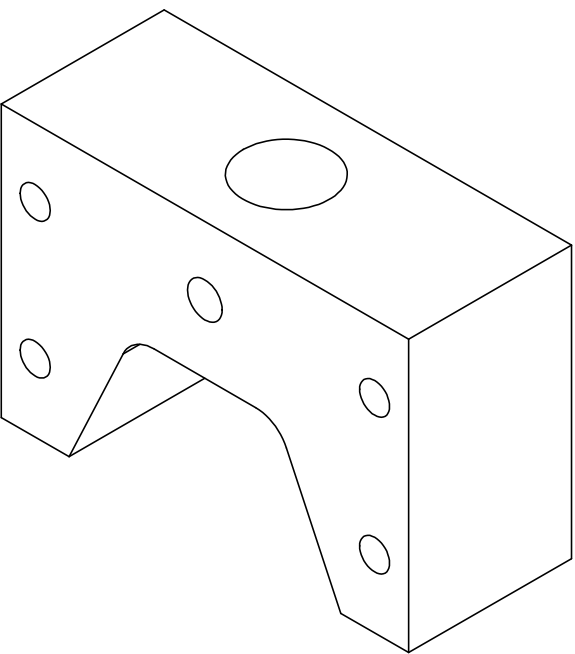
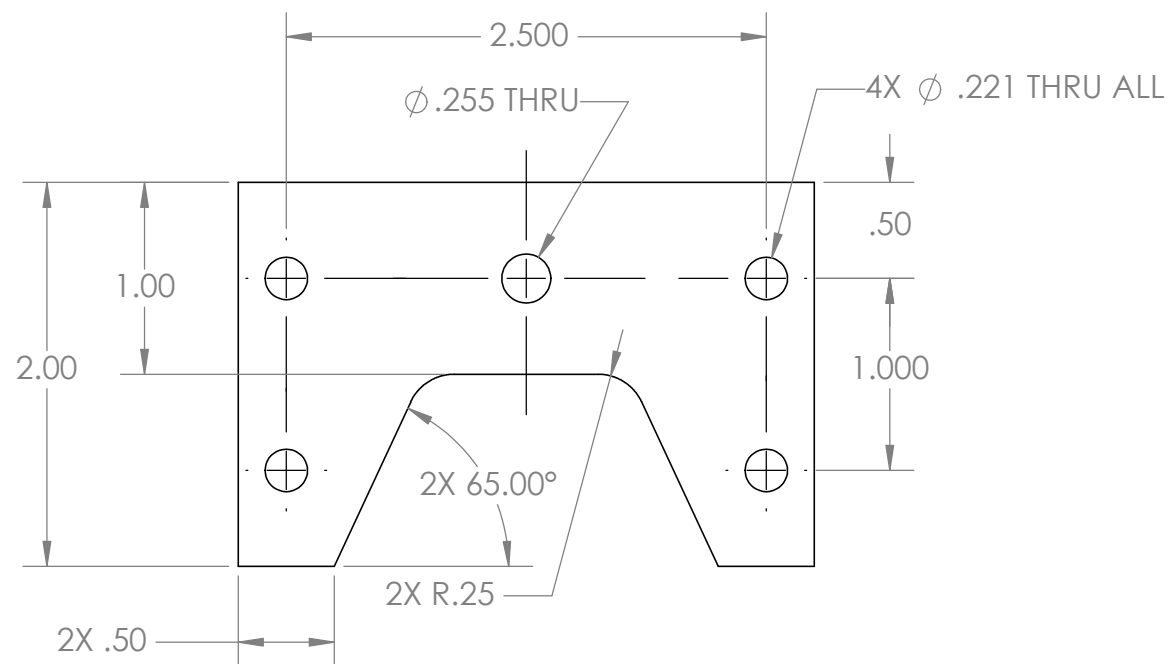
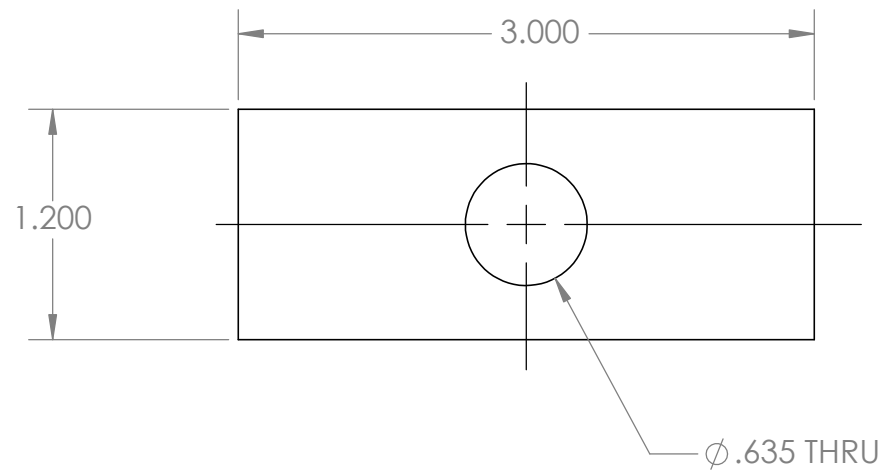


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	Mar 14, 2012	Gene M



Material: Aluminum, 6061-T6
Quantity: 1

BILL OF MATERIALS								
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.	
		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.	
THIRD ANGLE PROJECTION						CHECKED		
						PROJECT NO.	901206	
						PROJECT	Coastal Profiling Float	
		DO NOT SCALE DRAWING				MATL		
						SIZE B	DWG. NO.	REV. REV
						SCALE 1:1	CAD FILE:	SHEET I OF I

Status: