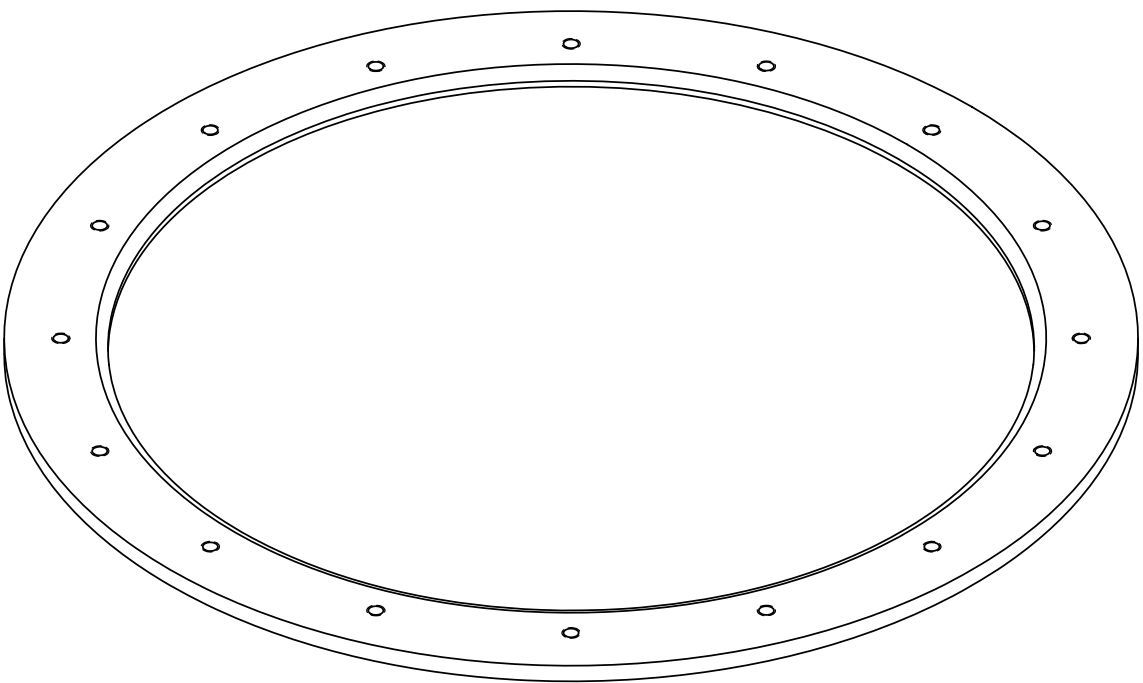
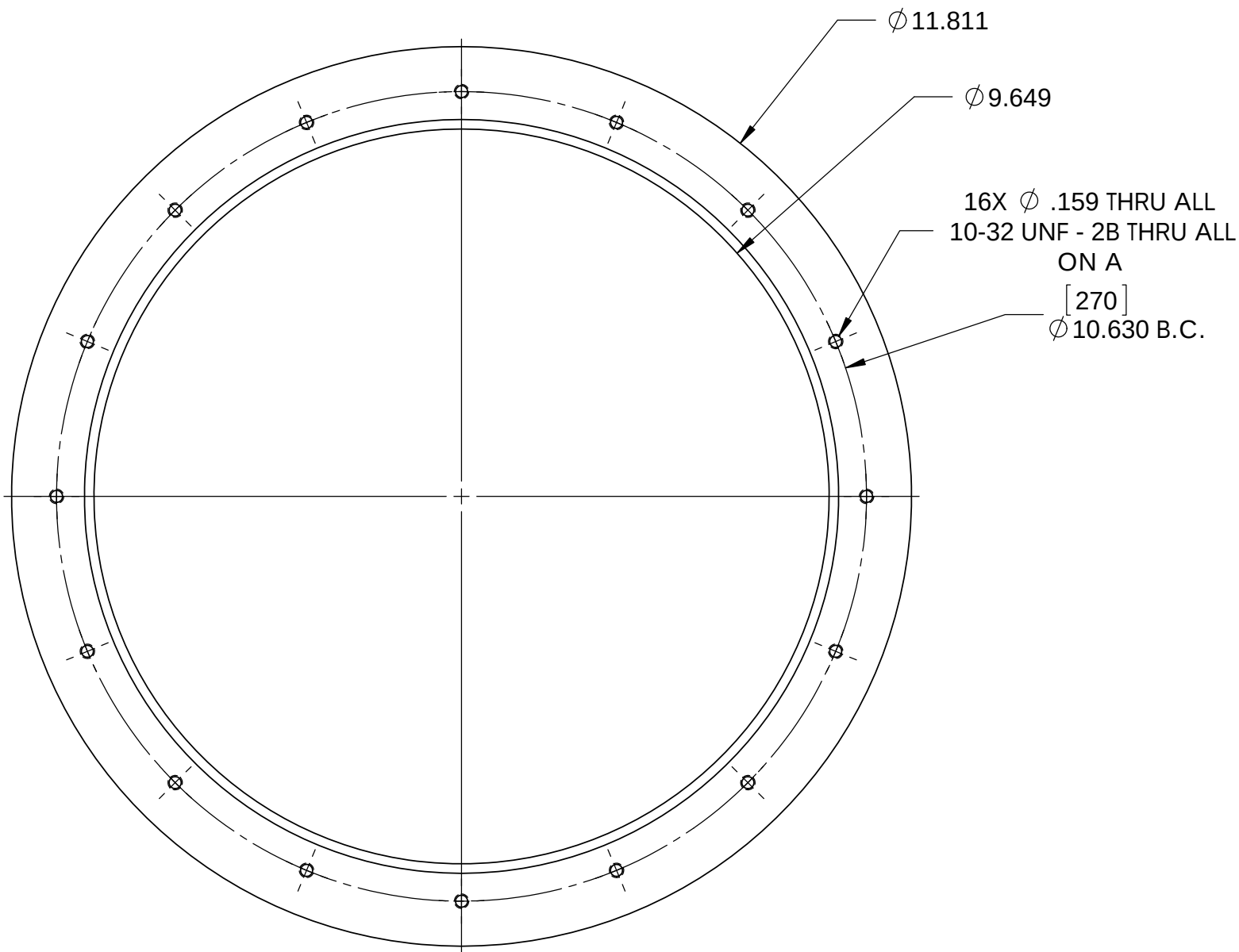
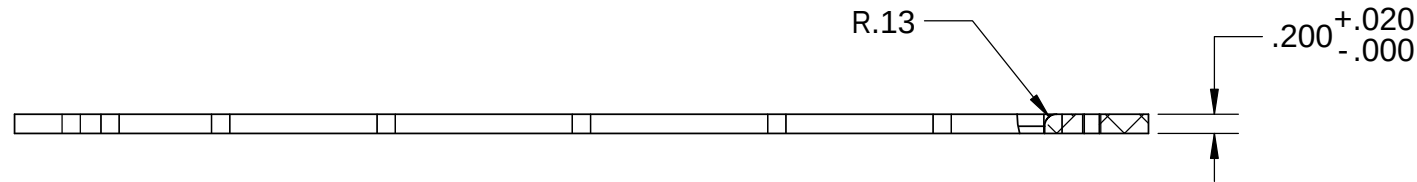


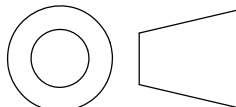
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|      |                 | REVISIONS |          |
|------|-----------------|-----------|----------|
| REV. | DESCRIPTION     | DATE      | APPROVED |
| A.08 | INITIAL RELEASE | 2013Oct18 | Gene M   |



Material: Aluminum, 6061-T6  
Quantity: 1



| BILL OF MATERIALS                                                                                                                  |  |                     |                                                                                                                                                                                                                                                                                                                                                                                                        |                     |                      |               |                         |                            |      |                                                                                                                                                                                                                                                   |              |
|------------------------------------------------------------------------------------------------------------------------------------|--|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|---------------|-------------------------|----------------------------|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| NEXT ASSY<br>Description                                                                                                           |  | NEXT ASSY<br>Number | UNLESS OTHERWISE SPECIFIED<br>TOLERANCES ARE:                                                                                                                                                                                                                                                                                                                                                          |                     |                      |               | APPROVALS               |                            | DATE | <div>Monterey Bay Aquarium Research Institute</div> <div><div>M B A R I</div><div>7700 Sandholdt Rd.<br/>Moss Landing, CA 95039<br/>831 775-1922</div></div> |              |
|                                                                                                                                    |  |                     | 1 PLACE DIM<br>±1/16                                                                                                                                                                                                                                                                                                                                                                                   | 2 PLACE DIM<br>±.02 | 3 PLACE DIM<br>±.005 | ANGLES<br>±1° | DRAWN                   | Gene M.                    |      |                                                                                                                                                                                                                                                   |              |
| <div>THIRD ANGLE PROJECTION</div> <div></div> |  |                     | <div>1. DIMENSIONS ARE IN INCHES</div> <div>2. DIMENSION LIMITS HELD AFTER PLATING.</div> <div>3. REMOVE BURRS AND SHARP EDGES .015 MAX.</div> <div>4. MACHINED FILLET RADII .0150-.030.</div> <div>5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005</div> <div>6. PERPENDICULARITY &amp; PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.</div> |                     |                      |               | ENGINEER                | Gene M.                    |      |                                                                                                                                                                                                                                                   |              |
|                                                                                                                                    |  | CHECKED             |                                                                                                                                                                                                                                                                                                                                                                                                        |                     |                      |               |                         |                            |      |                                                                                                                                                                                                                                                   |              |
|                                                                                                                                    |  | PROJECT NO.         |                                                                                                                                                                                                                                                                                                                                                                                                        |                     |                      |               | 901206                  | Bellows Clamp Ring, tapped |      |                                                                                                                                                                                                                                                   |              |
|                                                                                                                                    |  | PROJECT             |                                                                                                                                                                                                                                                                                                                                                                                                        |                     |                      |               | Coastal Profiling Float |                            |      |                                                                                                                                                                                                                                                   |              |
|                                                                                                                                    |  |                     |                                                                                                                                                                                                                                                                                                                                                                                                        |                     |                      |               |                         |                            |      |                                                                                                                                                                                                                                                   |              |
|                                                                                                                                    |  |                     |                                                                                                                                                                                                                                                                                                                                                                                                        |                     |                      |               | SIZE<br>B               | DWG. NO.                   |      |                                                                                                                                                                                                                                                   | REV.<br>A.08 |
|                                                                                                                                    |  |                     | DO NOT SCALE DRAWING                                                                                                                                                                                                                                                                                                                                                                                   |                     |                      |               | MAT'L                   |                            |      |                                                                                                                                                                                                                                                   |              |
|                                                                                                                                    |  |                     |                                                                                                                                                                                                                                                                                                                                                                                                        |                     |                      |               | SCALE 1:4               | CAD FILE:                  |      |                                                                                                                                                                                                                                                   | SHEET 2 OF 2 |

Status: In Design