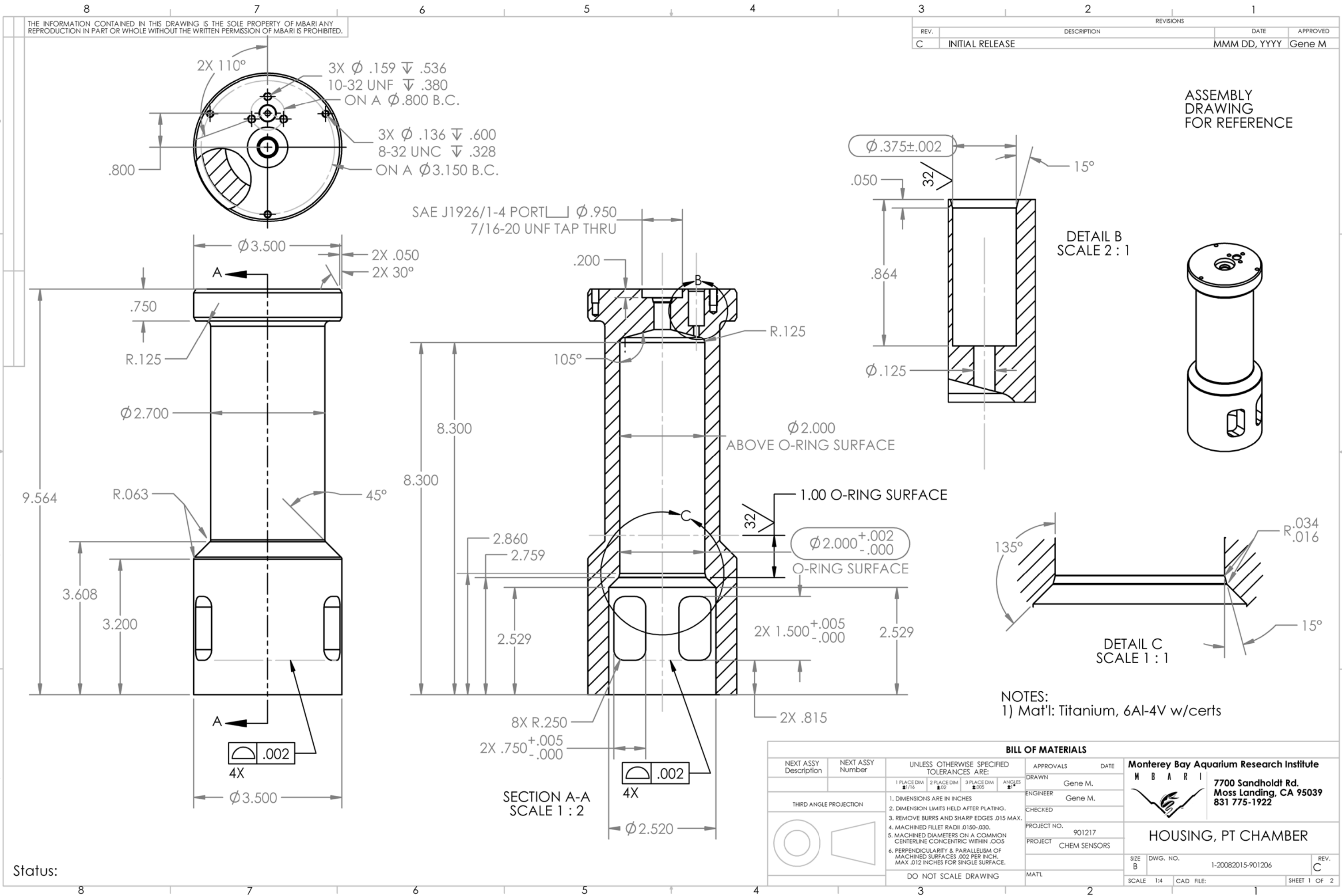




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
C	INITIAL RELEASE	MMM DD, YYYY	Gene M

ASSEMBLY
DRAWING
FOR REFERENCE

DETAIL B
SCALE 2 : 1

DETAIL C
SCALE 1 : 1

NOTES:
1) Mat'l: Titanium, 6Al-4V w/certs

BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
		1 PLACE DIM ±.1/16	DRAWN Gene M.
		2 PLACE DIM ±.02	ENGINEER Gene M.
		3 PLACE DIM ±.005	CHECKED
		ANGLES ±.1°	PROJECT NO. 901217
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES	PROJECT CHEM SENSORS
		2. DIMENSION LIMITS HELD AFTER PLATING.	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	
		4. MACHINED FILLET RADII .0150-.030.	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
		DO NOT SCALE DRAWING	MAT'L
			SIZE B DWG. NO. 1-20082015-901206 REV. C
			SCALE 1:4 CAD FILE: SHEET 1 OF 2

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HOUSING, PT CHAMBER

