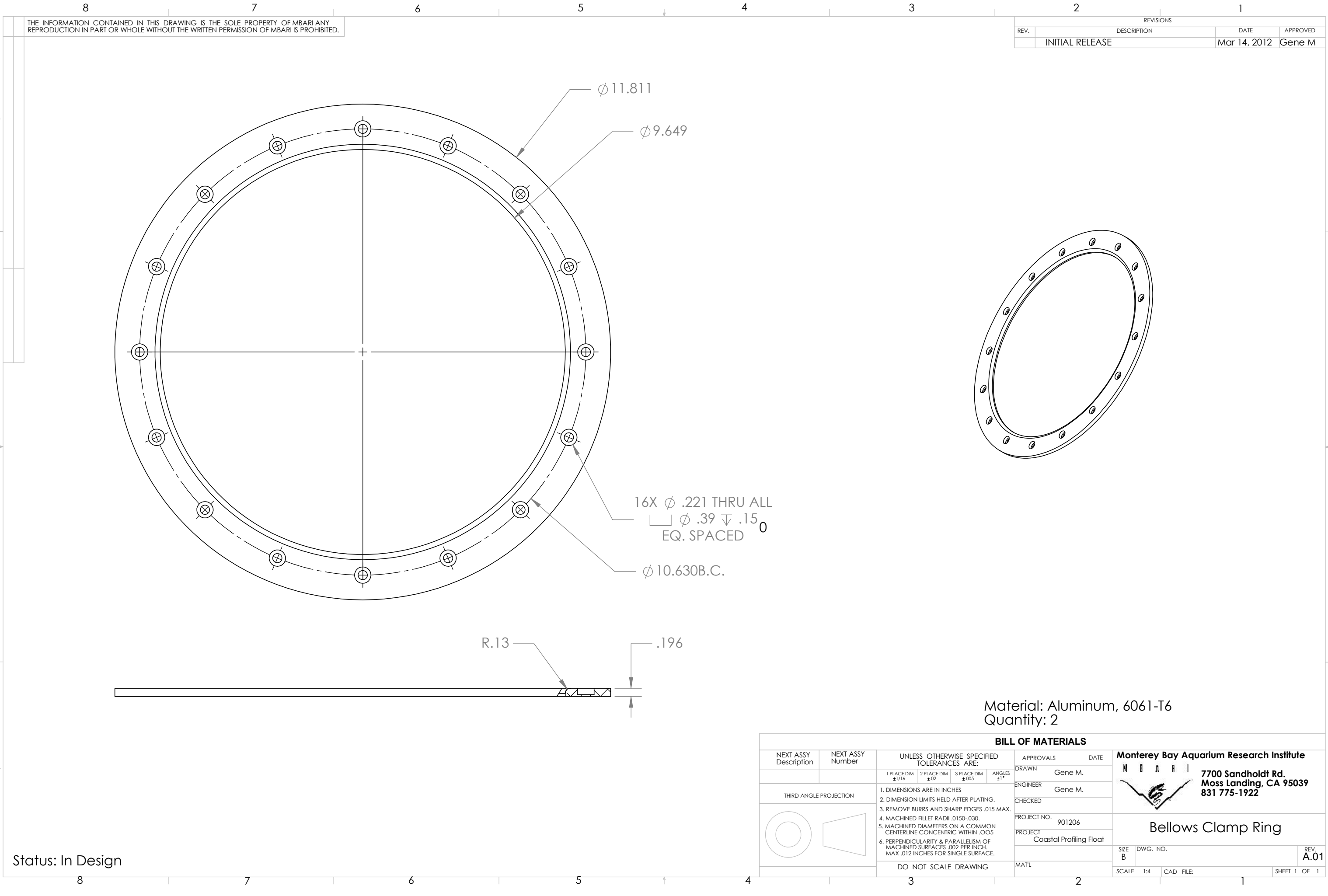




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	Mar 14, 2012	Gene M

16X ϕ .221 THRU ALL
 ϕ .39 ∇ .15
EQ. SPACED

Material: Aluminum, 6061-T6
Quantity: 2

BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
		1 PLACE DIM $\pm 1/16$	DRAWN Gene M.
		2 PLACE DIM $\pm .02$	ENGINEER Gene M.
		3 PLACE DIM $\pm .005$	CHECKED
		ANGLES $\pm 1^\circ$	PROJECT NO. 901206
			PROJECT Coastal Profiling Float
			MAT'L
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES	SIZE B
		2. DIMENSION LIMITS HELD AFTER PLATING.	DWG. NO.
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	SCALE 1:4
		4. MACHINED FILLET RADII .0150-.030.	CAD FILE:
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	SHEET 1 OF 1
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	REV. A.01
		DO NOT SCALE DRAWING	

Monterey Bay Aquarium Research Institute
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

Bellows Clamp Ring

Status: In Design