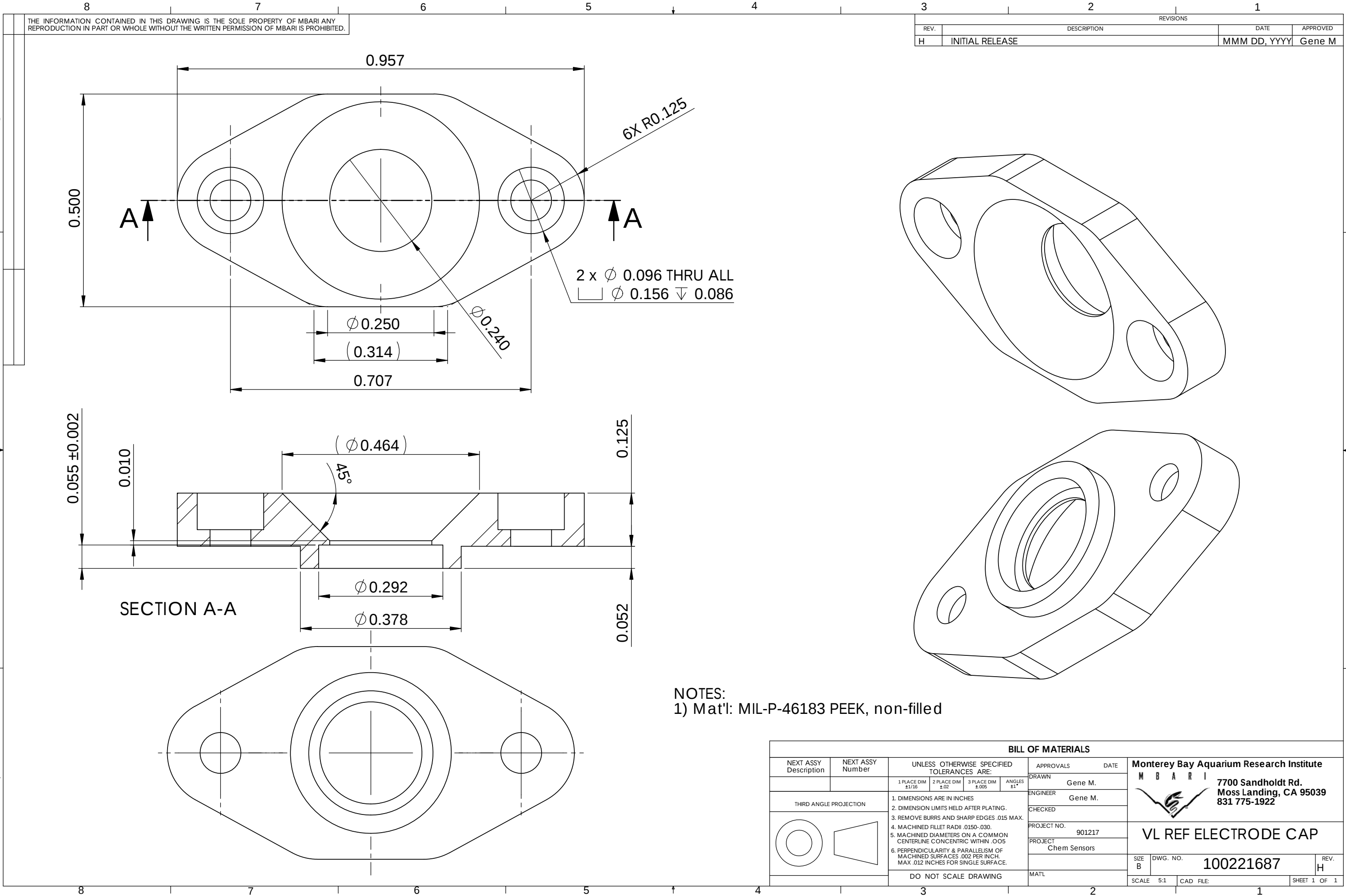




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
H	INITIAL RELEASE	MMM DD, YYYY	Gene M

2 x ϕ 0.096 THRU ALL
 ϕ 0.156 ∇ 0.086

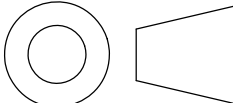
6X R0.125

A

A

SECTION A-A

NOTES:
1) Mat'l: MIL-P-46183 PEEK, non-filled

BILL OF MATERIALS												
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE				
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.					
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.					
						CHECKED						
						PROJECT NO.	901217					
						PROJECT	Chem Sensors					
		DO NOT SCALE DRAWING				MAT'L						
						SIZE B			DWG. NO.	100221687		REV. H
						SCALE 5:1		CAD FILE:		SHEET 1 OF 1		

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VL REF ELECTRODE CAP