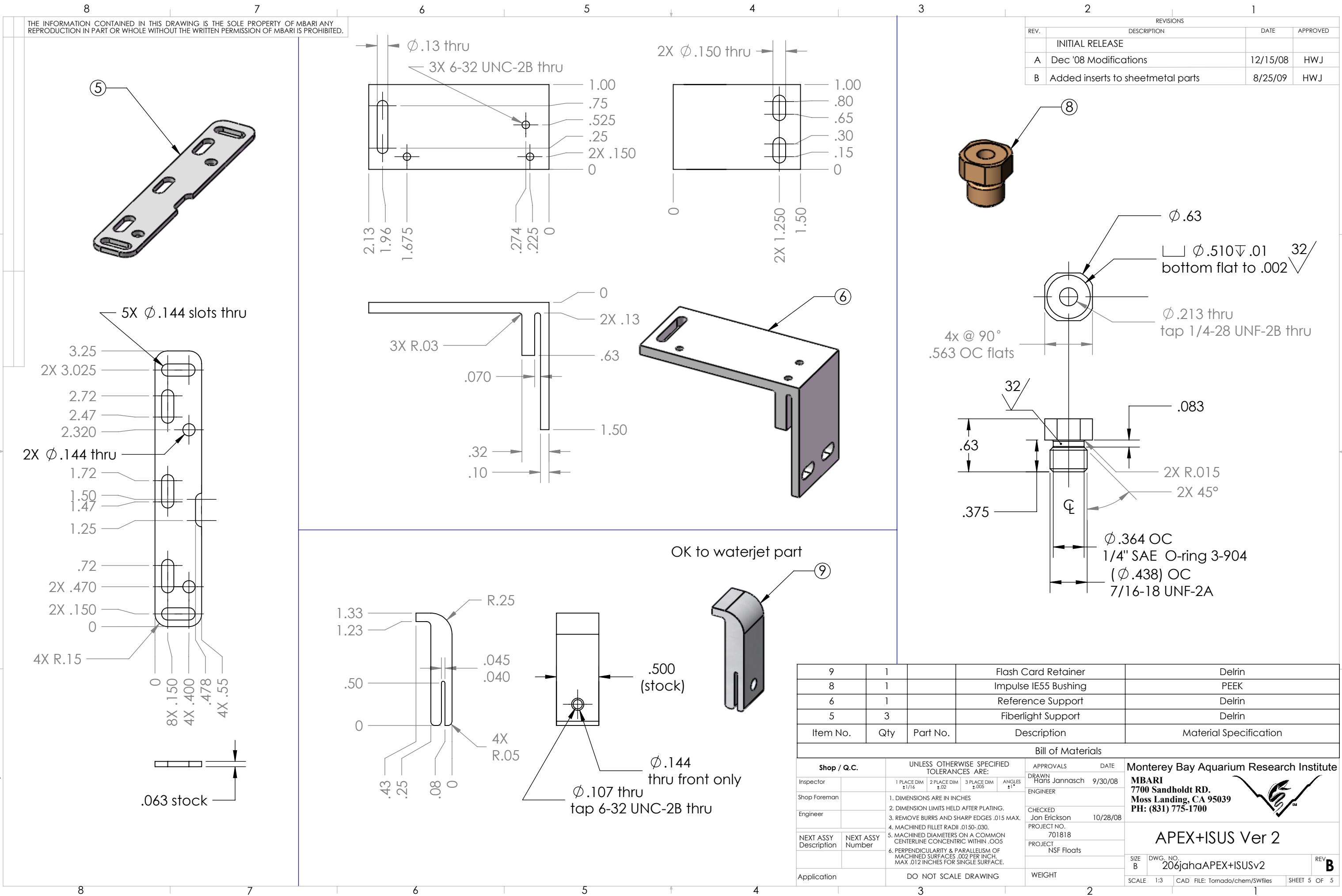




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			
A	Dec '08 Modifications	12/15/08	HWJ
B	Added inserts to sheetmetal parts	8/25/09	HWJ

9	1		Flash Card Retainer	Delrin
8	1		Impulse IE55 Bushing	PEEK
6	1		Reference Support	Delrin
5	3		Fiberlight Support	Delrin
Item No.	Qty	Part No.	Description	Material Specification
Bill of Materials				
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005
Shop Foreman		1. DIMENSIONS ARE IN INCHES		4 ANGLES ±1°
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		
		4. MACHINED FILLET RADII .0150-.030.		
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		
NEXT ASSY Description	NEXT ASSY Number			
Application		DO NOT SCALE DRAWING		WEIGHT