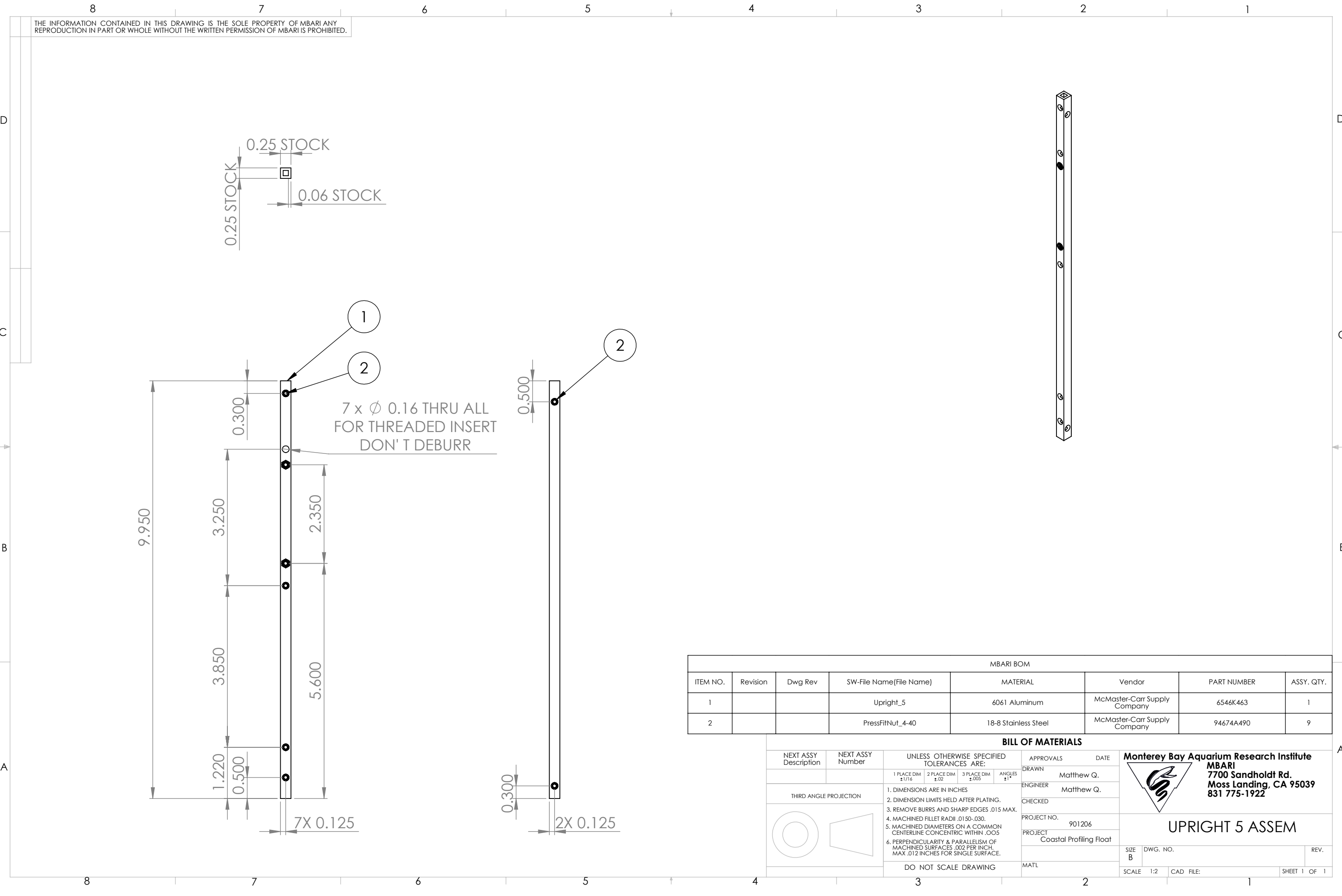




MBARI BOM							
ITEM NO.	Revision	Dwg Rev	SW-File Name(File Name)	MATERIAL	Vendor	PART NUMBER	ASSY. QTY.
1			Upright_5	6061 Aluminum	McMaster-Carr Supply Company	6546K463	1
2			PressFitNut_4-40	18-8 Stainless Steel	McMaster-Carr Supply Company	94674A490	9

BILL OF MATERIALS										
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE	
				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Matthew Q.	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER		Matthew Q.			
					CHECKED					
					PROJECT NO.		901206			
					PROJECT		Coastal Profiling Float			
					MAT'L					
		DO NOT SCALE DRAWING					SIZE B		DWG. NO.	REV.
							SCALE 1:2		CAD FILE:	SHEET 1 OF 1



Monterey Bay Aquarium Research Institute

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UPRIGHT 5 ASSEM