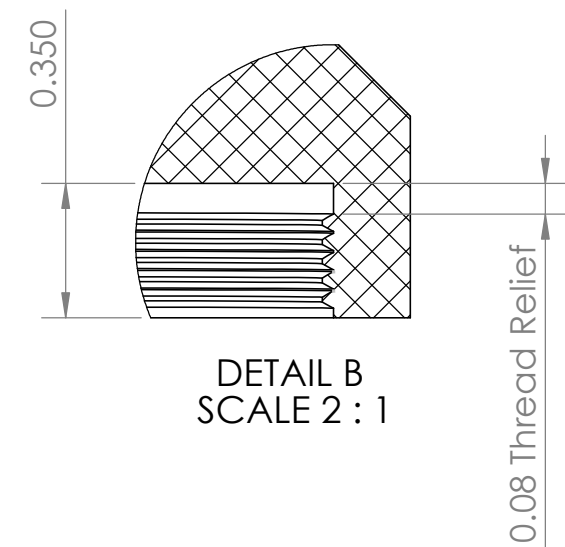
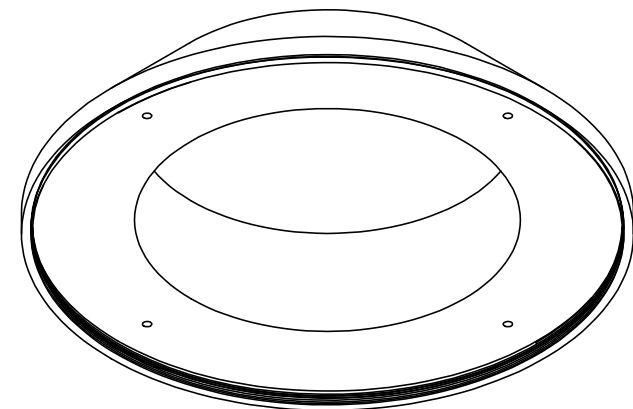
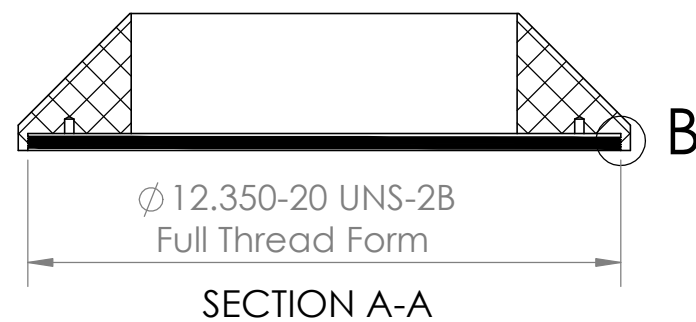
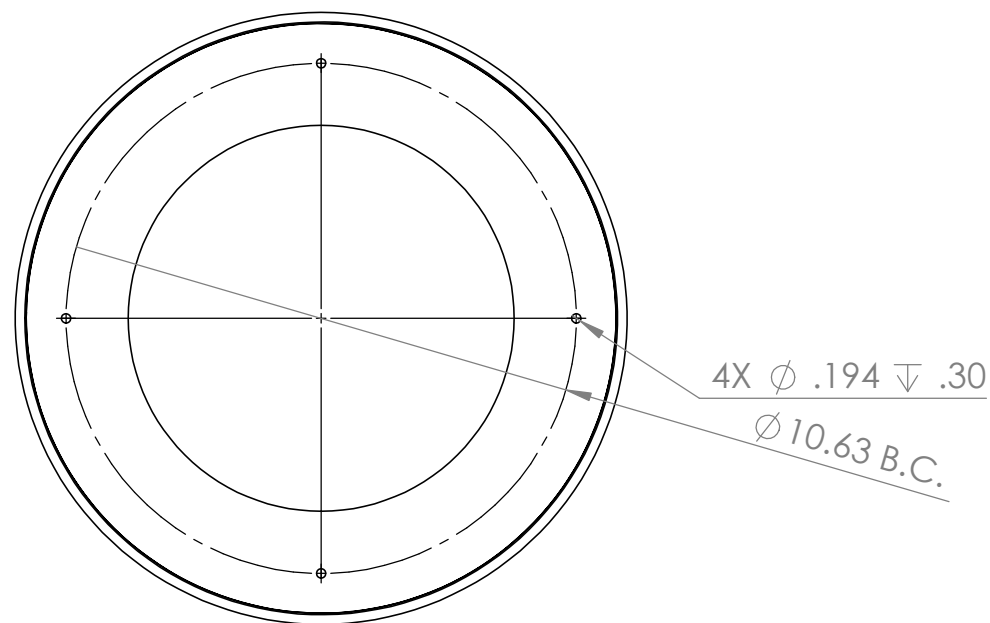
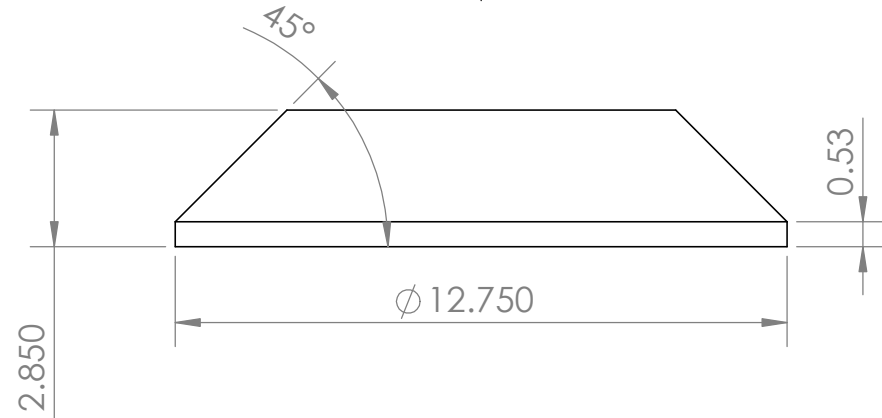
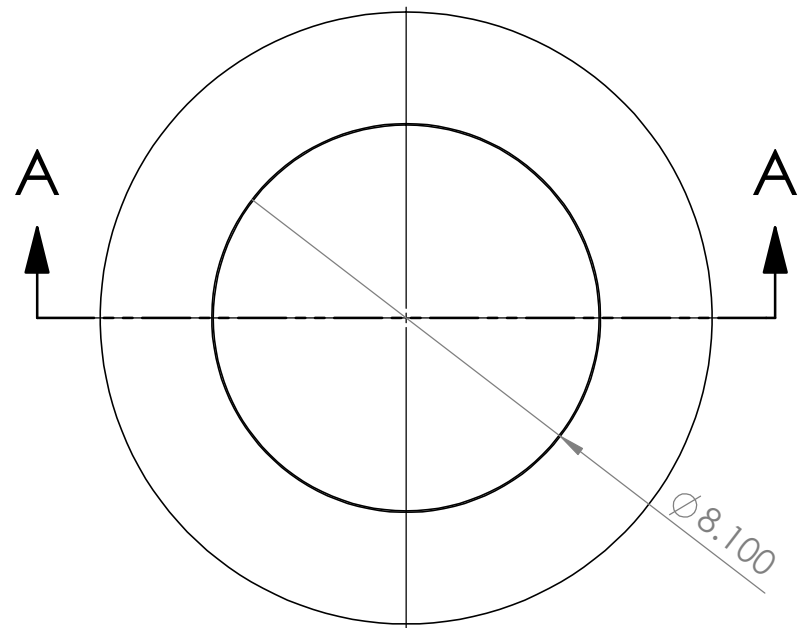


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| REVISIONS |                 |              |          |
|-----------|-----------------|--------------|----------|
| REV.      | DESCRIPTION     | DATE         | APPROVED |
| A.19      | INITIAL RELEASE | MMM DD, YYYY | Gene M   |



Mat'l: Delrin  
Qty: 1

| BILL OF MATERIALS                                                                     |                     |                                                                                                                                                                                                                                                                                                                                                         |                    |                     |               |           |                         |                                                                                                                                                                                                                 |  |
|---------------------------------------------------------------------------------------|---------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|---------------------|---------------|-----------|-------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| NEXT ASSY<br>Description                                                              | NEXT ASSY<br>Number | UNLESS OTHERWISE SPECIFIED<br>TOLERANCES ARE:                                                                                                                                                                                                                                                                                                           |                    |                     |               | APPROVALS |                         | <div>Monterey Bay Aquarium Research Institute</div> <div><div><div>M</div><div>B</div><div>A</div><div>R</div><div>I</div></div><div>7700 Sandholdt Rd.<br/>Moss Landing, CA 95039<br/>831 775-1922</div></div> |  |
|                                                                                       |                     |                                                                                                                                                                                                                                                                                                                                                         |                    |                     |               | DATE      |                         |                                                                                                                                                                                                                 |  |
|                                                                                       |                     | 1 PLACEDIM<br>±1/16                                                                                                                                                                                                                                                                                                                                     | 2 PLACEDIM<br>±.02 | 3 PLACEDIM<br>±.005 | ANGLES<br>±1° | DRAWN     | Gene M.                 |                                                                                                                                                                                                                 |  |
| THIRD ANGLE PROJECTION                                                                |                     | 1. DIMENSIONS ARE IN INCHES<br>2. DIMENSION LIMITS HELD AFTER PLATING.<br>3. REMOVE BURRS AND SHARP EDGES .015 MAX.<br>4. MACHINED FILLET RADII .0150-.030.<br>5. MACHINED DIAMETERS ON A COMMON<br>CENTERLINE CONCENTRIC WITHIN .005<br>6. PERPENDICULARITY & PARALLELISM OF<br>MACHINED SURFACES .002 PER INCH<br>MAX .012 INCHES FOR SINGLE SURFACE. |                    |                     |               | ENGINEER  | Gene M.                 |                                                                                                                                                                                                                 |  |
|                                                                                       | CHECKED             |                                                                                                                                                                                                                                                                                                                                                         |                    |                     |               |           |                         |                                                                                                                                                                                                                 |  |
|                                                                                       | PROJECT NO.         |                                                                                                                                                                                                                                                                                                                                                         |                    |                     |               | 901602    |                         |                                                                                                                                                                                                                 |  |
|  |                     |                                                                                                                                                                                                                                                                                                                                                         |                    |                     |               | PROJECT   | Coastal Profiling Float |                                                                                                                                                                                                                 |  |
|                                                                                       |                     |                                                                                                                                                                                                                                                                                                                                                         |                    |                     |               |           |                         |                                                                                                                                                                                                                 |  |
|                                                                                       |                     |                                                                                                                                                                                                                                                                                                                                                         |                    |                     |               |           |                         |                                                                                                                                                                                                                 |  |
|                                                                                       |                     | DO NOT SCALE DRAWING                                                                                                                                                                                                                                                                                                                                    |                    |                     |               | MAT'L     |                         |                                                                                                                                                                                                                 |  |
|                                                                                       |                     |                                                                                                                                                                                                                                                                                                                                                         |                    |                     |               | SIZE<br>B | DWG. NO.                | REV.<br>A.19                                                                                                                                                                                                    |  |
|                                                                                       |                     |                                                                                                                                                                                                                                                                                                                                                         |                    |                     |               | SCALE 1:4 | CAD FILE:               | SHEET 1 OF 1                                                                                                                                                                                                    |  |

Status: