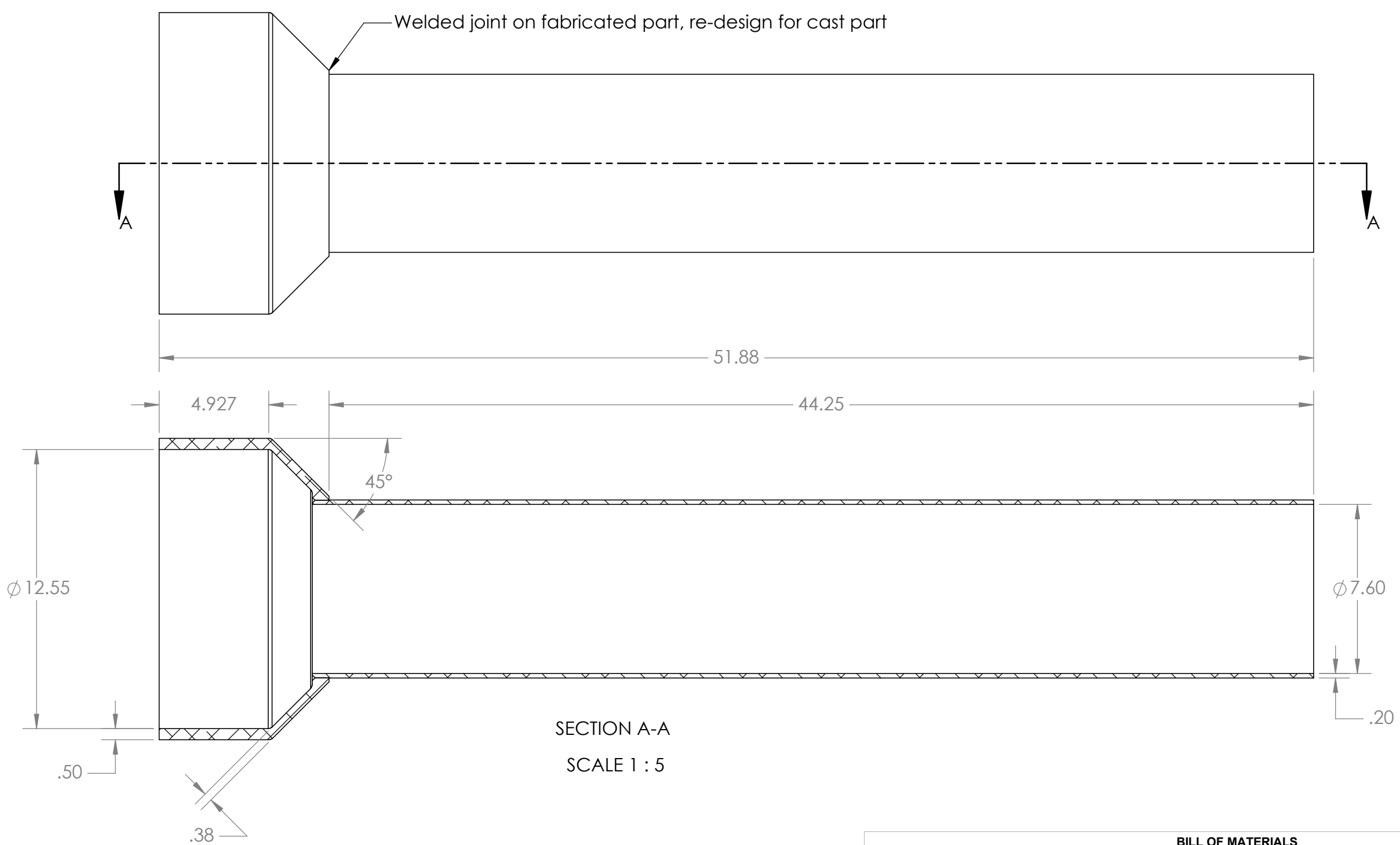


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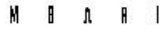
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.14	INITIAL RELEASE	MMM DD, YYYY	Gene M

NOTES:

1. Material: Aluminum, 6061-T6
2. Weight: App. 36 lbf



SECTION A-A
SCALE 1 : 5

BILL OF MATERIALS											
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.			
THIRD ANGLE PROJECTION				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Gene M.		 Profiling Float Housing	
								CHECKED			
								PROJECT NO. 901602			
								PROJECT Coastal Profiling Float			
				DO NOT SCALE DRAWING				MATL		SIZE B DWG. NO. REV. A.14	
								SCALE 1:12 CAD FILE:		SHEET 1 OF 1	

Status: