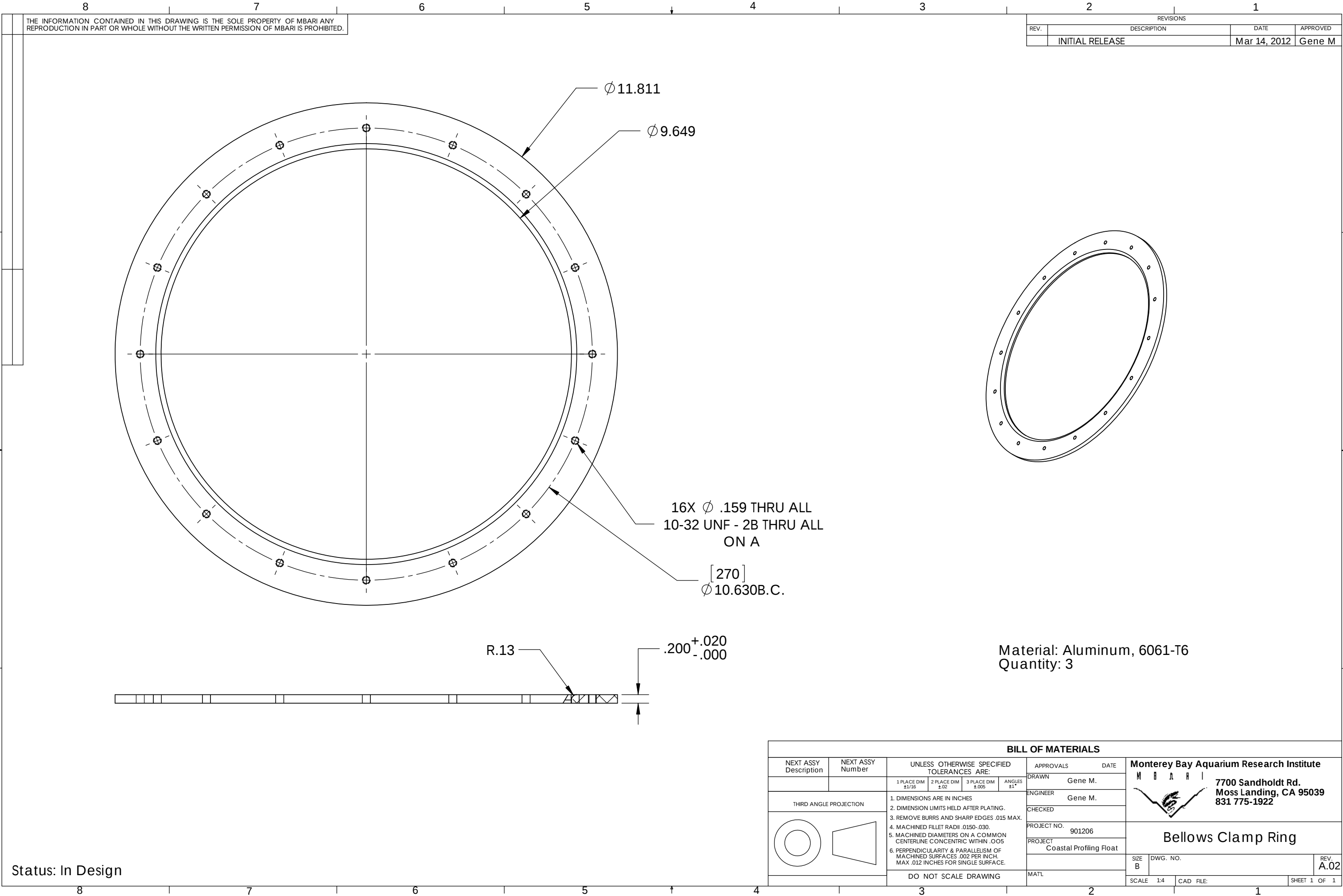




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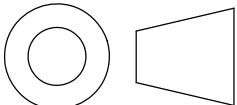
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	Mar 14, 2012	Gene M

16X $\varnothing$.159 THRU ALL
10-32 UNF - 2B THRU ALL
ON A

[270]
 $\varnothing$ 10.630B.C.

Material: Aluminum, 6061-T6
Quantity: 3

Status: In Design

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.		
						CHECKED			
						PROJECT NO.	901206		
						PROJECT	Coastal Profiling Float		
		DO NOT SCALE DRAWING				MAT'L			
						SIZE B	DWG. NO.		REV. A.02
						SCALE 1:4	CAD FILE:		SHEET 1 OF 1

Monterey Bay Aquarium Research Institute				
M	B	A	R	I
		7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922		
Bellows Clamp Ring				

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