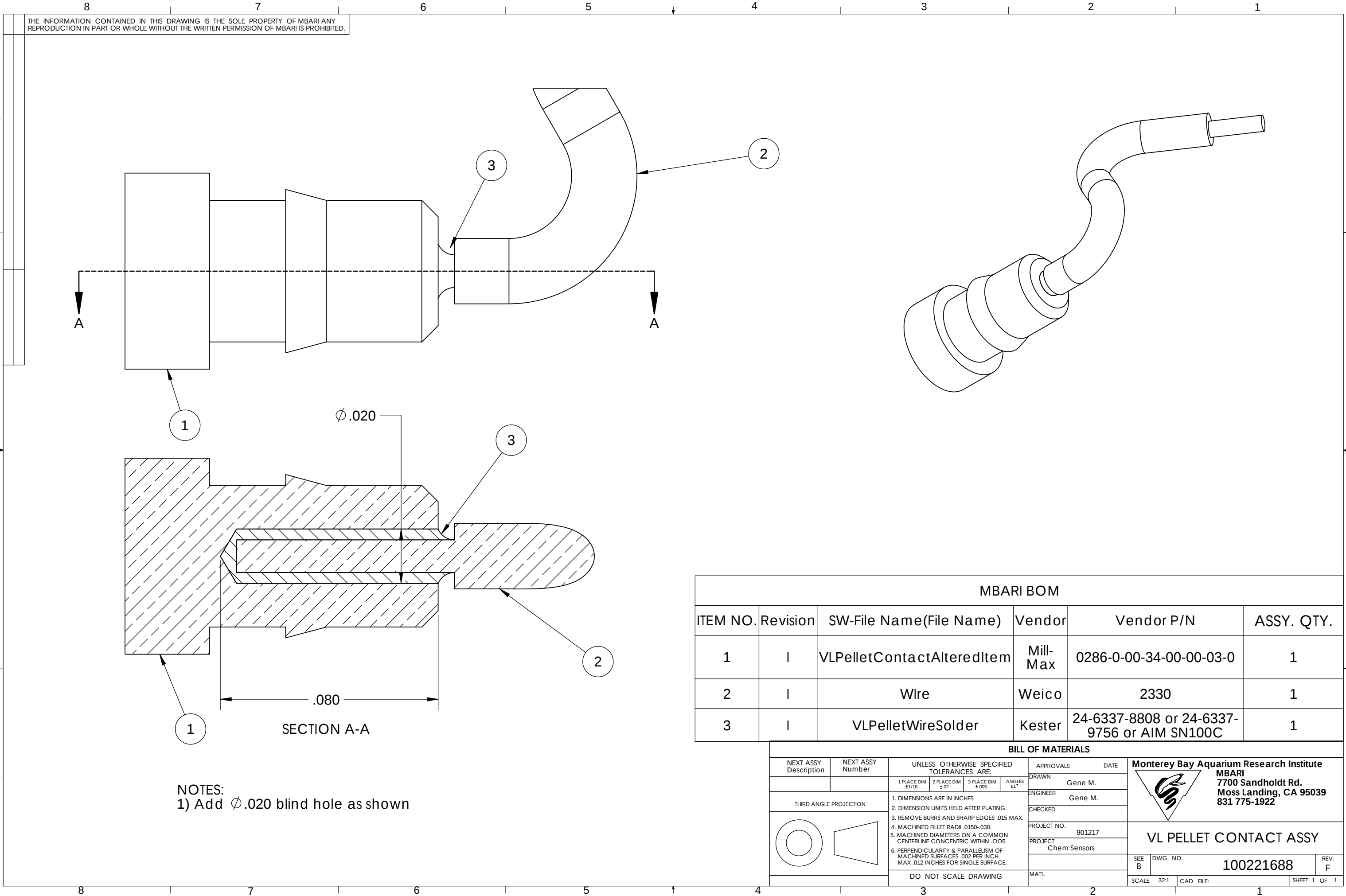




MBARI BOM					
ITEM NO.	Revision	SW-File Name(File Name)	Vendor	Vendor P/N	ASSY. QTY.
1	I	VLPelletContactAlteredItem	Mill-Max	0286-0-00-34-00-00-03-0	1
2	I	Wlre	Weico	2330	1
3	I	VLPelletWireSolder	Kester	24-6337-8808 or 24-6337-9756 or AIM SN100C	1

BILL OF MATERIALS								
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.	
						CHECKED		
						PROJECT NO.		901217
PROJECT						Chem Sensors		
						MATL		
		DO NOT SCALE DRAWING						

Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922			
			
VL PELLET CONTACT ASSY			
SIZE B	DWG. NO.		REV.
	100221688		F
SCALE	32:1	CAD FILE:	SHEET 1 OF 1