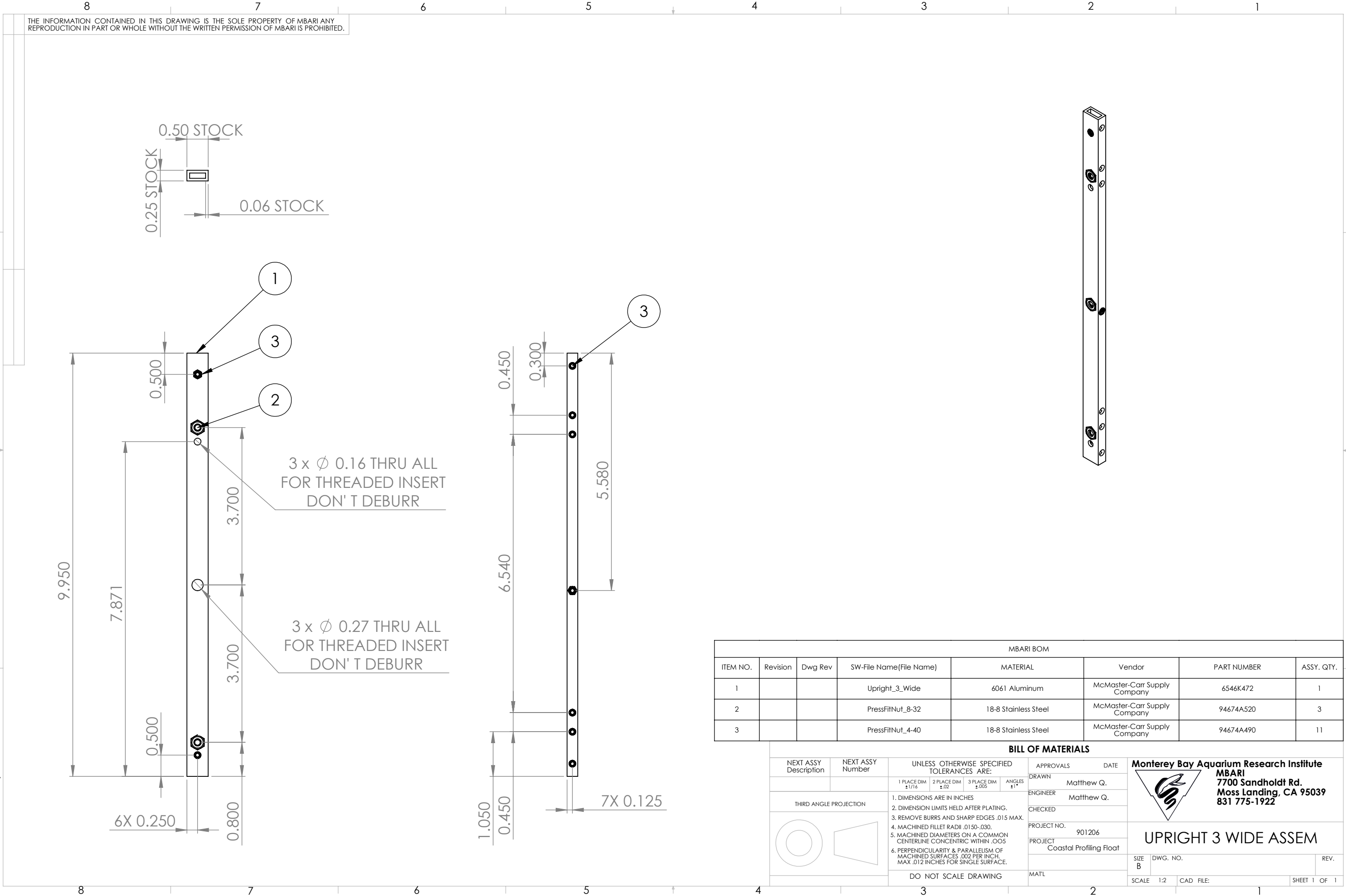




MBARI BOM							
ITEM NO.	Revision	Dwg Rev	SW-File Name(File Name)	MATERIAL	Vendor	PART NUMBER	ASSY. QTY.
1			Upright_3_Wide	6061 Aluminum	McMaster-Carr Supply Company	6546K472	1
2			PressFitNut_8-32	18-8 Stainless Steel	McMaster-Carr Supply Company	94674A520	3
3			PressFitNut_4-40	18-8 Stainless Steel	McMaster-Carr Supply Company	94674A490	11

BILL OF MATERIALS				Monterey Bay Aquarium Research Institute		
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN	Matthew Q.
					ENGINEER	Matthew Q.
					CHECKED	
					PROJECT NO.	901206
					PROJECT	Coastal Profiling Float
					MAT'L	
					SCALE	1:2
					CAD FILE:	
					SHEET	1 OF 1

Monterey Bay Aquarium Research Institute
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Moss Landing, CA 95039
831 775-1922

UPRIGHT 3 WIDE ASSEM

SIZE B DWG. NO. REV.
SCALE 1:2 CAD FILE: SHEET 1 OF 1