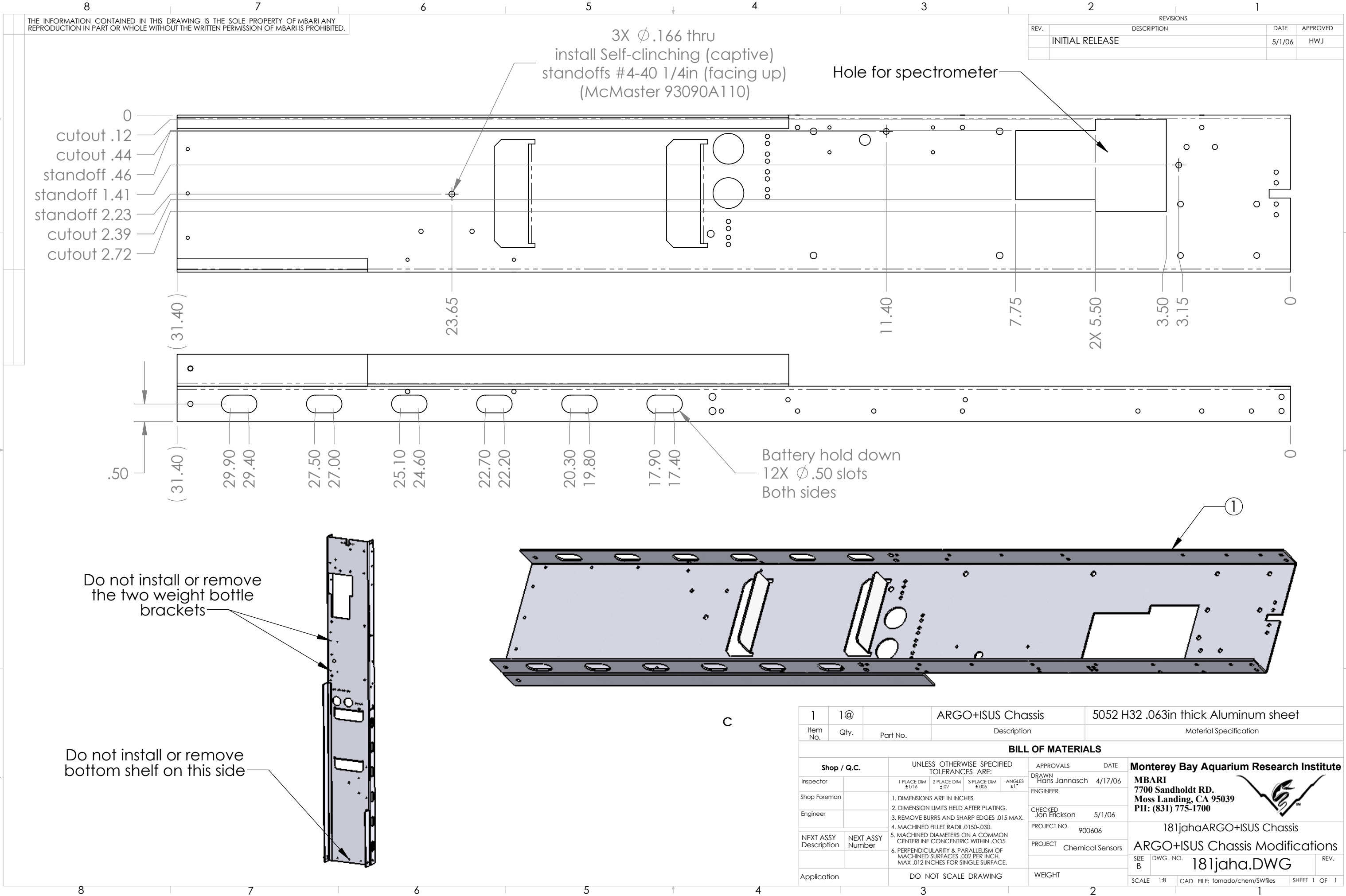




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	5/1/06	HWJ

1		1@		ARGO+ISUS Chassis			5052 H32 .063in thick Aluminum sheet				
Item No.		Qty.		Part No.		Description			Material Specification		
BILL OF MATERIALS											
Shop / Q.C.			UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
Inspector				1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°	
Shop Foreman				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				DRAWN Hans Jannasch		4/17/06	
Engineer								ENGINEER			
NEXT ASSY Description		NEXT ASSY Number						CHECKED Jon Erickson		5/1/06	
								PROJECT NO.		900606	
								PROJECT		Chemical Sensors	
Application		DO NOT SCALE DRAWING				WEIGHT					
							Monterey Bay Aquarium Research Institute				
							MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
											
							181jahaARGO+ISUS Chassis				
							ARGO+ISUS Chassis Modifications				
						SIZE B		DWG. NO.		181jaha.DWG	
										REV.	
						SCALE 1:8		CAD FILE: tornado/chem/SWfiles		SHEET 1 OF 1	