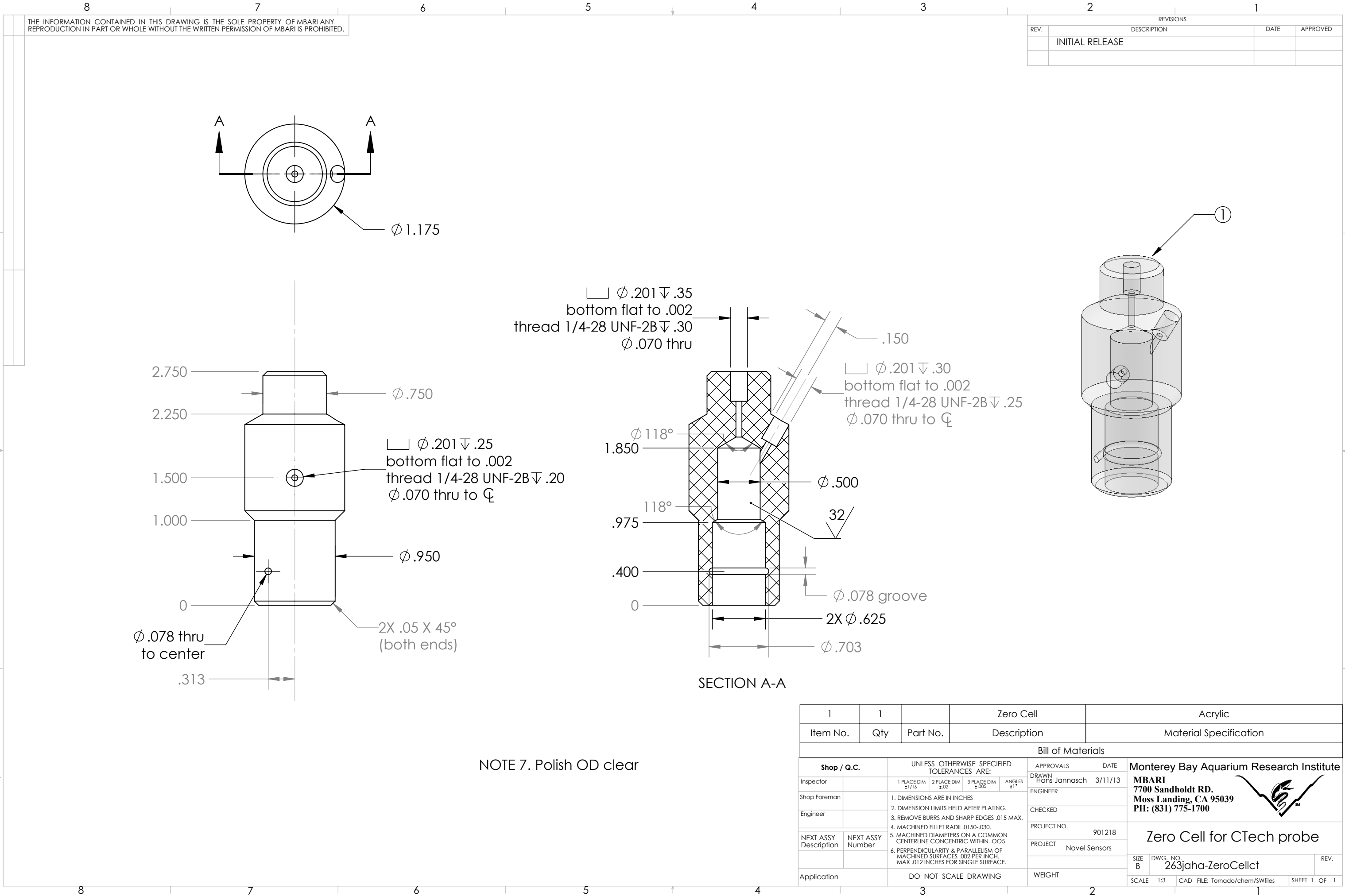




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

NOTE 7. Polish OD clear

1	1		Zero Cell	Acrylic		
Item No.	Qty	Part No.	Description	Material Specification		
Bill of Materials						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch 3/11/13
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				
		4. MACHINED FILLET RADII .0150-.030.				PROJECT NO. 901218
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT Novel Sensors
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
Application		DO NOT SCALE DRAWING		WEIGHT	SIZE B DWG. NO. 263jaha-ZeroCellct	REV.
		3		2	1	

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Zero Cell for CTech probe

SCALE 1:3 CAD FILE: Tornado/chem/SWfiles SHEET 1 OF 1