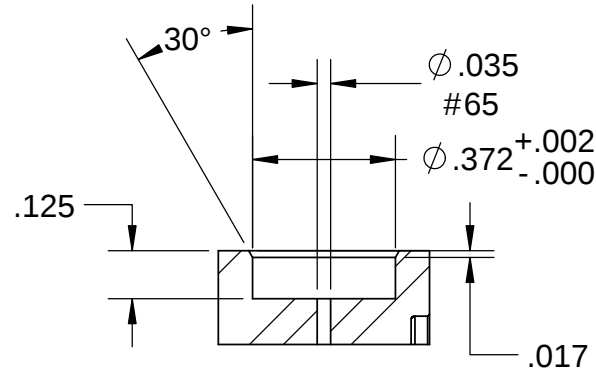
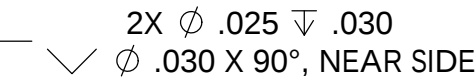
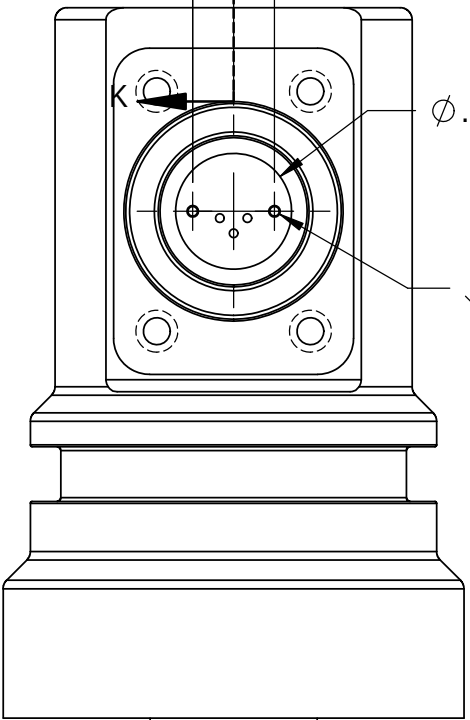
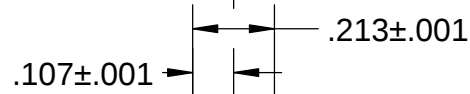
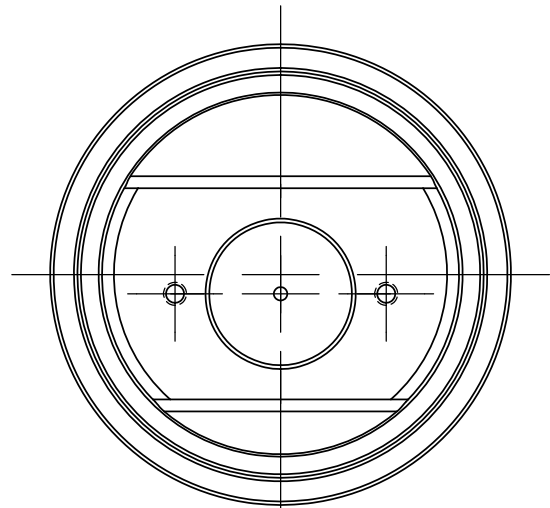
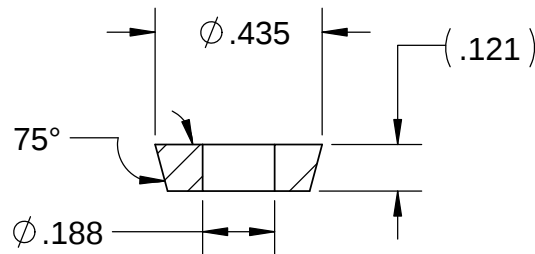
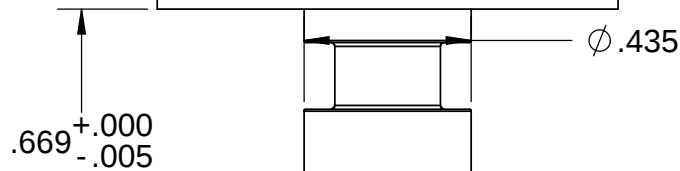


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	MMM DD, YYYY	Gene M

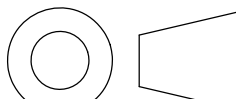


SECTION K-K
SCALE 2 : 1



SECTION J-J
SCALE 2 : 1

NEED THIS TAPERED PLUG FOR 1st 2 PROTOTYPES

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute M B A R I 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Gene M.				
						CHECKED				
						PROJECT NO. 901206				
						PROJECT Coastal Profiling Float				
								SIZE B	DWG. NO. 1-20082015-901206	REV. A
								SCALE 1:1	CAD FILE:	SHEET 3 OF 3
		DO NOT SCALE DRAWING				MAT'L 6061-T6				