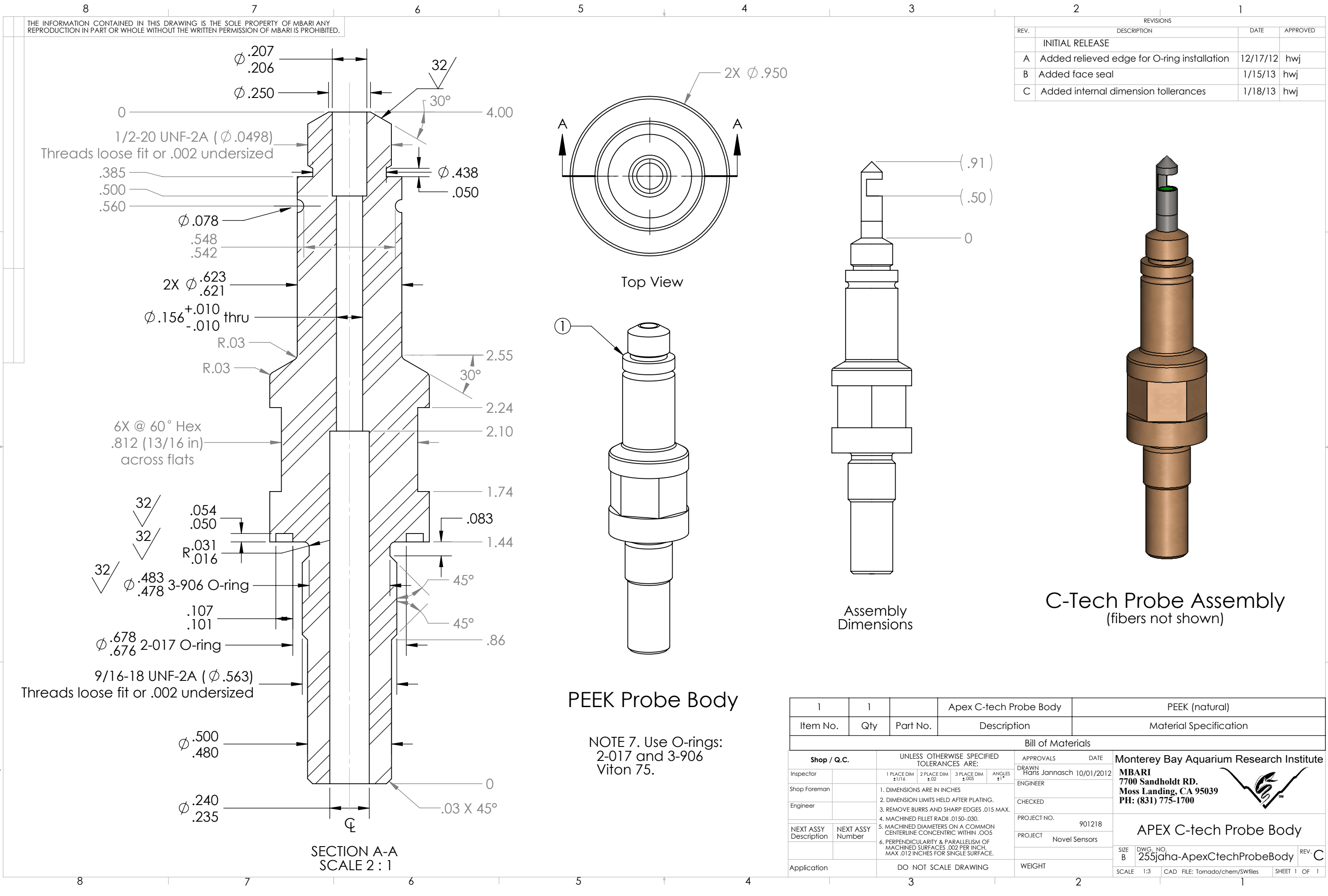




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	Added relieved edge for O-ring installation	12/17/12	hwj
B	Added face seal	1/15/13	hwj
C	Added internal dimension tolerances	1/18/13	hwj

1		1		Apex C-tech Probe Body		PEEK (natural)	
Item No.		Qty	Part No.	Description		Material Specification	
Bill of Materials							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch 10/01/2012	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	
Engineer						CHECKED	
NEXT ASSY Description						PROJECT NO. 901218	
NEXT ASSY Number						PROJECT Novel Sensors	
Application		DO NOT SCALE DRAWING				WEIGHT	
		3				2	

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Moss Landing, CA 95039

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APEX C-tech Probe Body

SIZE B

DWG. NO. 255jaha-ApexCtechProbeBody

REV. C

SCALE 1:3

CAD FILE: Tornado/chem/SWfiles

SHEET 1 OF 1