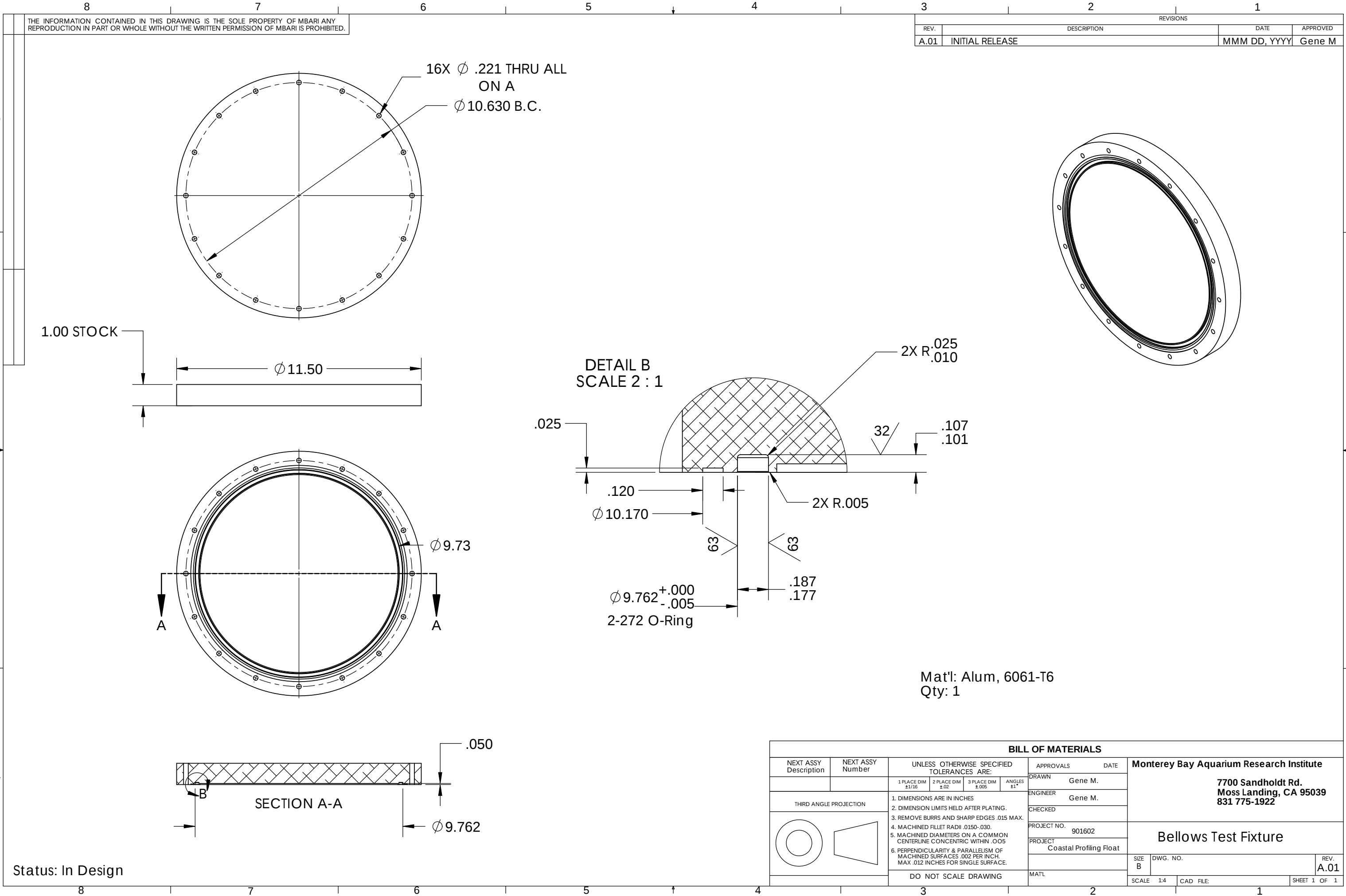


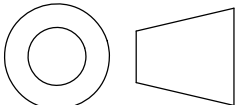


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.01	INITIAL RELEASE	MMM DD, YYYY	Gene M

DETAIL B
SCALE 2 : 1

Mat'l: Alum, 6061-T6
Qty: 1

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE			Monterey Bay Aquarium Research Institute 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.			
						ENGINEER	Gene M.			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED				
						PROJECT NO.		901602		
						PROJECT		Coastal Profiling Float		
						SIZE B	DWG. NO.		REV. A.01	
		DO NOT SCALE DRAWING				MAT'L		SCALE 1:4 CAD FILE:		SHEET 1 OF 1