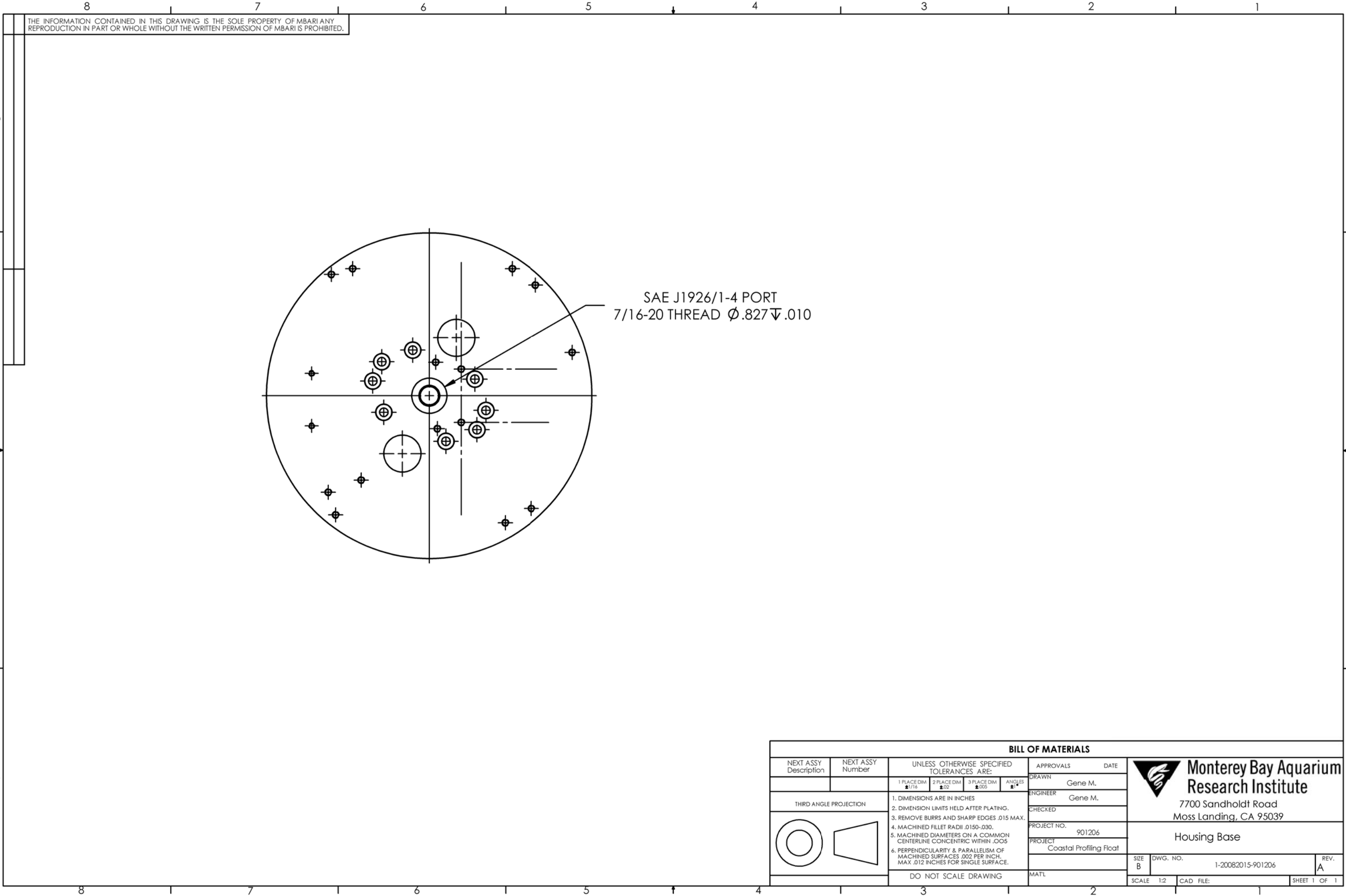




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SAE J1926/1-4 PORT
7/16-20 THREAD Ø.827±.010

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°	DRAWN	Gene M.		
THIRD ANGLE PROJECTION 		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.		
						CHECKED			
						PROJECT NO.	901206		
						PROJECT	Coastal Profiling Float		
		DO NOT SCALE DRAWING				MAT'L			
						SIZE B	DWG. NO. 1-20082015-901206		REV. A
						SCALE 1:2	CAD FILE:		SHEET 1 OF 1



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Housing Base

REV. A