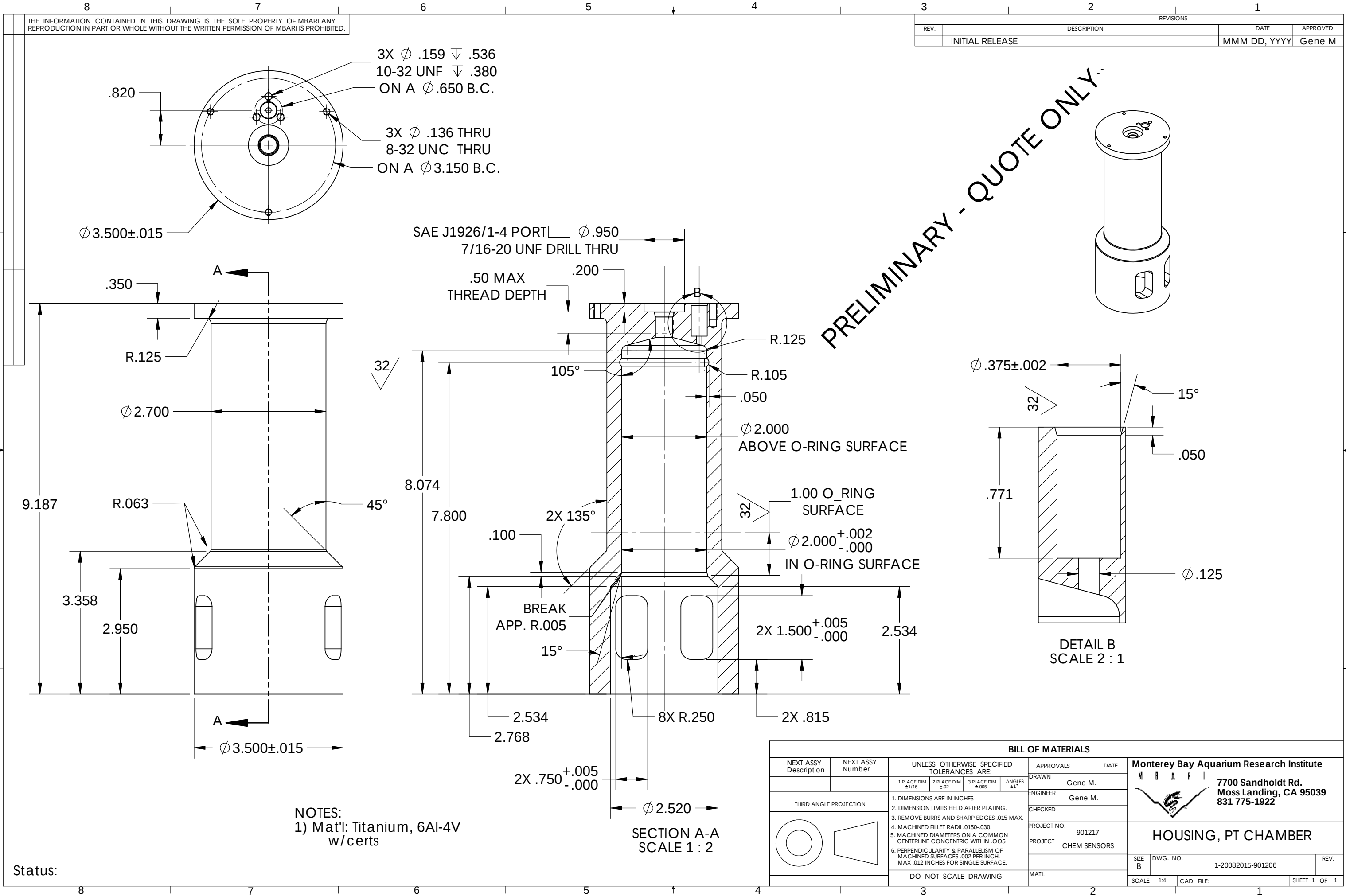




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	MMM DD, YYYY	Gene M

NOTES:
1) Mat'l: Titanium, 6Al-4V
w/certs

Status:

BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
		1 PLACE DIM ±.1/16	DRAWN Gene M.
		2 PLACE DIM ±.02	ENGINEER Gene M.
		3 PLACE DIM ±.005	CHECKED
		ANGLES ±1°	PROJECT NO. 901217
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	PROJECT CHEM SENSORS
		DO NOT SCALE DRAWING	MAT'L
		SIZE B	DWG. NO. 1-20082015-901206
		SCALE 1:4	CAD FILE: SHEET 1 OF 1

Monterey Bay Aquarium Research Institute
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

HOUSING, PT CHAMBER