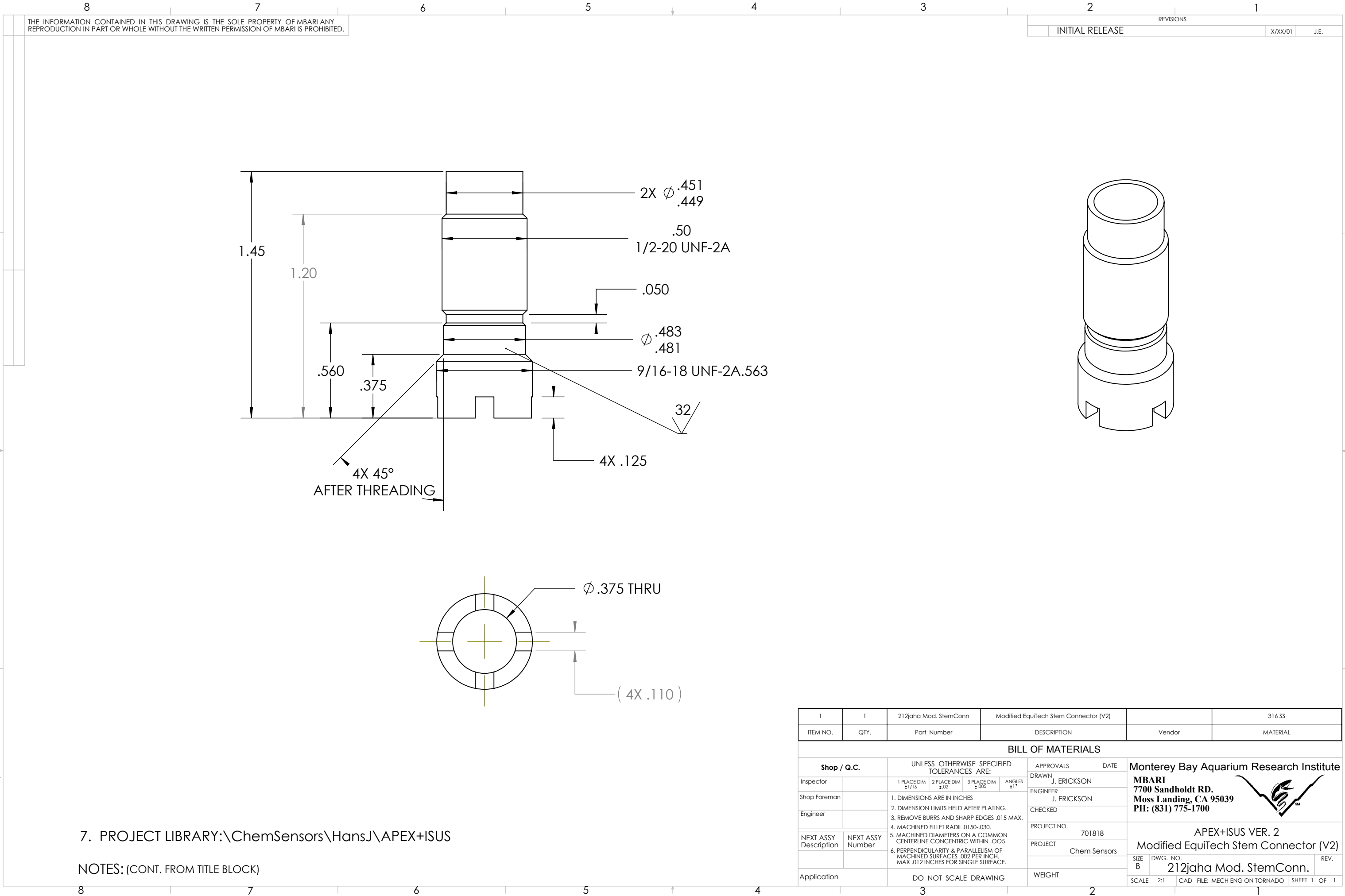




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REVISIONS

INITIAL RELEASE

X/XX/01

J.E.

7. PROJECT LIBRARY:\ChemSensors\HansJ\APEX+ISUS

NOTES: (CONT. FROM TITLE BLOCK)

1	1	212jaha Mod. StemConn	Modified EquiTech Stem Connector (V2)		316 SS
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 701818	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT Chem Sensors	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT	
Application		DO NOT SCALE DRAWING		SIZE B	
				SCALE 2:1	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	

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APEX+ISUS VER. 2
Modified EquiTech Stem Connector (V2)

212jaha Mod. StemConn.