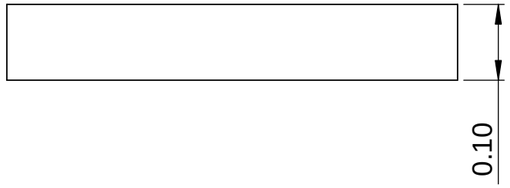
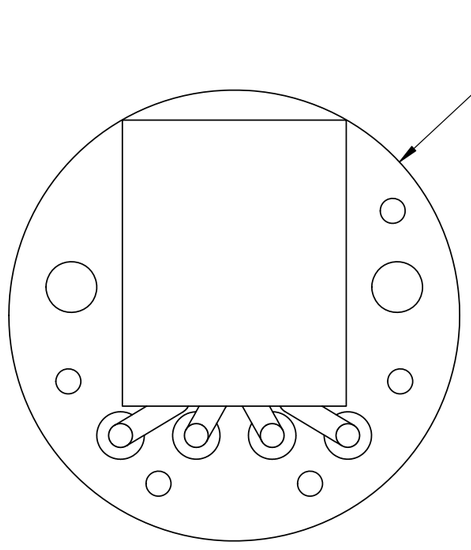
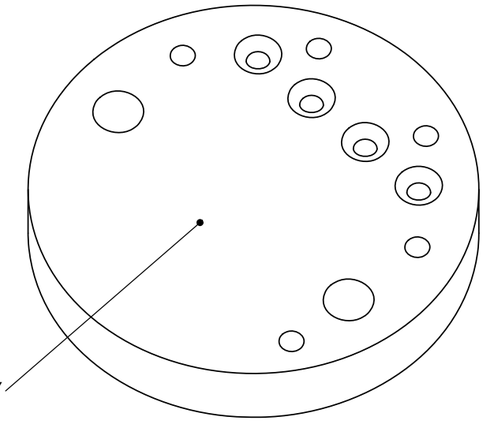
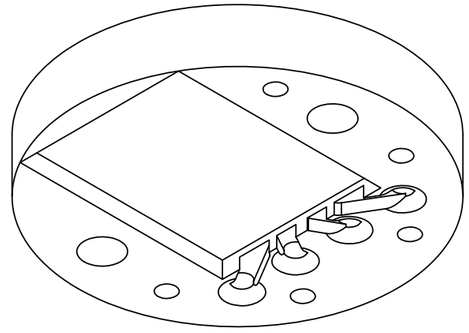








NOTES:
1) Formlabs printed part
2) Mat'l: clear
3) Print at lowest angle and deviation tolerance (best resolution)

BILL OF MATERIALS

NEXT ASSY Description	NEXT ASSY Number

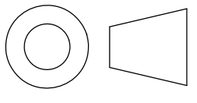
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°

1. DIMENSIONS ARE IN INCHES
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADII .0150-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .OO5
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION



APPROVALS	DATE
DRAWN Gene M.	
ENGINEER Gene M.	
CHECKED	
PROJECT NO. 901206	
PROJECT Coastal Profiling Float	
MAT'L	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

ISFET WIRE BENDING JIG

SIZE	DWG. NO.	REV.
B		

SCALE 5:1	CAD FILE:	SHEET 1 OF 1