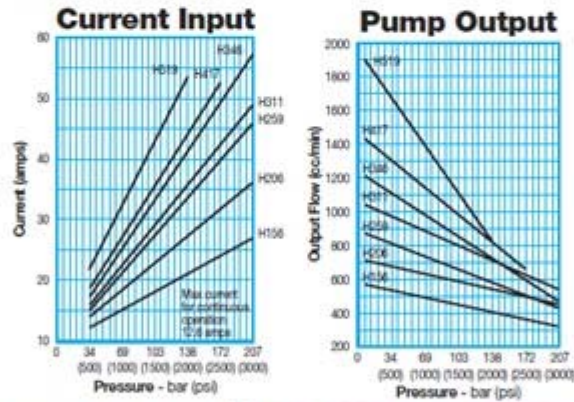
$$\frac{\left(\text{speedConstant} \cdot \text{motorVoltage} - \frac{\text{terminalResistance}}{\text{torqueConstant}^2} \cdot \text{torqueSteps}_n \right) \cdot \left(\text{torqueSteps}_n - \text{friction} \right)}{\text{motorVoltage} \cdot \left(\frac{\text{motorTorque}}{\text{torqueConstant}} + \text{noLoadCurrent} \right)}$$

$$\text{speedConstant} \cdot \text{motorVoltage} - \frac{\text{terminalResistance}}{\text{torqueConstant}^2} \cdot \text{torqueSteps}_n$$



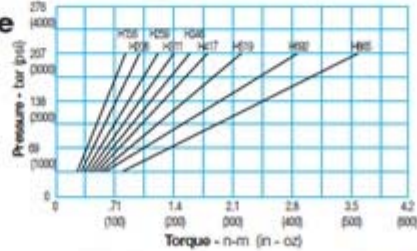
Typical Performance Data

at 12 VDC as assembled with a standard DC motor



Average Input Torque

Speed: 3000 RPM



n

$\left[\begin{array}{c} \rightarrow \\ \text{Torque} \end{array} \right]$

torqueSteps = $\cdot \text{N}\cdot\text{m}$

	0
0	0
1	0.043
2	0.085
3	0.128
4	0.17
5	0.212
6	0.255
7	0.297
8	0.34
9	0.382
10	0.425
11	0.467
12	0.51
13	...

frictionTorque = $0.029 \cdot \text{N}\cdot\text{m}$

$$\frac{\frac{\text{resistance}}{2} \cdot \text{torqueSteps}_2}{\frac{\text{motorTorque}}{\text{torqueConstant}} + \text{noLoadCurrent}} \cdot \left(\text{torqueSteps}_2 - \text{frictionTorque} \right) = 0.058$$

$\text{torqueSteps}_2 = 0.085 \cdot \text{N}\cdot\text{m}$

$$\frac{\text{ice}}{2} \cdot \text{torqueSteps}_2 = 41.961 \frac{1}{\text{s}}$$

