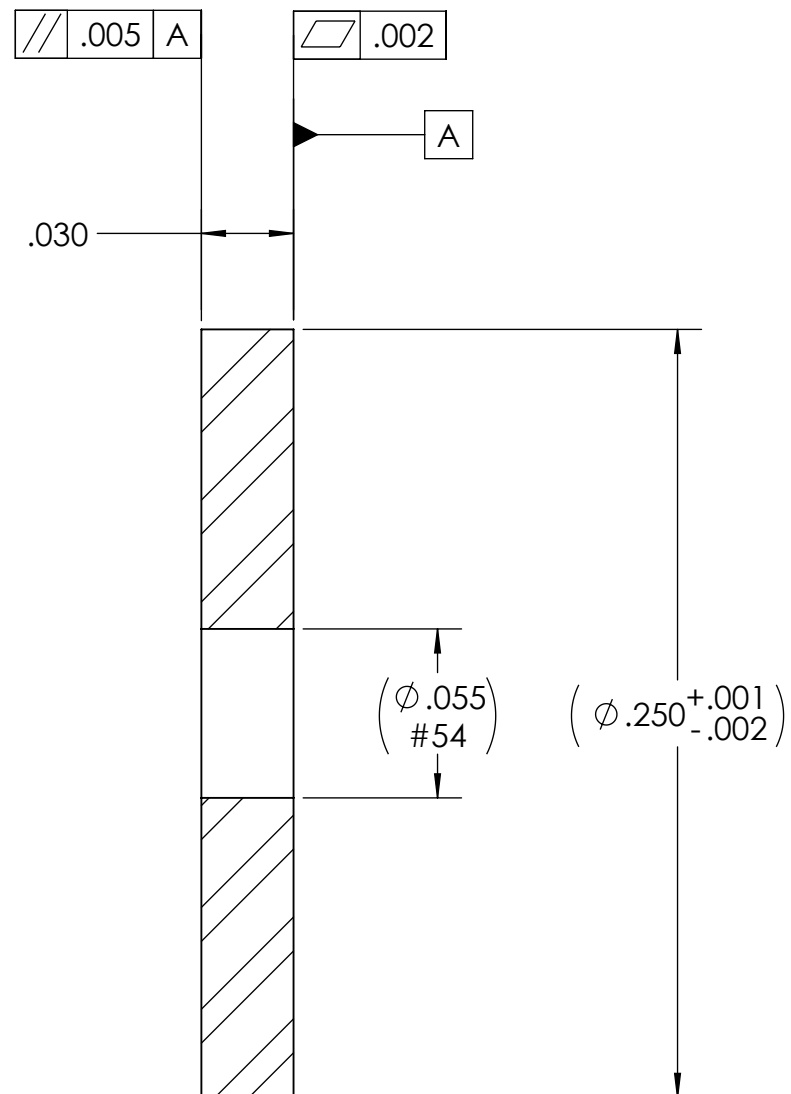
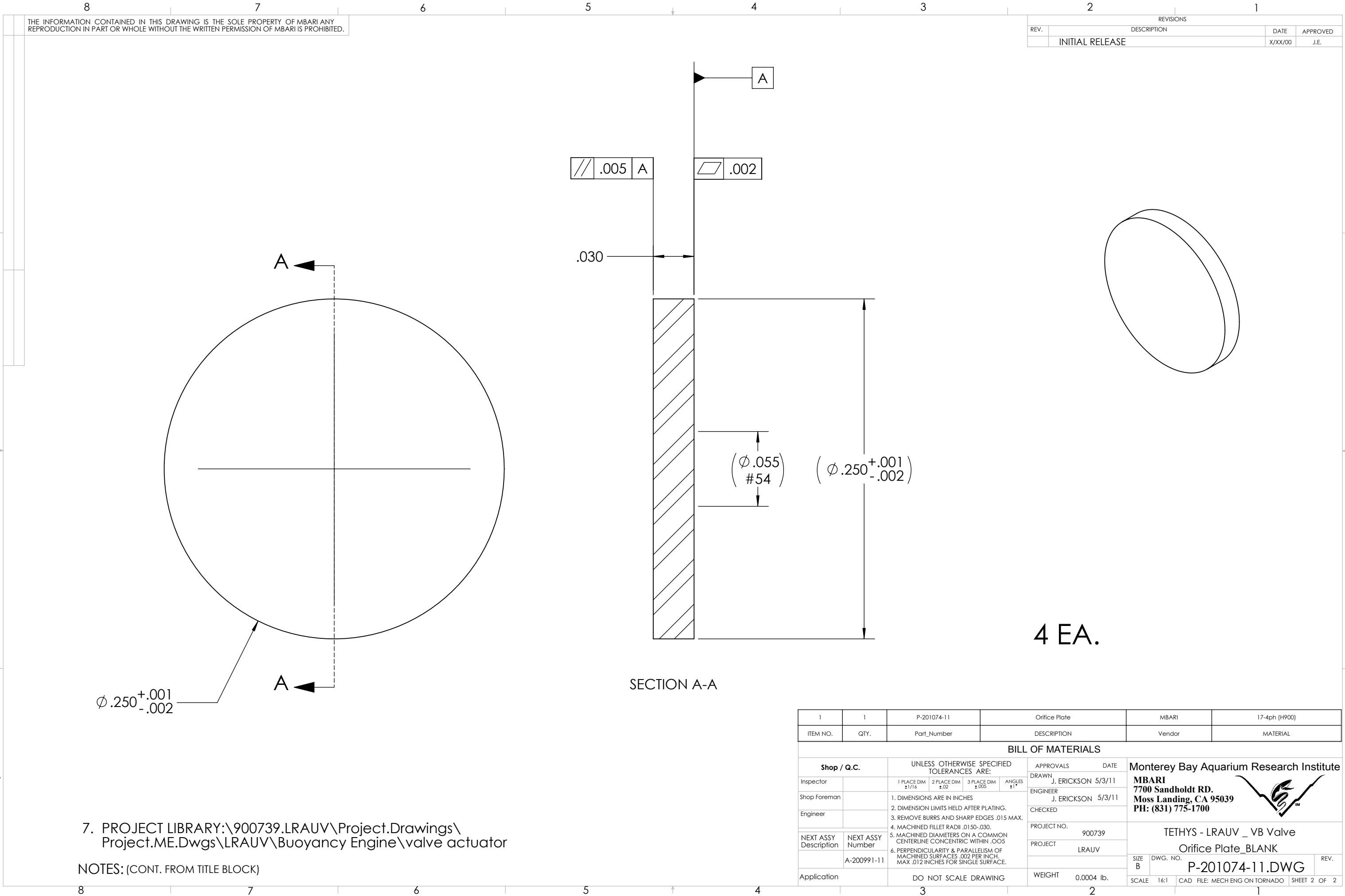




4 EA.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\
Project.ME.Dwgs\LRAUV\Buoyancy Engine\valve actuator

NOTES: (CONT. FROM TITLE BLOCK)



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

SECTION A-A

4 EA.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\
Project.ME.Dwgs\LRAUV\Buoyancy Engine\valve actuator

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201074-11	Orifice Plate	MBARI	17-4ph (H900)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 5/3/11	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 5/3/11	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900739	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
	A-200991-11	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.0004 lb.	
Application		DO NOT SCALE DRAWING		TETHYS - LRAUV _ VB Valve	
				Orifice Plate_BLANK	
				P-201074-11.DWG	
				SCALE 16:1 CAD FILE: MECH ENG ON TORNADO SHEET 2 OF 2	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



TETHYS - LRAUV _ VB Valve
Orifice Plate_BLANK
P-201074-11.DWG