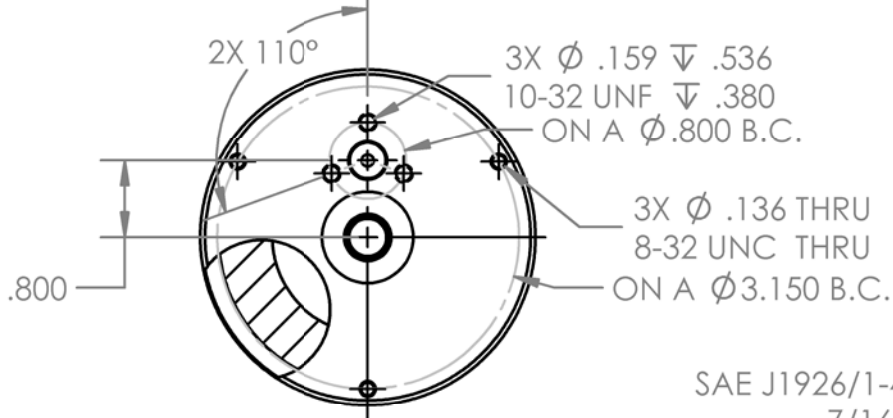


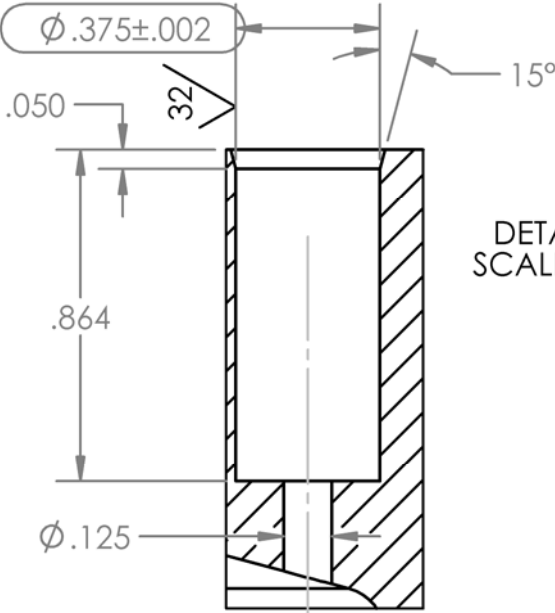
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	INITIAL RELEASE	MMM DD, YYYY	Gene M

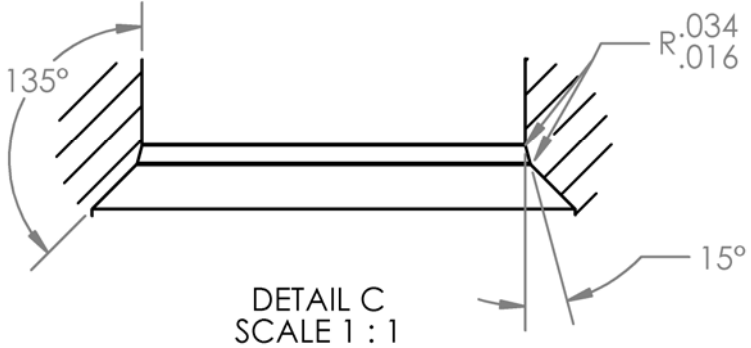
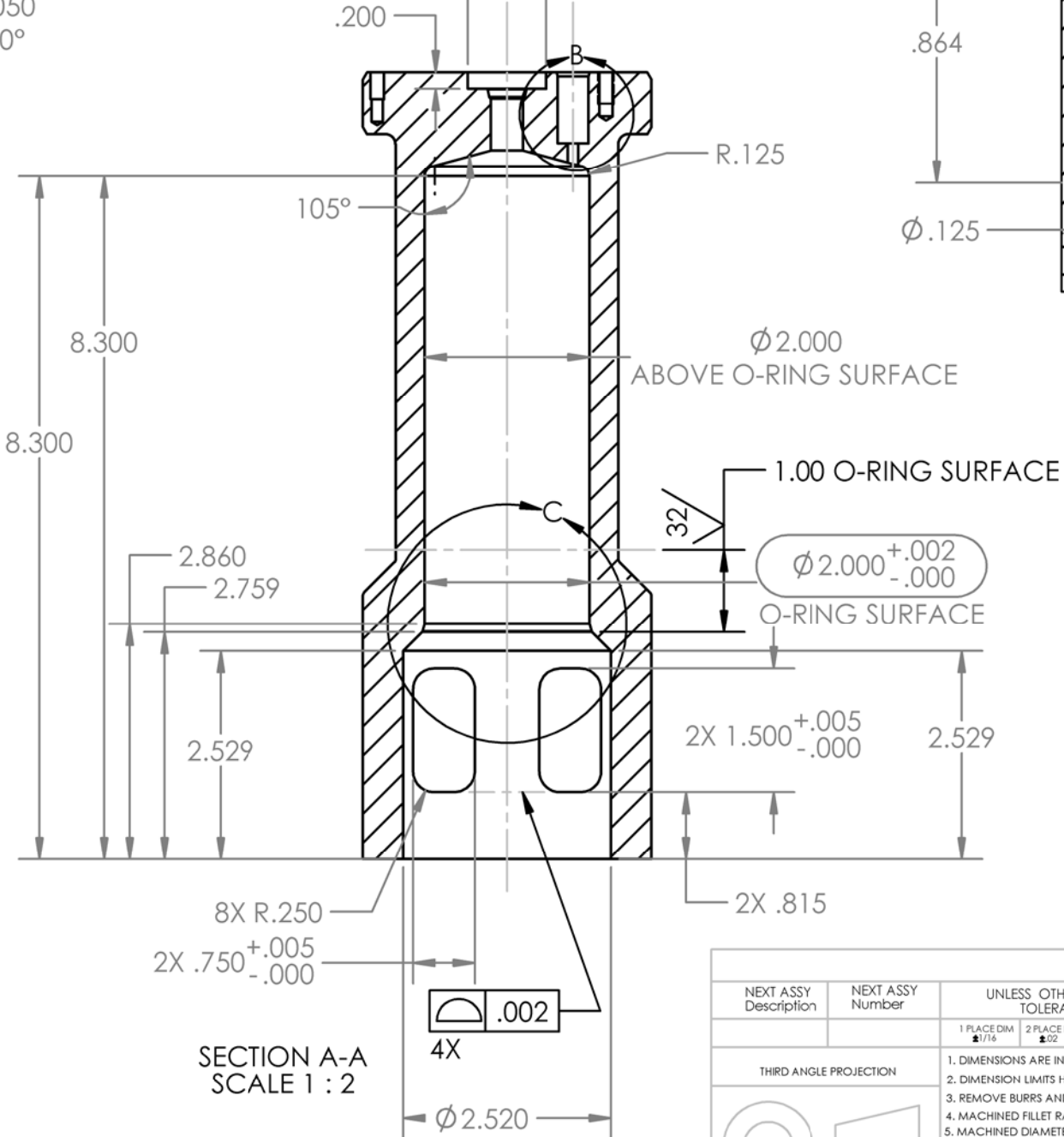
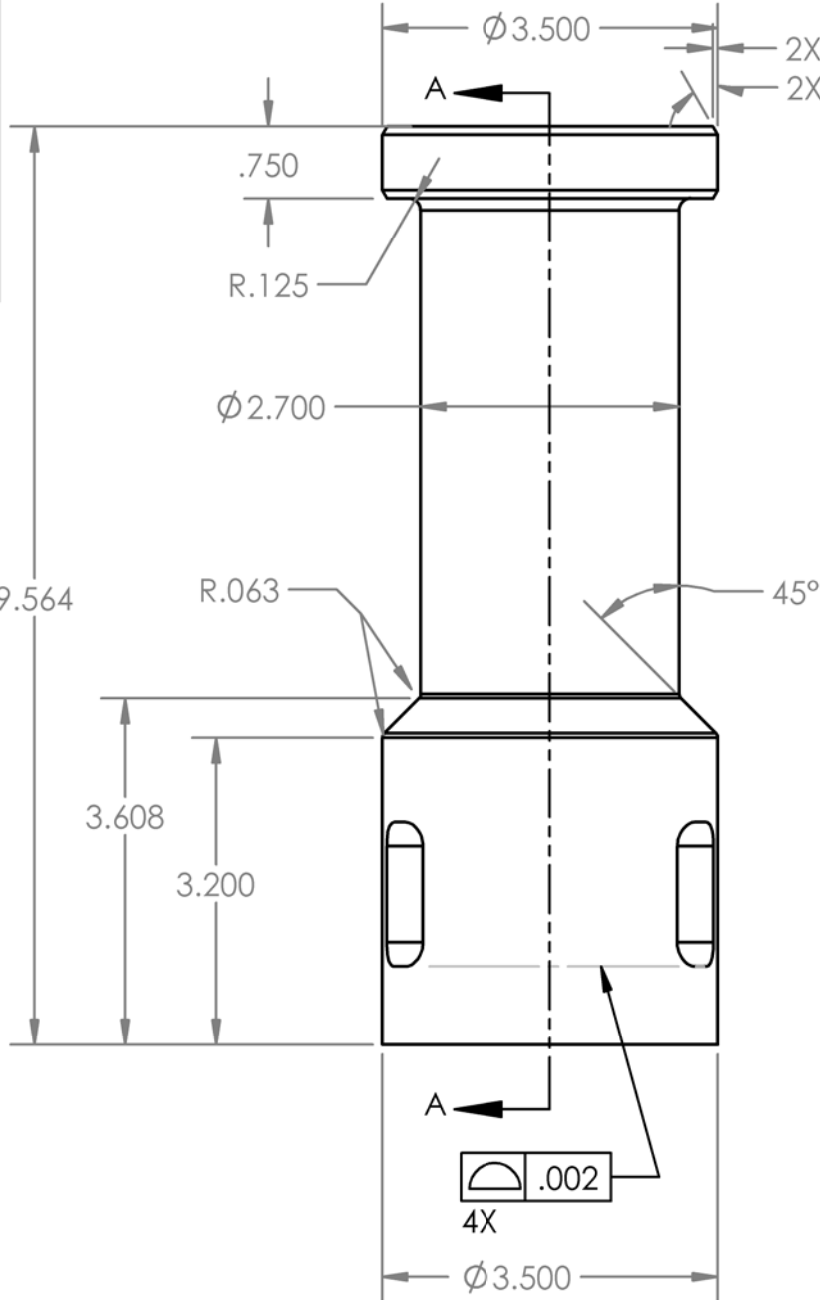
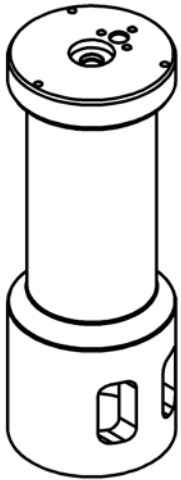
ASSEMBLY
DRAWING
FOR REFERENCE



SAE J1926/1-4 PORT $\phi .950$
7/16-20 UNF TAP THRU



DETAIL B
SCALE 2 : 1



DETAIL C
SCALE 1 : 1

NOTES:
1) Mat'l: Titanium, 6Al-4V w/certs

BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
		1 PLACE DIM $\pm .1/16$	DRAWN Gene M.
		2 PLACE DIM $\pm .02$	ENGINEER Gene M.
		3 PLACE DIM $\pm .005$	CHECKED
		ANGLES $\pm .1^\circ$	PROJECT NO. 901217
			PROJECT CHEM SENSORS
			MAT'L
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES	SIZE B
		2. DIMENSION LIMITS HELD AFTER PLATING.	DWG. NO. 1-20082015-901206
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	REV. B
		4. MACHINED FILLET RADII .0150-.030.	SCALE 1:4
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	CAD FILE:
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	SHEET 1 OF 2
		DO NOT SCALE DRAWING	

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831 775-1922

HOUSING, PT CHAMBER

Status: