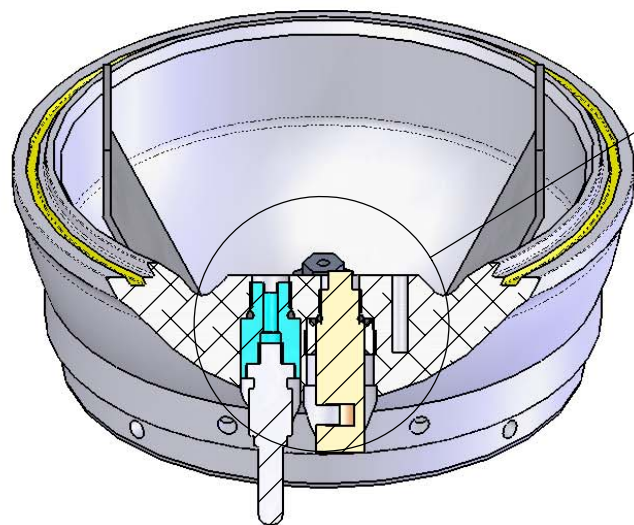
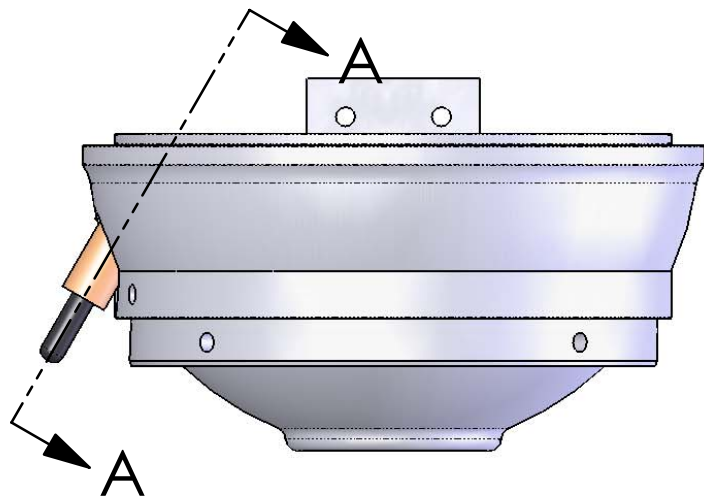
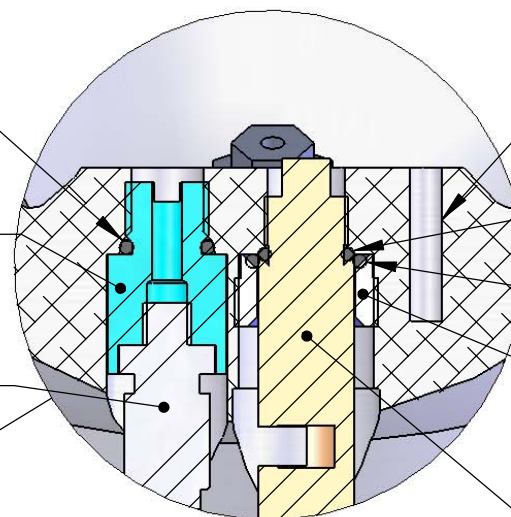




SECTION A-A
SCALE 1 : 2

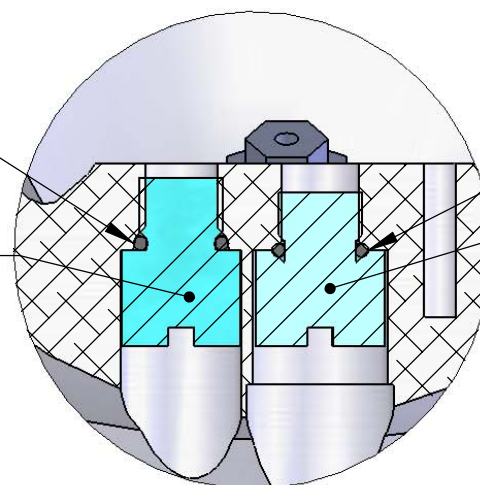
3-904 O-ring
IE55 bushing
(178jaha.dwg)
Impulse IE-55
bulkhead with
5-712 O-ring



DETAIL B
SCALE 1 : 1

Hole for potting
embedded
Temp sensor
2-012 O-ring
2-014 O-ring
EquiTech nut
(191jaha.dwg)
install with tool
on same drawing
Equitech probe
with spacer

3-904 O-ring
IE55 plug
(178jaha.dwg)



DETAIL C
SCALE 1:1
Plugged for pressure testing

2-012 O-ring
Probe plug
(178jaha.dwg)

APEX+ISUS PROBE ASSEMBLY INSTRUCTIONS

Note: Use Viton O-rings when possible.

Left: for Deployments and tank testing
Right: for bottom end pressure testing

Hans Jannasch (MBARI) 10/16/07