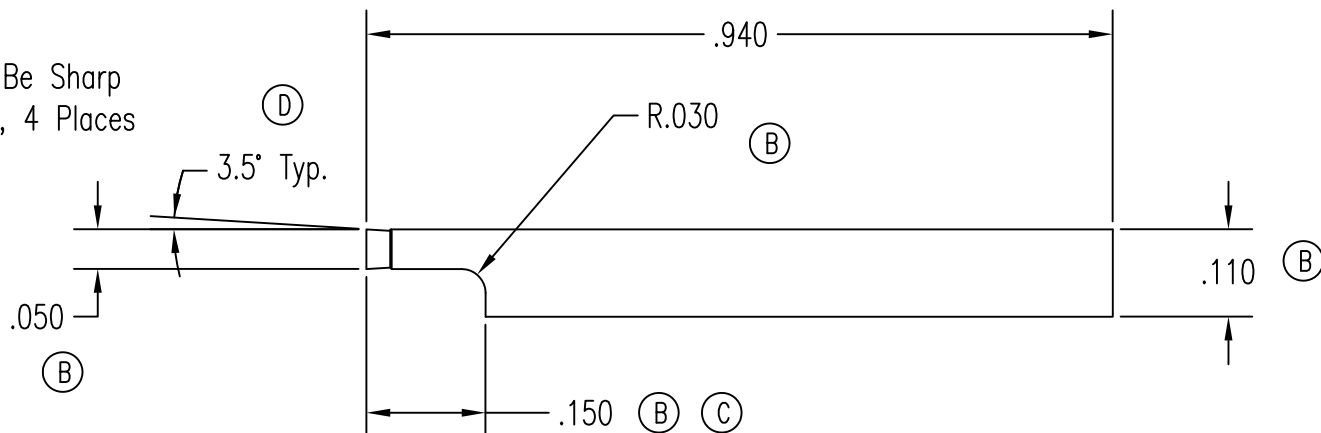
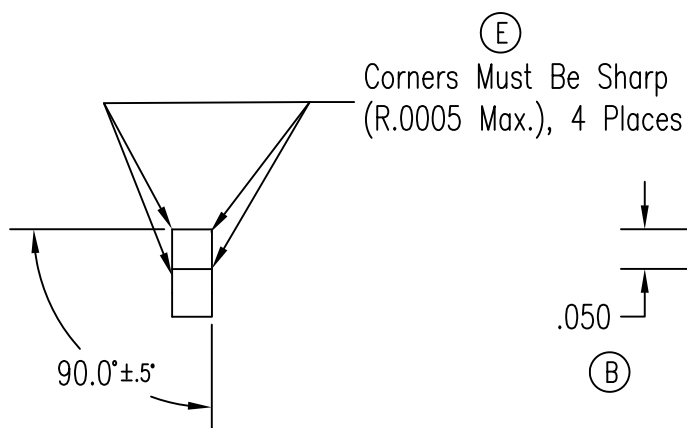
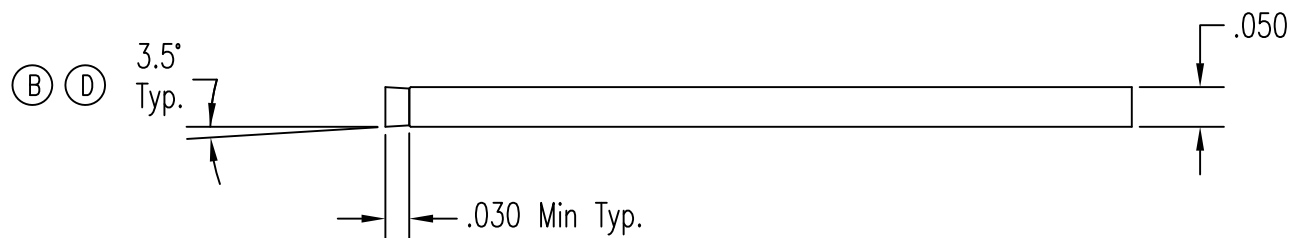
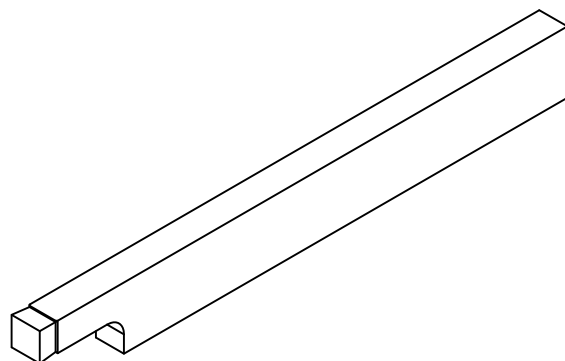




Notes:

DM-5 carbide parting tool blank (B)

- using .068" blank
- 3.5° back clearance, both sides
- 3.5° top rake (top and bottom), .030" long
- .050" lapping width: tolerance of +.0005" –.0000"
- cutoff: .110" overall height
- .050" high x .150" long notch

C	Was .100. DAD 4/5/2019	KAISER TOOL COMPANY INC.			
D	Added 3.5° RH back clr. and 3.5° in notch area. DAD 11/26/2019	PART NAME GROOVING INSERT			
E	Added "corners must be sharp on bottom and right top." DAD 11/26/2019	UNLESS OTHERWISE SPECIFIED, REFER TO 'INSERT GUIDE.DOC' FOR TOLERANCES.			
See text at right for revision information, associated documents and special notes.		MATERIAL See Notes		Model: TBITBASE Quote: 153469	
		DWN BY DAD	DATE 3/28/2019	APPV'D BY	DATE
				DRAWING NUMBER/FILE CN050320	
				DO NOT SCALE	REV'N E