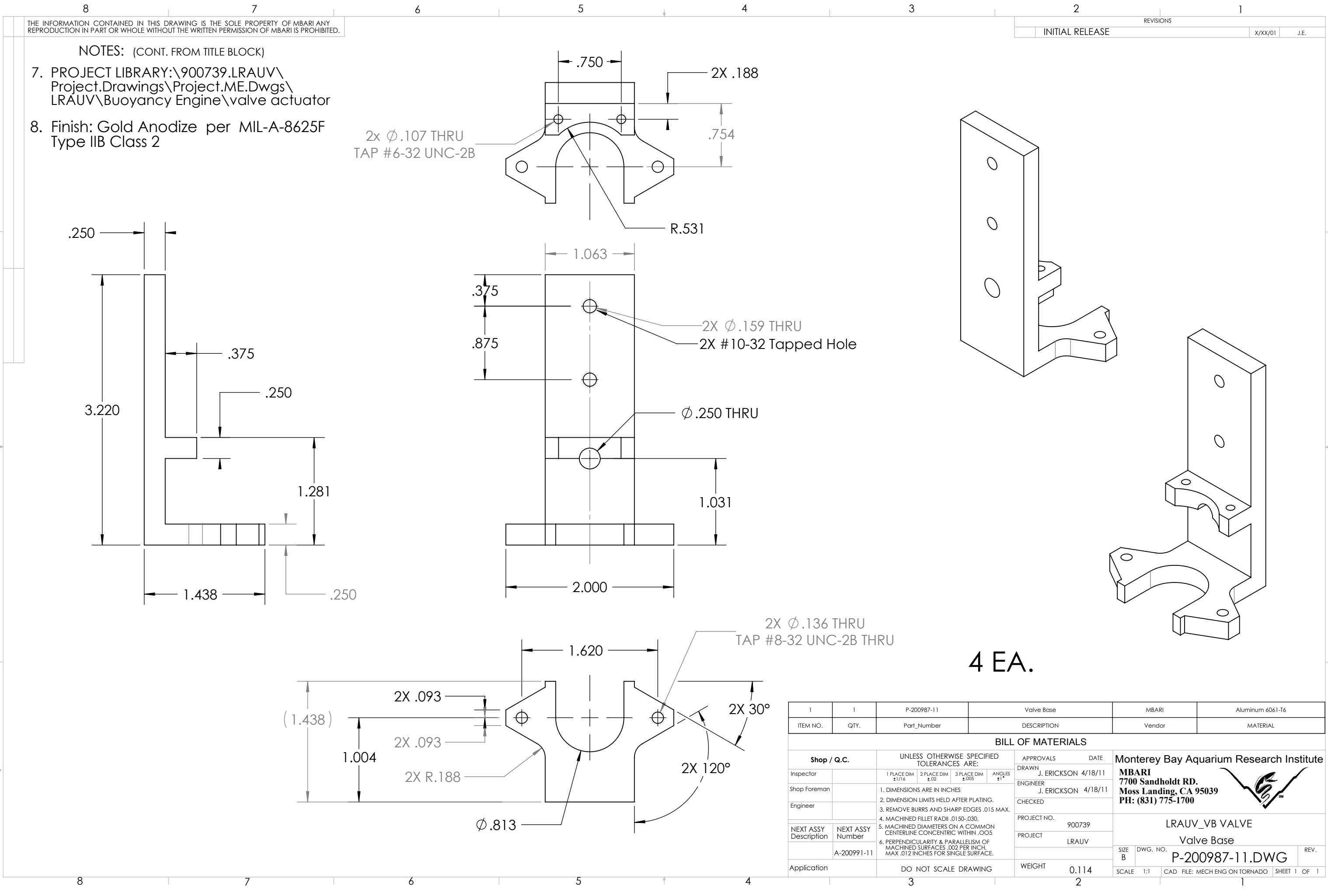
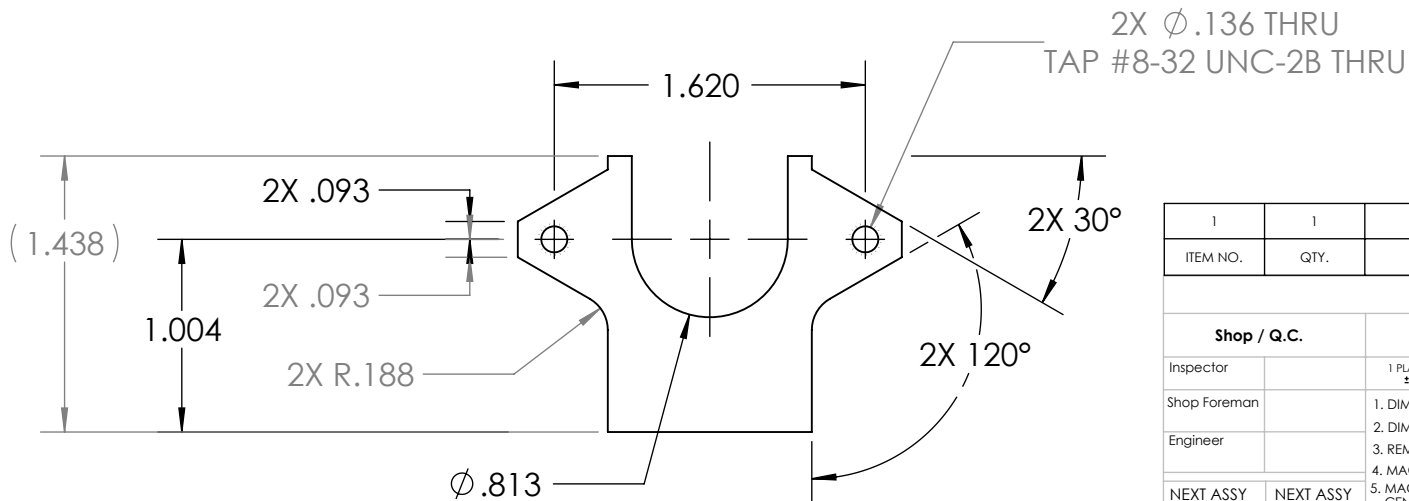
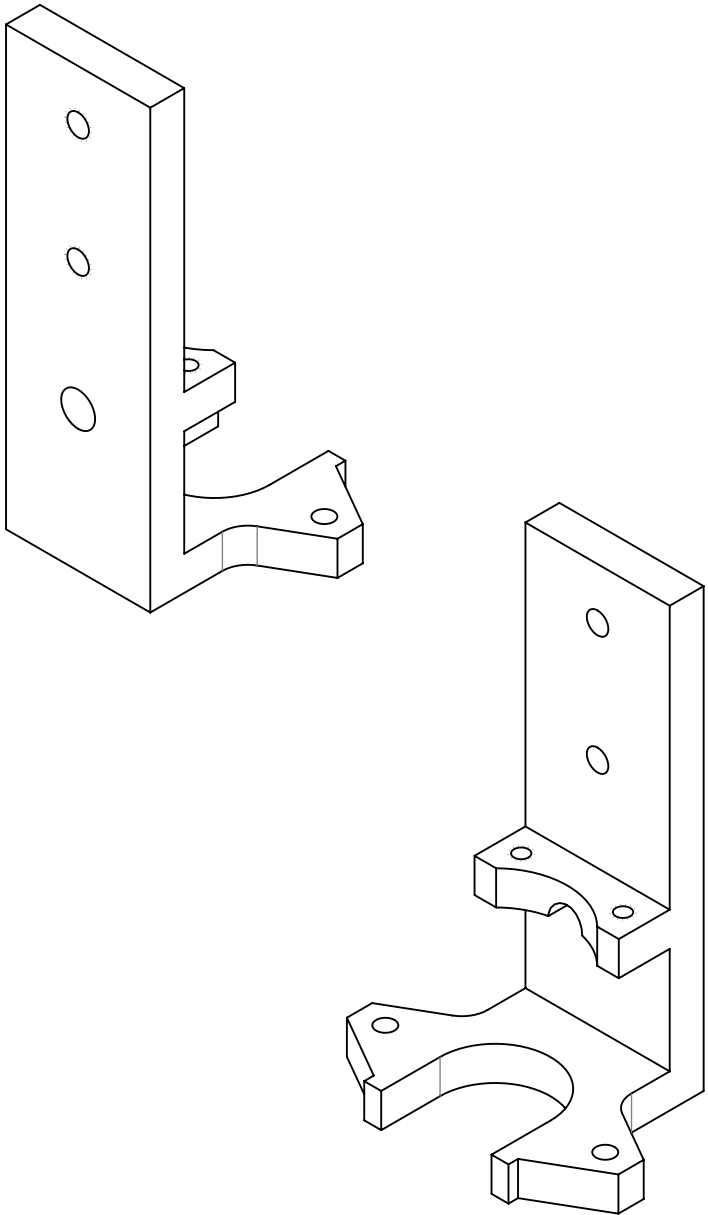
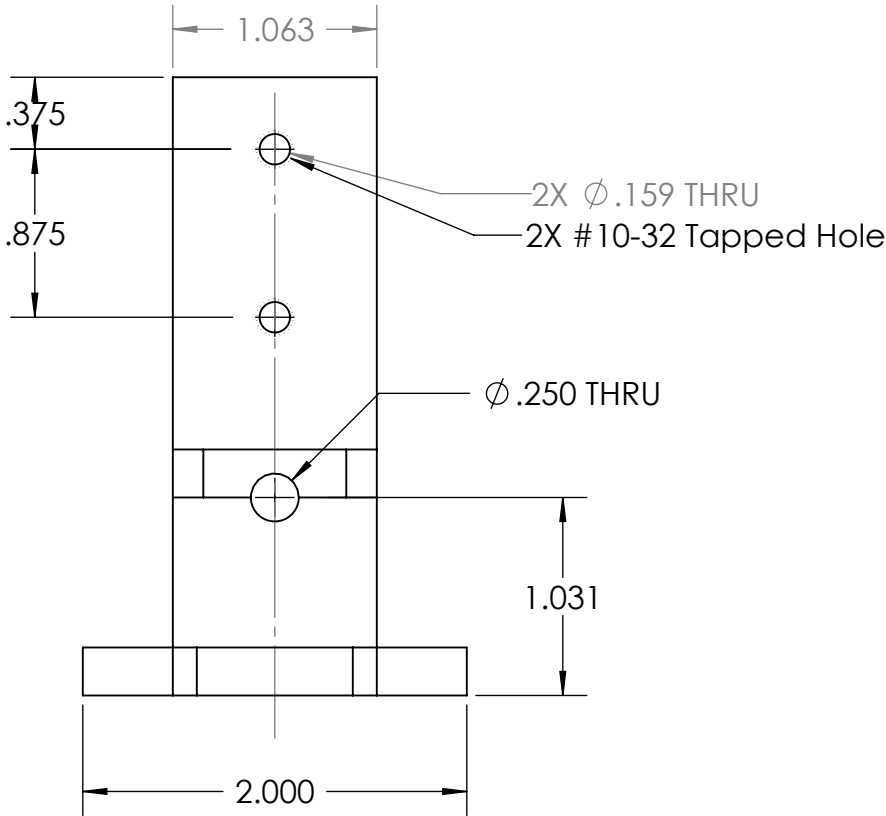
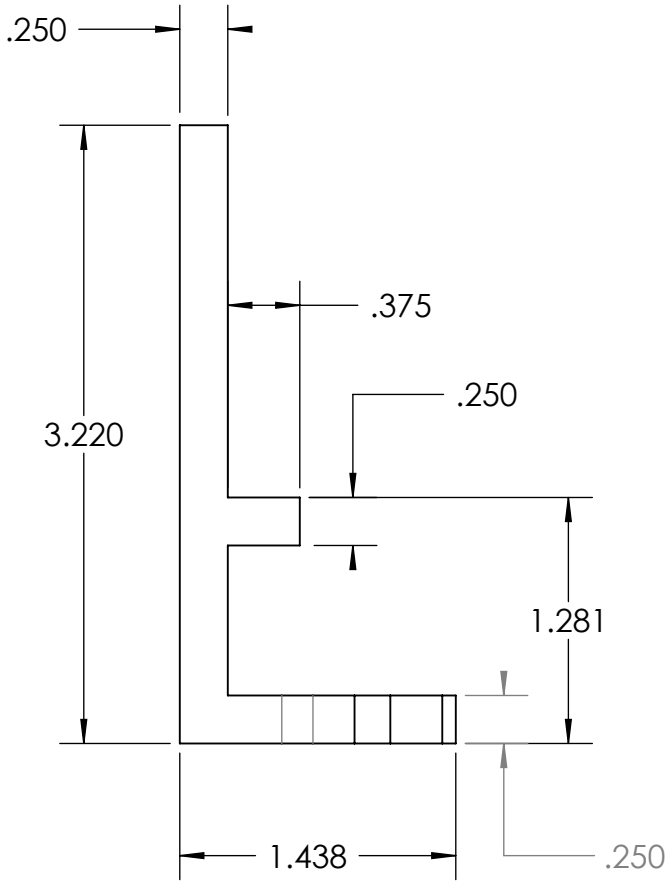
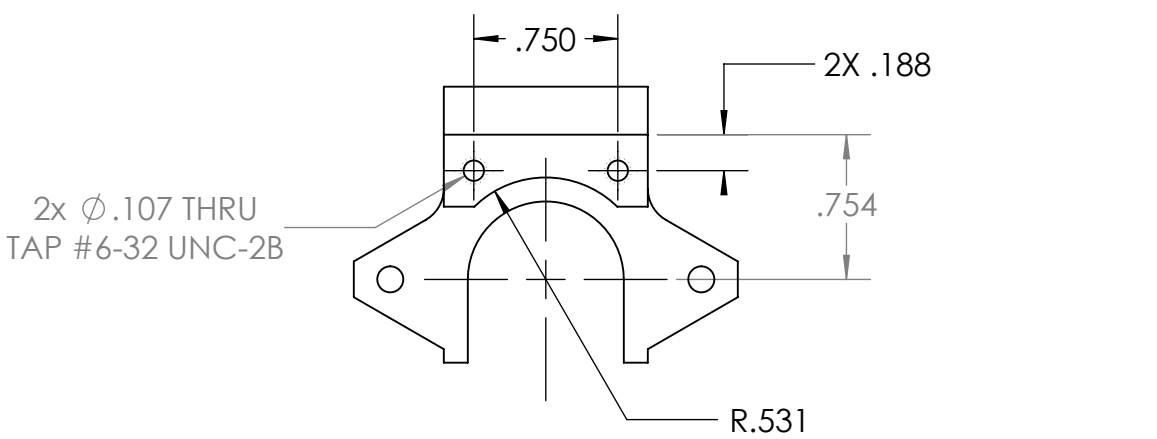




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

- NOTES: (CONT. FROM TITLE BLOCK)
7. PROJECT LIBRARY:\900739.LRAUV\
Project.Drawings\Project.ME.Dwgs\
LRAUV\Buoyancy Engine\valve actuator
8. Finish: Gold Anodize per MIL-A-8625F
Type IIB Class 2



1	1	P-200987-11	Valve Base	MBARI	Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 4/18/11	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 4/18/11	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900739	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.114	
		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-200987-11.DWG	
				SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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Moss Landing, CA 95039
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LRAUV_VB VALVE

Valve Base

P-200987-11.DWG

REV.