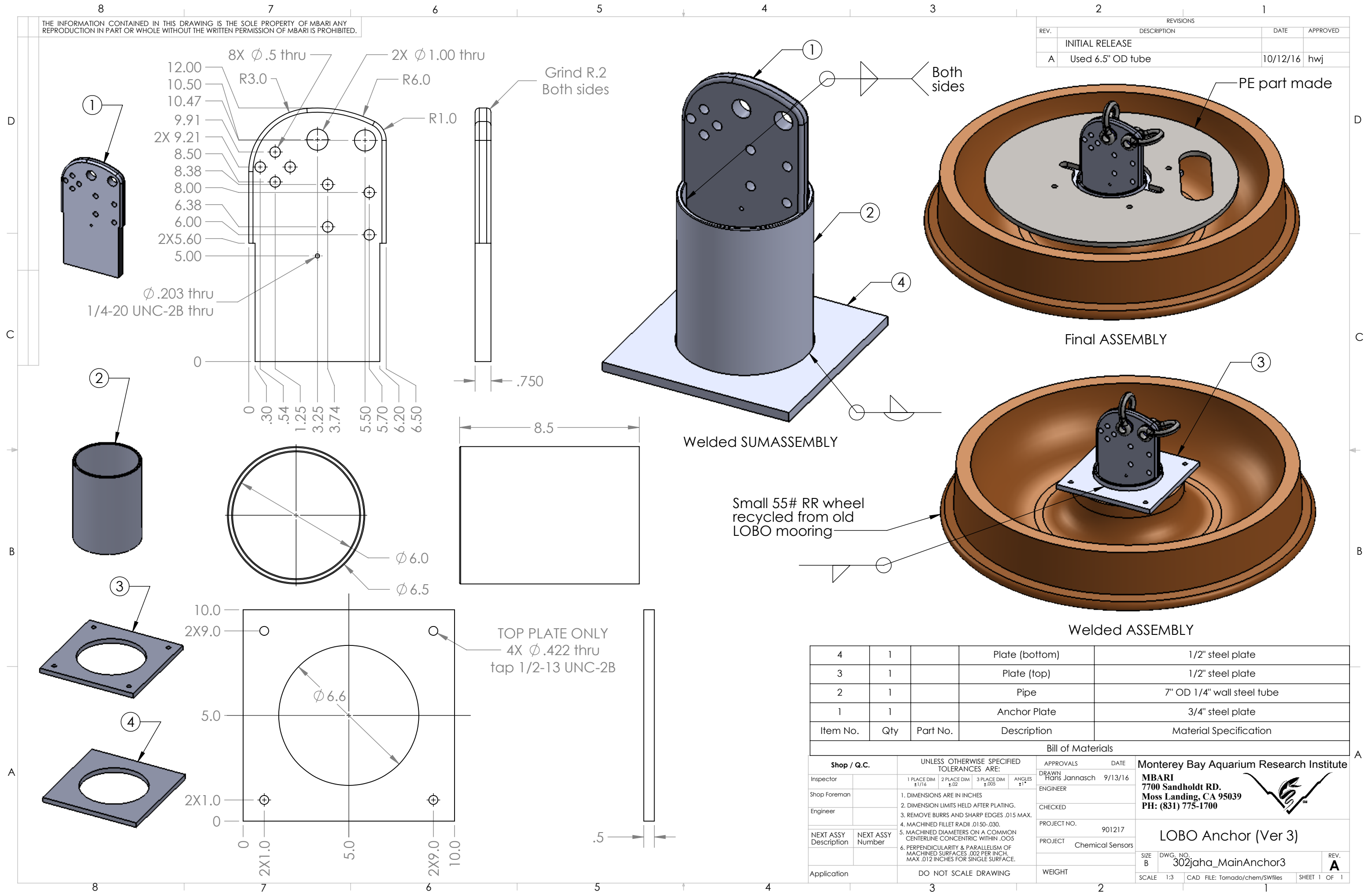


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	Used 6.5" OD tube	10/12/16	hwj



4	1		Plate (bottom)	1/2" steel plate
3	1		Plate (top)	1/2" steel plate
2	1		Pipe	7" OD 1/4" wall steel tube
1	1		Anchor Plate	3/4" steel plate
Item No.	Qty	Part No.	Description	Material Specification

Bill of Materials									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch	9/13/16		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901217			
						PROJECT Chemical Sensors			
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B DWG. NO. 302jaha_MainAnchor3 REV. A	
						SCALE 1:3		CAD FILE: Tornado/chem/SWfiles SHEET 1 OF 1	