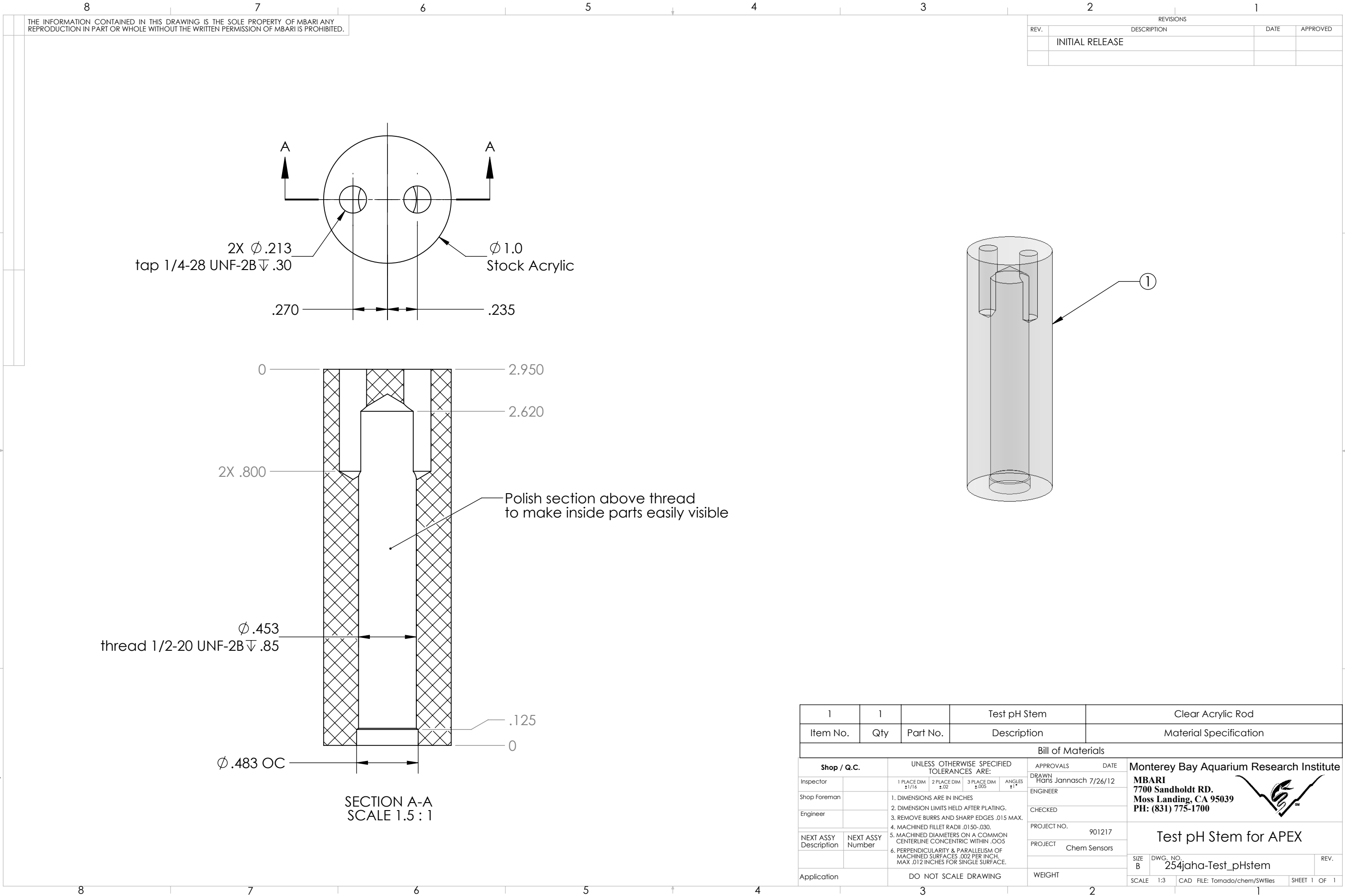
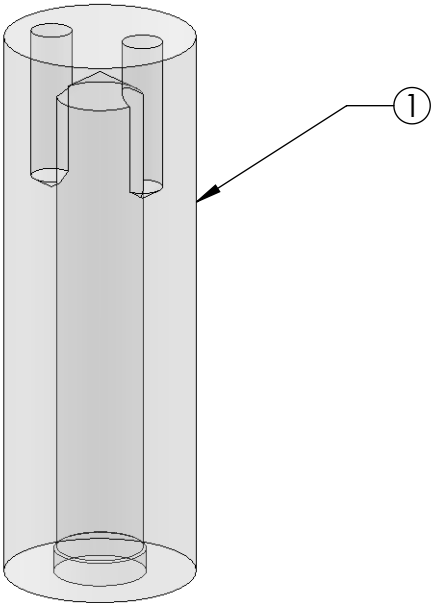




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



1	1		Test pH Stem	Clear Acrylic Rod		
Item No.	Qty	Part No.	Description	Material Specification		
Bill of Materials						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch 7/26/12
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER
Engineer						CHECKED
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901217
		PROJECT Chem Sensors	Test pH Stem for APEX			
Application	DO NOT SCALE DRAWING	WEIGHT				
Monterey Bay Aquarium Research Institute						
MBARI						
7700 Sandholdt RD.						
Moss Landing, CA 95039						
PH: (831) 775-1700						
						
Test pH Stem for APEX						
SIZE B	DWG. NO. 254jaha-Test_pHstem	REV.				
SCALE 1:3	CAD FILE: Tornado/chem/SWfiles	SHEET 1 OF 1				