

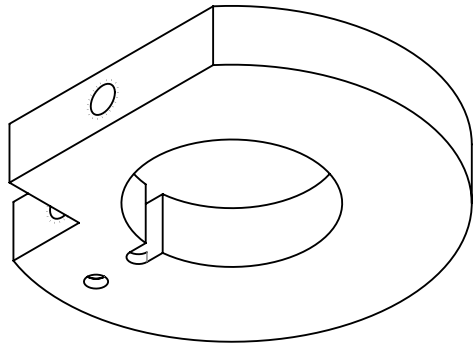
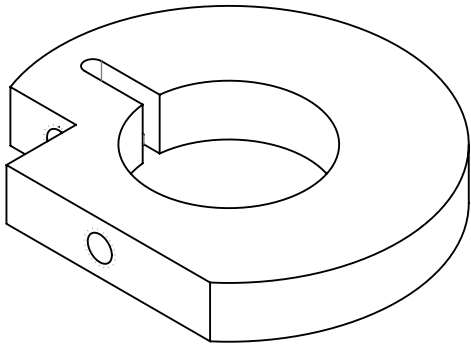
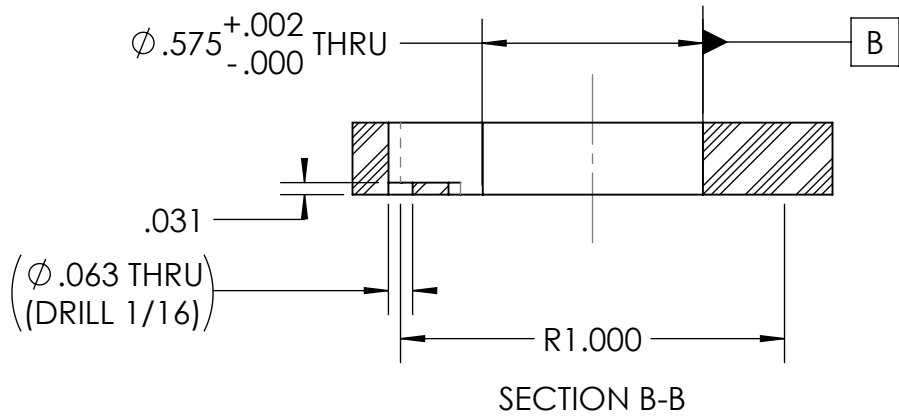
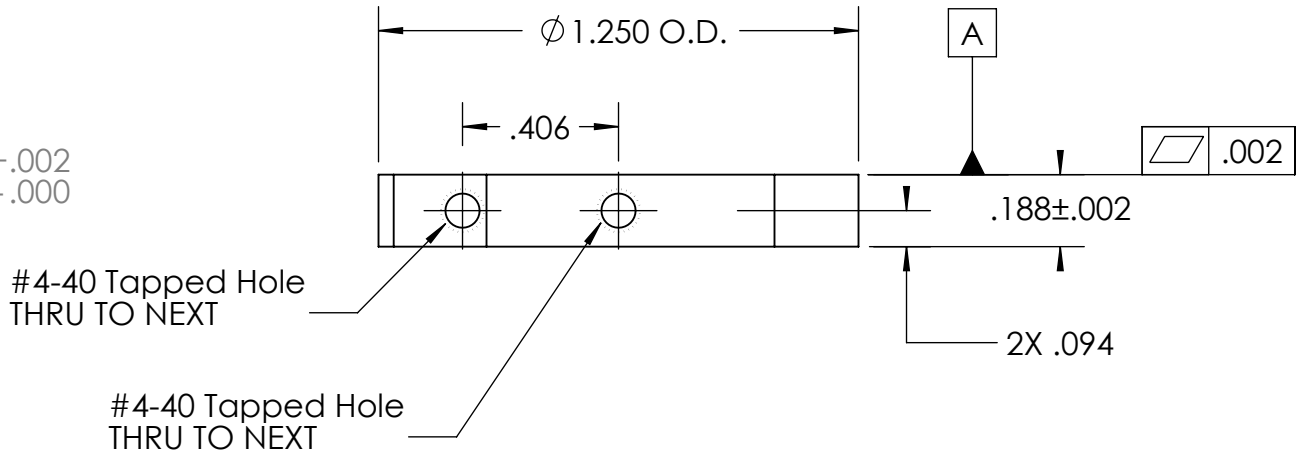
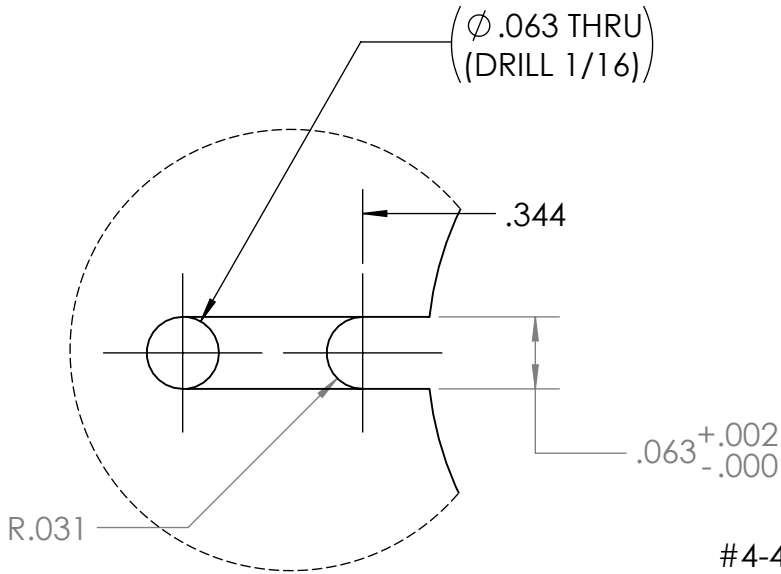
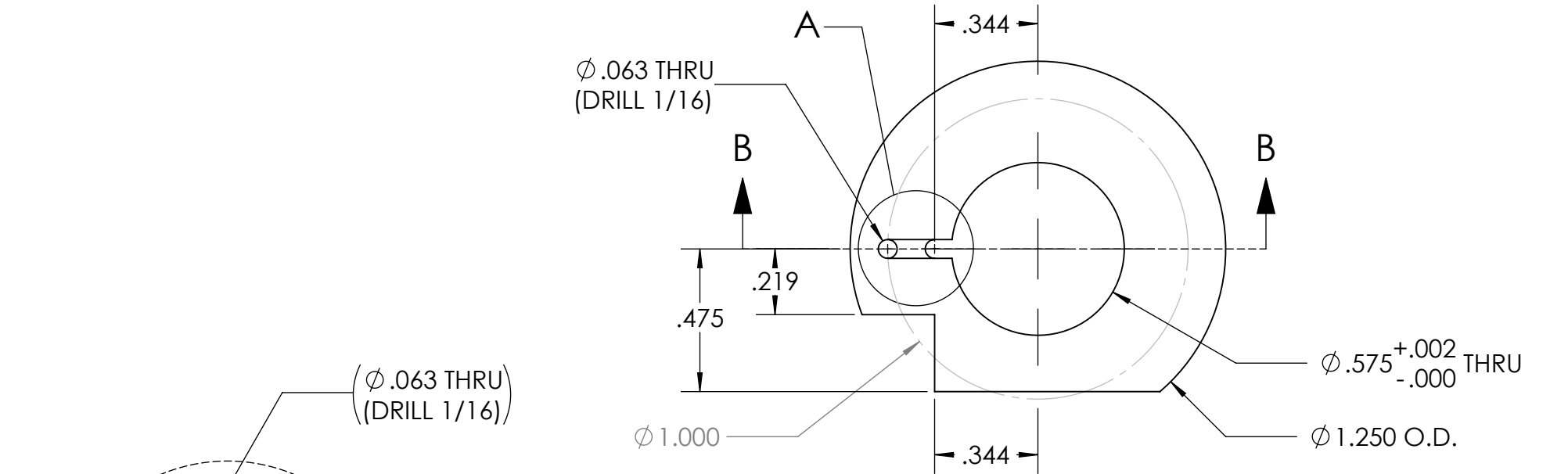
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REVISIONS

INITIAL RELEASE

X/XX/01

J.E.



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7. PROJECT LIBRARY:\900739.LRAUV\
Project.Drawings\Project.ME.Dwgs\
LRAUV\Buoyancy Engine\valve actuator
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201066-11	Magnet Carrier	MBARI	PEEK
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 4/25/11	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 4/25/11	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900739	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.008	
		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-201066-11.DWG	
				SCALE 2:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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TETHYS - LRAUV _ VB SYS.
Magnet Carrier

REV.