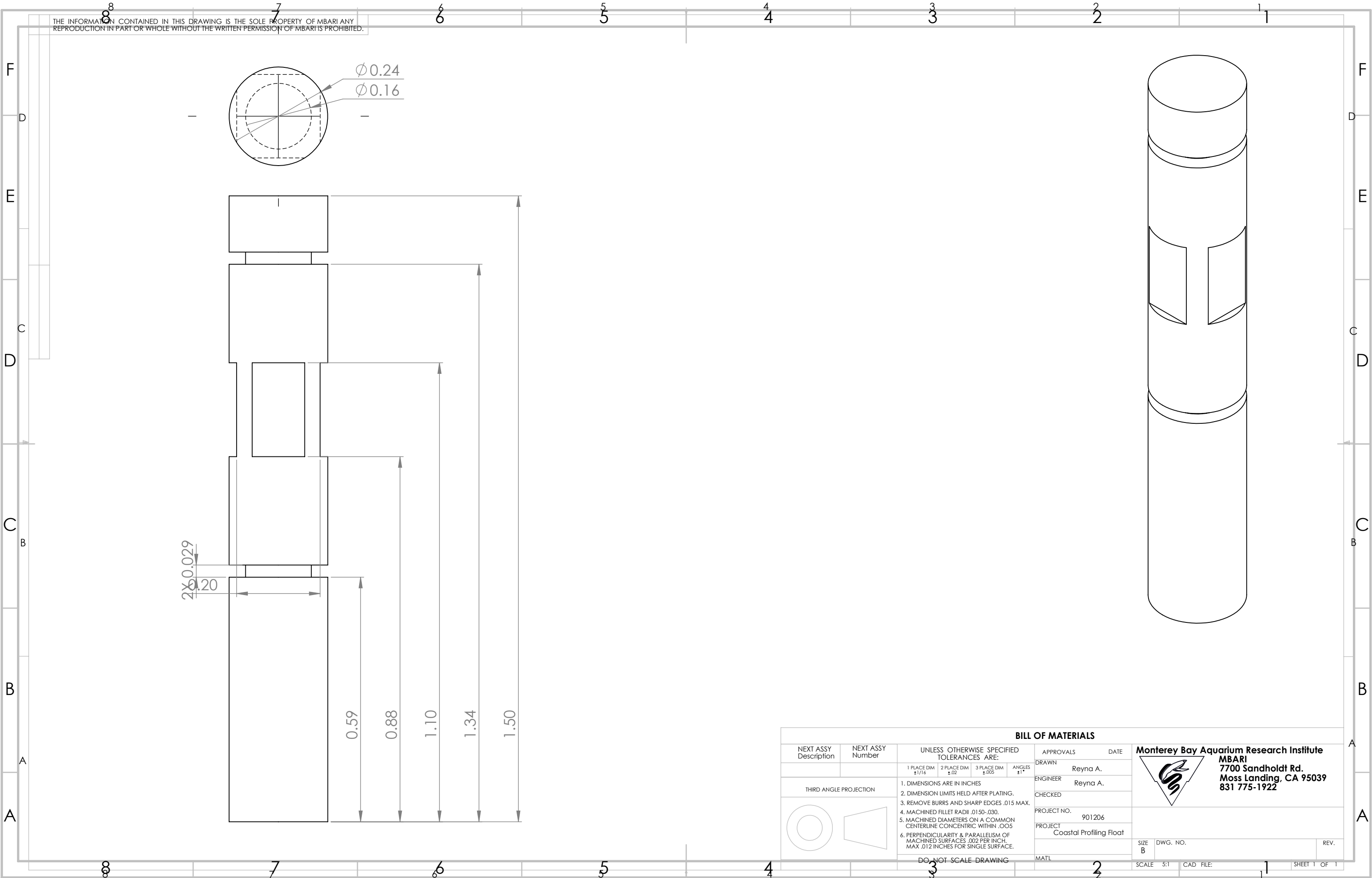




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Ø 0.24
Ø 0.16

2X 0.029
0.20

0.59
0.88
1.10
1.34
1.50

BILL OF MATERIALS

NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute  MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922			
		1 PLACE DIM ± 1/16	2 PLACE DIM ± .02	3 PLACE DIM ± .005	ANGLES ± 1°	DRAWN	Reyna A.					
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Reyna A.					
						CHECKED						
						PROJECT NO.	901206					
						PROJECT	Coastal Profiling Float					
						MAT'L			SIZE B	DWG. NO.		REV.

DO NOT SCALE DRAWING