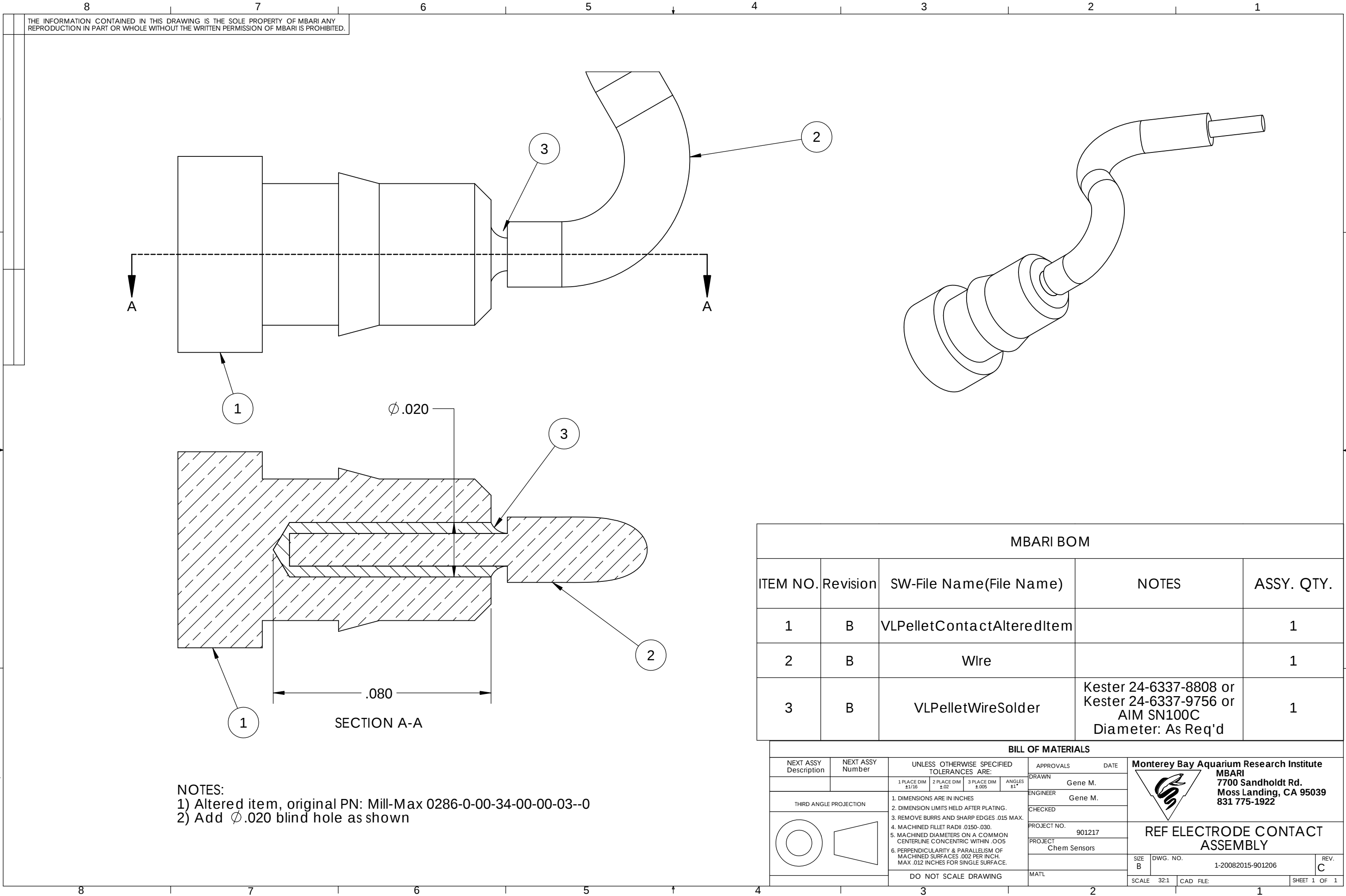
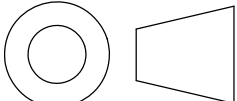




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

NOTES:
1) Altered item, original PN: Mill-Max 0286-0-00-34-00-00-03--0
2) Add $\phi .020$ blind hole as shown

MBARI BOM				
ITEM NO.	Revision	SW-File Name(File Name)	NOTES	ASSY. QTY.
1	B	VLPelletContactAlteredItem		1
2	B	Wire		1
3	B	VLPelletWireSolder	Kester 24-6337-8808 or Kester 24-6337-9756 or AIM SN100C Diameter: As Req'd	1

BILL OF MATERIALS												
NEXT ASSY Description		NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922  REF ELECTRODE CONTACT ASSEMBLY		
			1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.				
THIRD ANGLE PROJECTION			1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.				
							CHECKED					
											PROJECT NO.	901217
							PROJECT	Chem Sensors				
							MAT'L					
			DO NOT SCALE DRAWING							SIZE B	DWG. NO. 1-20082015-901206	REV. C
										SCALE 32:1	CAD FILE:	SHEET 1 OF 1