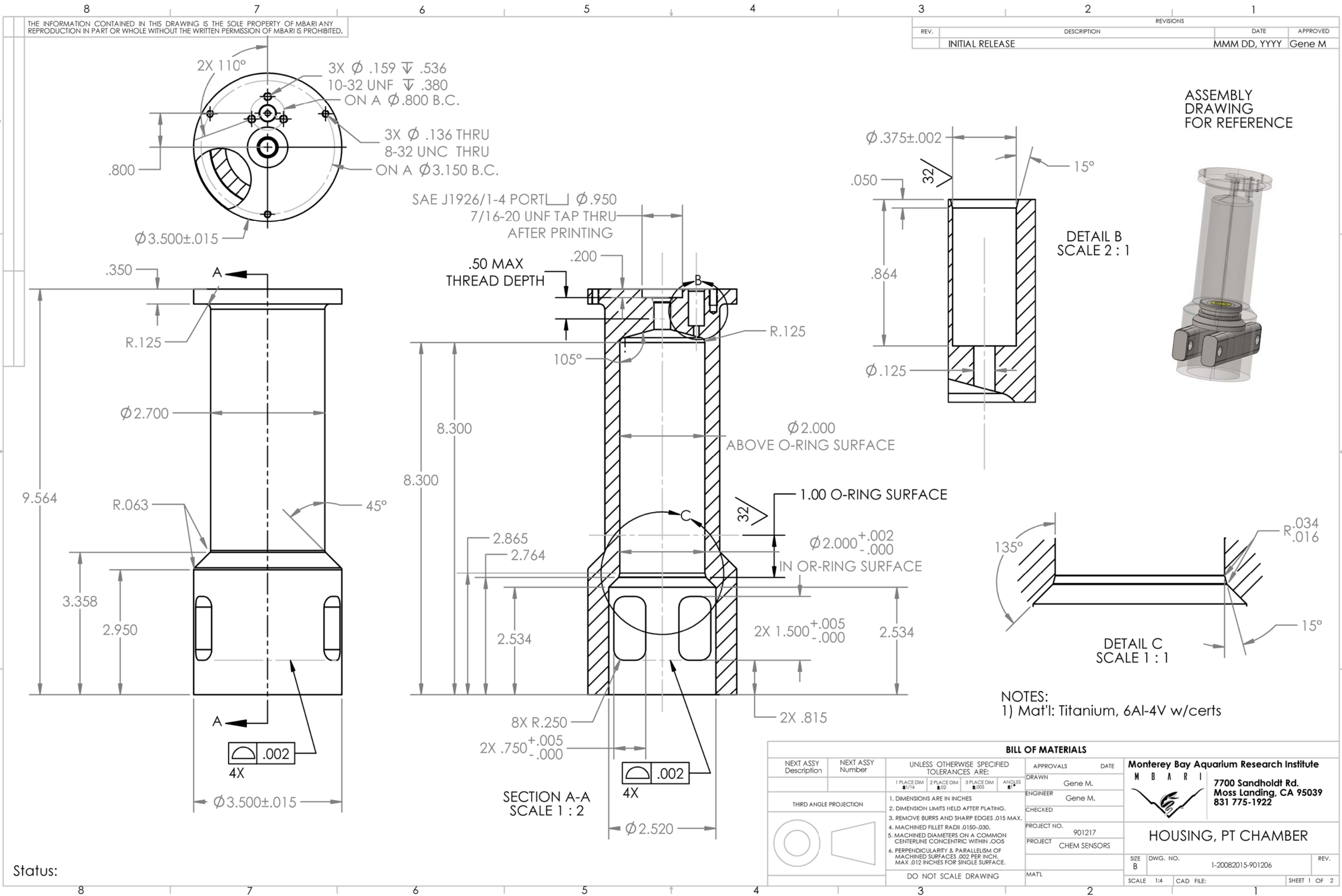




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REV.		DESCRIPTION	REVISIONS	DATE	APPROVED
INITIAL RELEASE				MMM DD, YYYY	Gene M

ASSEMBLY
DRAWING
FOR REFERENCE



DETAIL B
SCALE 2 : 1

DETAIL C
SCALE 1 : 1

NOTES:
1) Mat'l: Titanium, 6Al-4V w/certs

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°	DRAWN	Gene M.		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.		
						CHECKED			
						PROJECT NO.	901217		
						PROJECT	CHEM SENSORS		
		DO NOT SCALE DRAWING				MAT'L			
Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922									
HOUSING, PT CHAMBER									
SIZE B		DWG. NO.				1-20082015-901206		REV.	
SCALE 1:4		CAD FILE:				SHEET 1 OF 2			

Status: