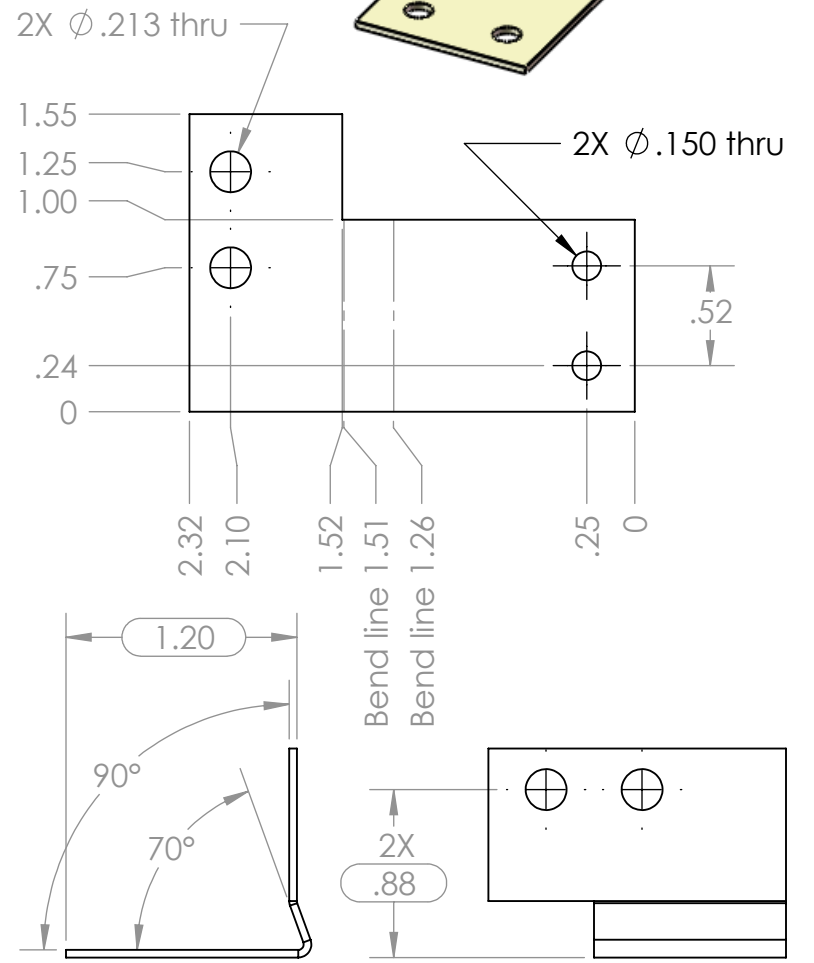
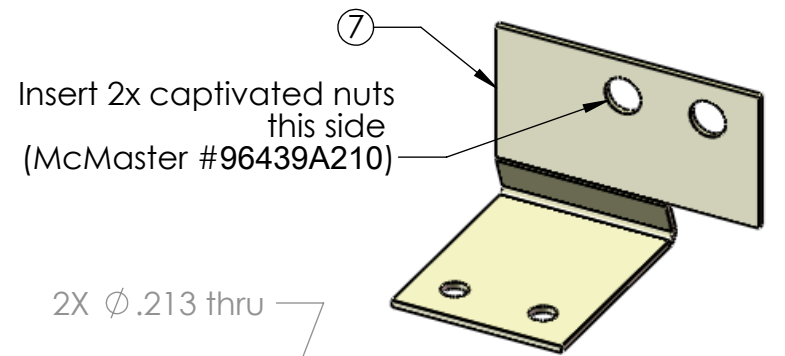
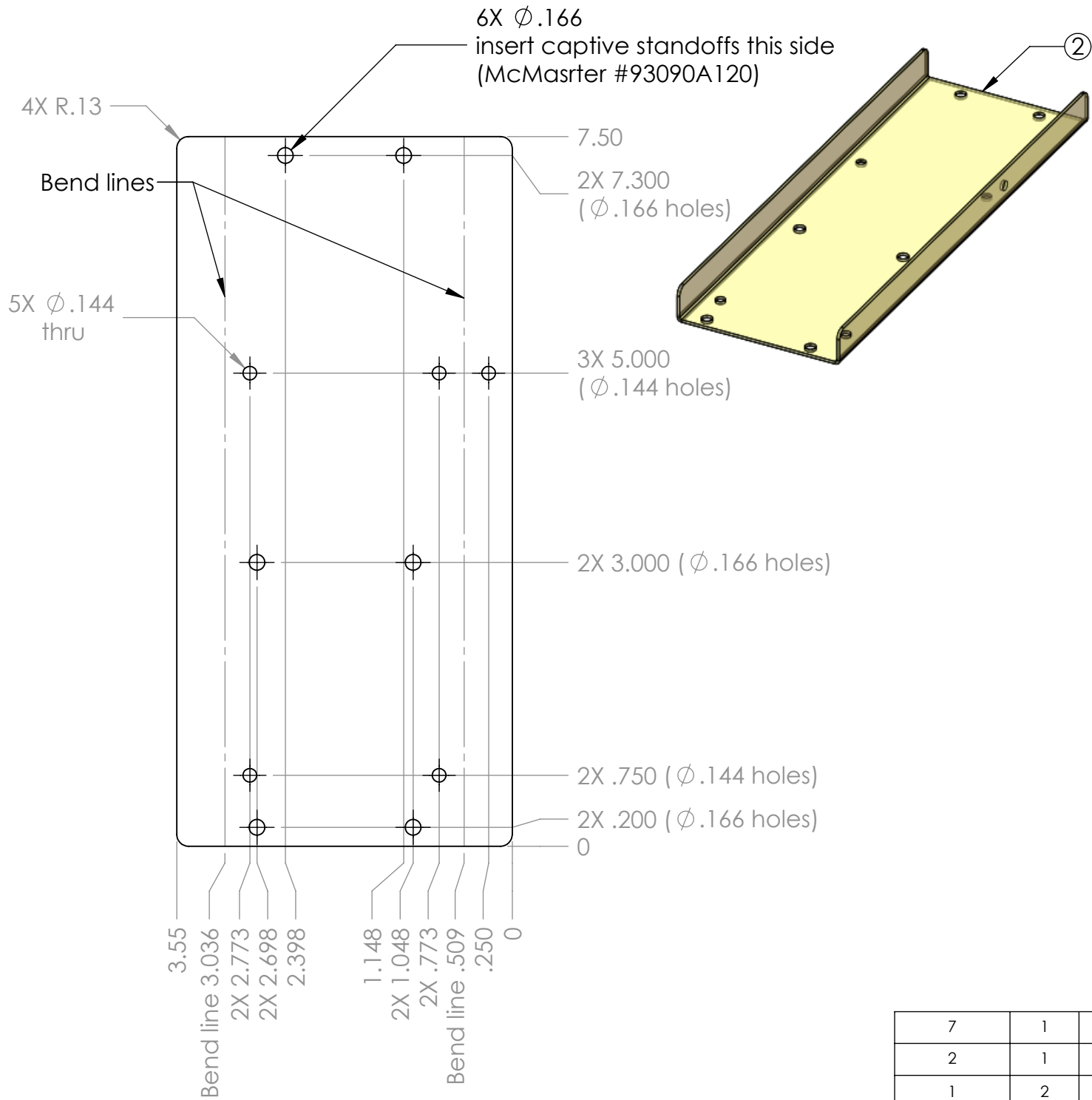
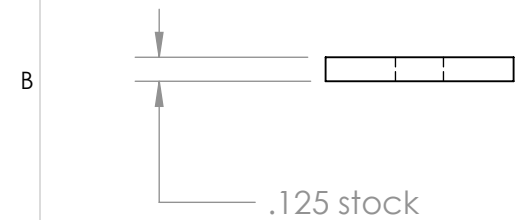
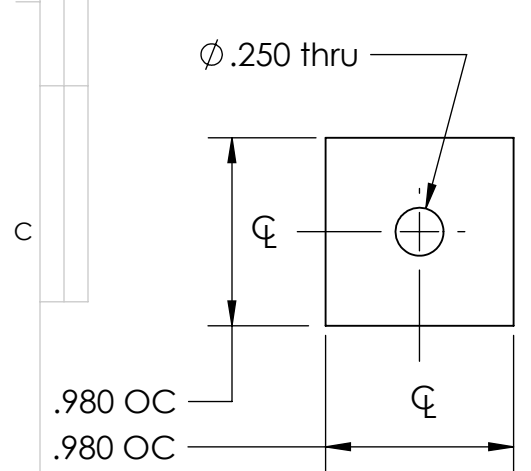
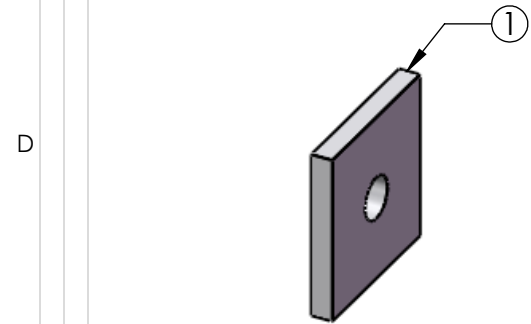


8 7 6 5 4 3 2 1

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7	1		Reference Support Retainer	5052 H32 Aluminum .040" Chemical coat per MIL-C-5541, Class 1A				
2	1		CPU Support	5052 H32 Aluminum .040" Chemical coat per MIL-C-5541, Class 1A				
1	2		ISUS Chassis Union	6061 Aluminum .125				
Item No.	Qty	Part No.	Description	Material Specification				
Bill of Materials								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE				
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch 9/30/08		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER		
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED Jon Erickson 10/28/08		
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.		
		4. MACHINED FILLET RADII .0150-.030.				701818		
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT NSF Floats		
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.						
Application		DO NOT SCALE DRAWING		WEIGHT		SIZE B	DWG. NO. 206jahaAPEX+ISUSv2	REV B
		3		2		SCALE 1:3	CAD FILE: Tomado/chem/SWfiles	SHEET 2 OF 5

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APEX+ISUS Ver 2