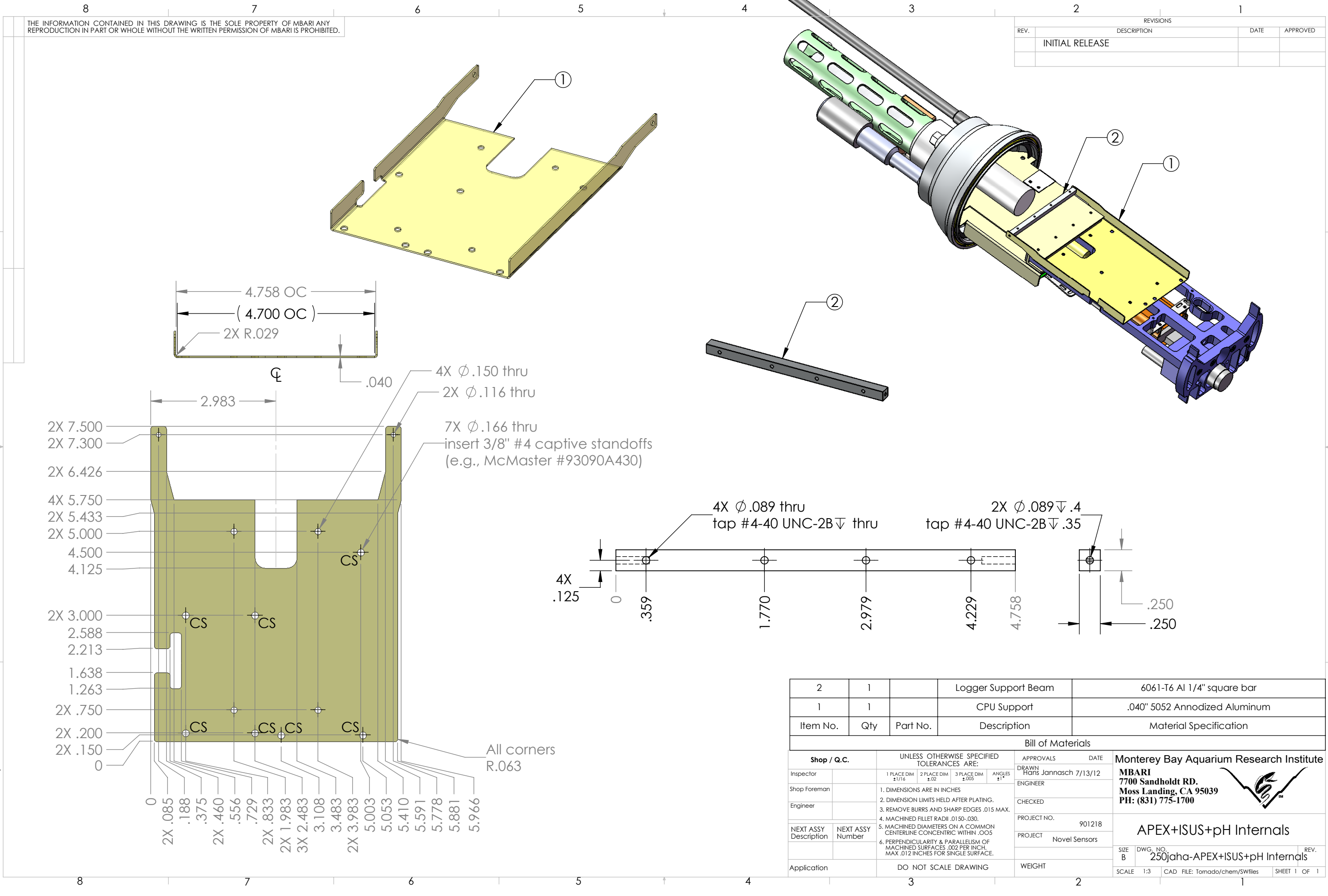




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2	1		Logger Support Beam	6061-T6 Al 1/4" square bar
1	1		CPU Support	.040" 5052 Anodized Aluminum
Item No.	Qty	Part No.	Description	Material Specification

Shop / Q.C.				UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch 7/13/12				MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER					
Engineer						CHECKED					
						PROJECT NO.		901218			
NEXT ASSY Description	NEXT ASSY Number					PROJECT		Novel Sensors		APEX+ISUS+pH Internals	
										SIZE B	
										DWG. NO. 250jaha-APEX+ISUS+pH Internals	
										REV.	
Application		DO NOT SCALE DRAWING				WEIGHT				SCALE 1:3	
								CAD FILE: Tornado/chem/SWfiles		SHEET 1 OF 1	