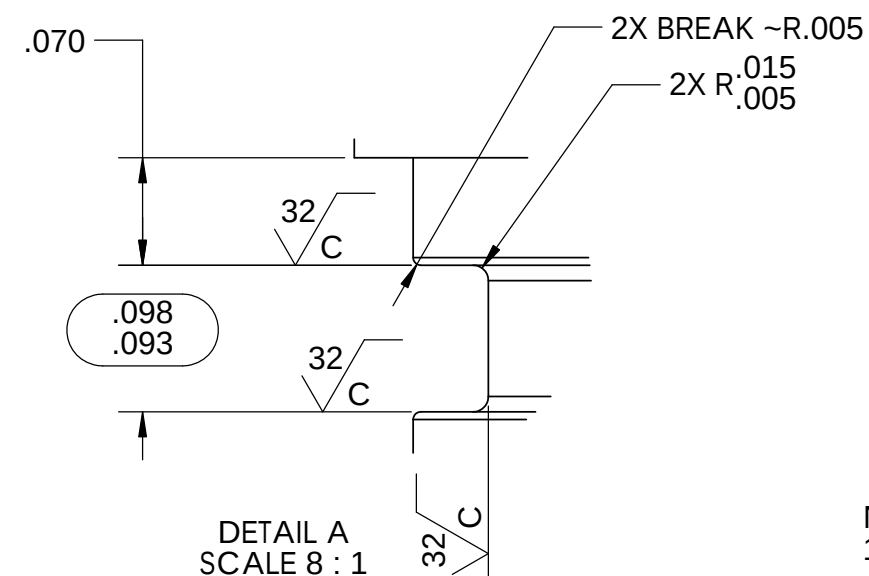
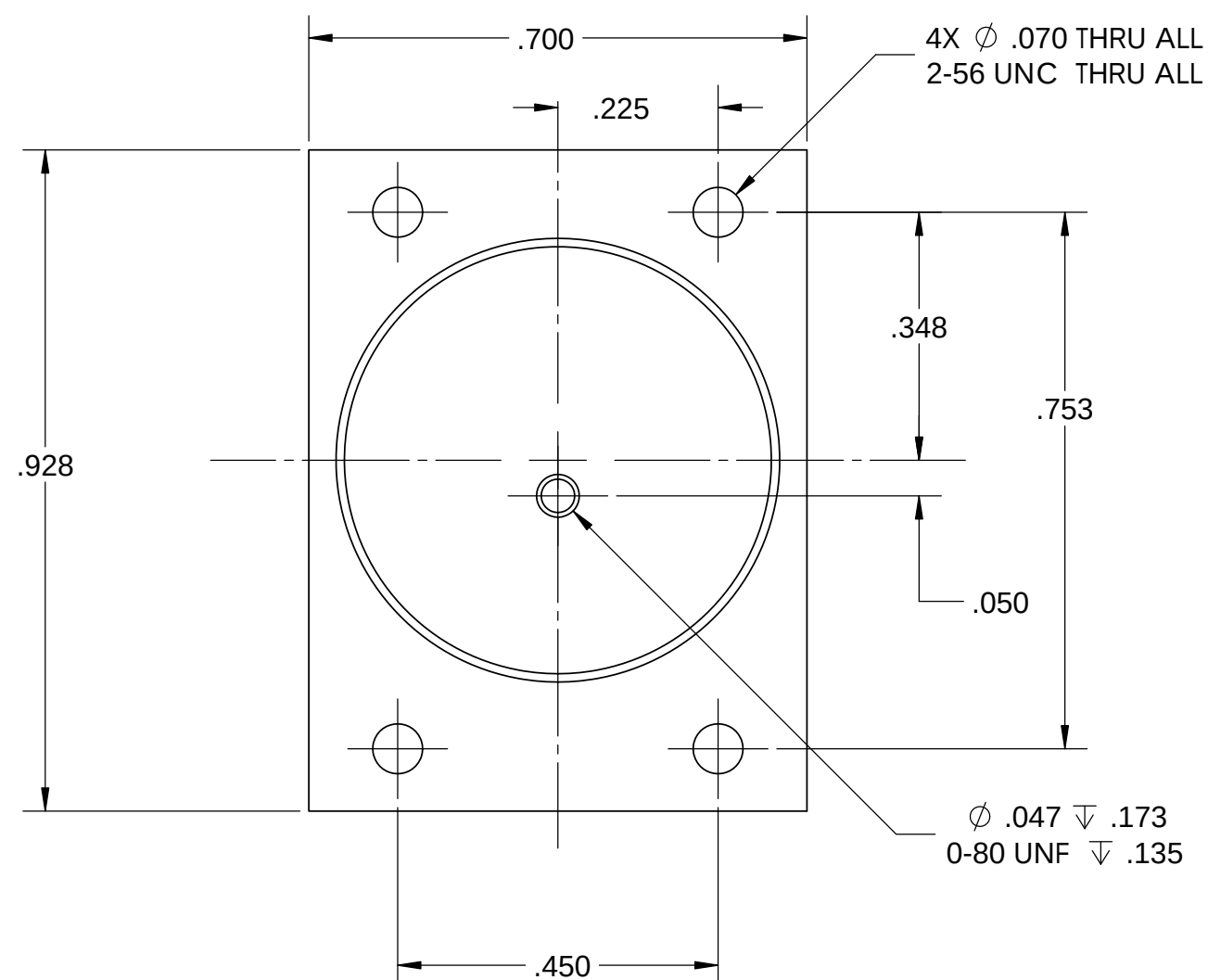
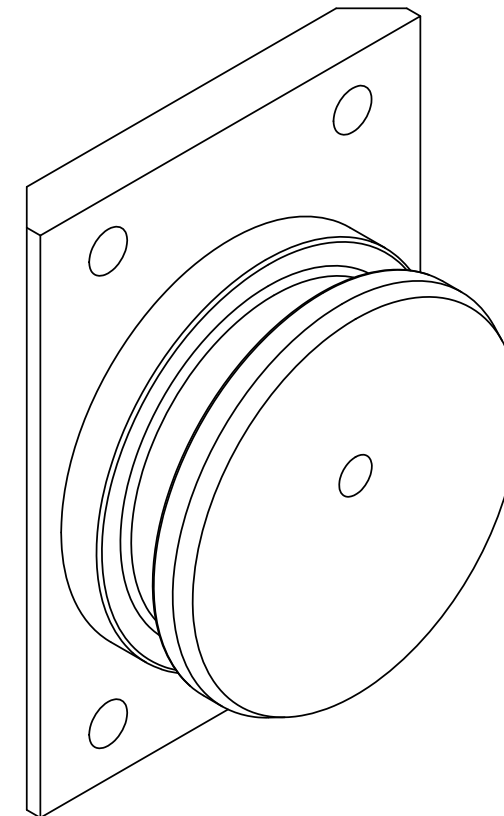
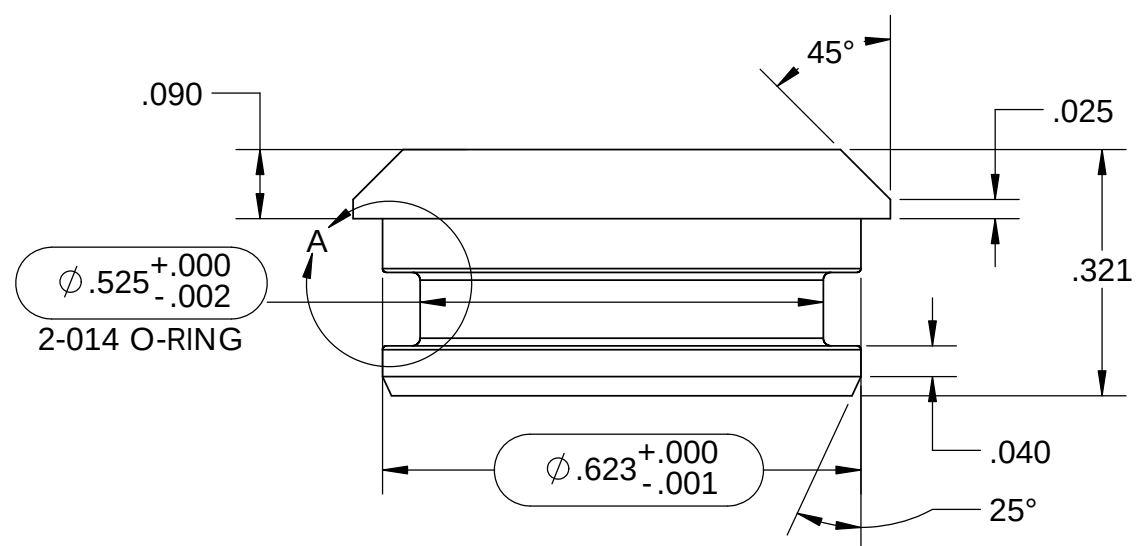
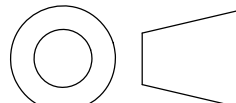


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NOTES:
1) Mat'l: Ti, CP or 6Al-4V

BILL OF MATERIALS								
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	
		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150- .030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				DRAWN	Gene M.	
						ENGINEER	Gene M.	
CHECKED								
PROJECT NO.	901206							
PROJECT	Coastal Profiling Float							
		 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922						
		DO NOT SCALE DRAWING				MAT'L	SIZE B DWG. NO. 1-20082015-901206 REV. A	
						SCALE 4:1	CAD FILE:	SHEET 1 OF 1