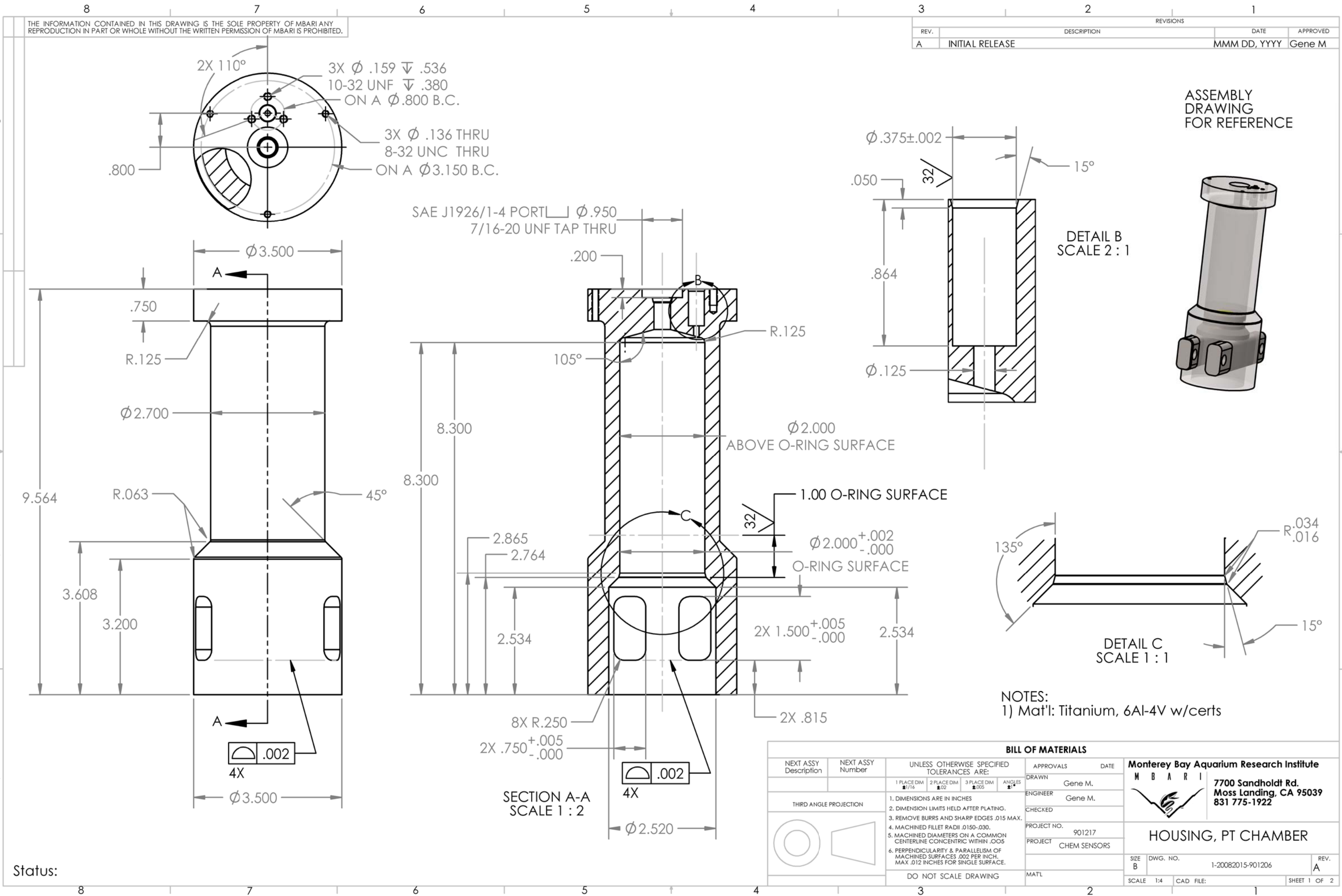




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	MMM DD, YYYY	Gene M

ASSEMBLY
DRAWING
FOR REFERENCE

DETAIL B
SCALE 2 : 1

DETAIL C
SCALE 1 : 1

NOTES:
1) Mat'l: Titanium, 6Al-4V w/certs

SECTION A-A
SCALE 1 : 2

BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS
		1 PLACE DIM ±.1/16	DATE
		2 PLACE DIM ±.02	DRAWN Gene M.
		3 PLACE DIM ±.005	ENGINEER Gene M.
		ANGLES ±.1°	CHECKED
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES	PROJECT NO. 901217
		2. DIMENSION LIMITS HELD AFTER PLATING.	PROJECT CHEM SENSORS
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	
		4. MACHINED FILLET RADII .0150-.030.	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
		DO NOT SCALE DRAWING	MAT'L
			SIZE B
			DWG. NO. 1-20082015-901206
			SCALE 1:4
			CAD FILE: 1
			SHEET 1 OF 2

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HOUSING, PT CHAMBER

Status: