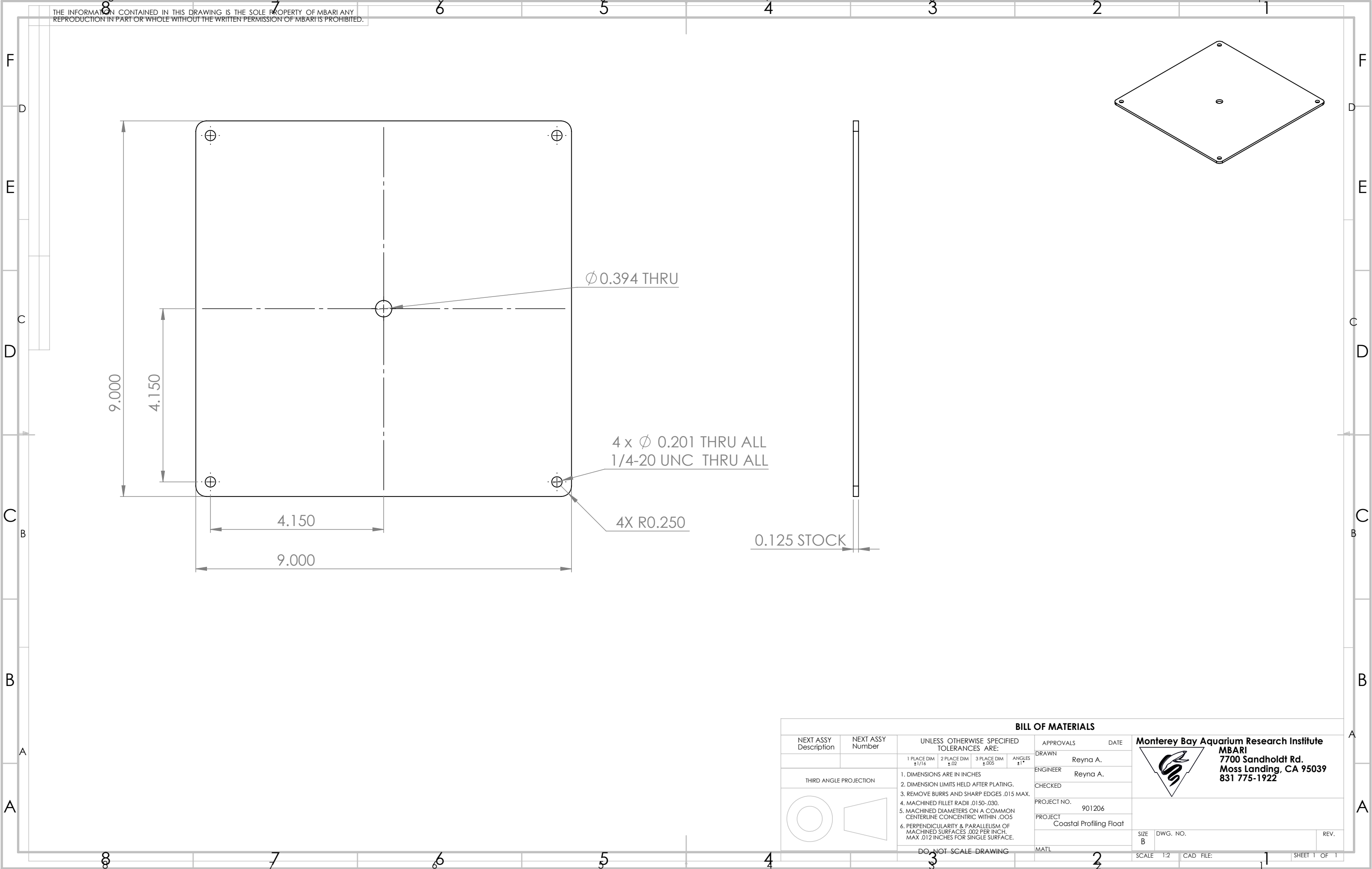
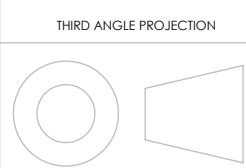




BILL OF MATERIALS												
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE				
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Reyna A.					
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				ENGINEER	Reyna A.					
		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED						
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	901206					
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	Coastal Profiling Float					
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				SIZE B	DWG. NO.	REV.				
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				MAT'L						
		DO NOT SCALE DRAWING						SCALE	1:2	CAD FILE:		SHEET 1 OF 1
		3				2				1		



1. DIMENSIONS ARE IN INCHES
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADII .0150-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

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