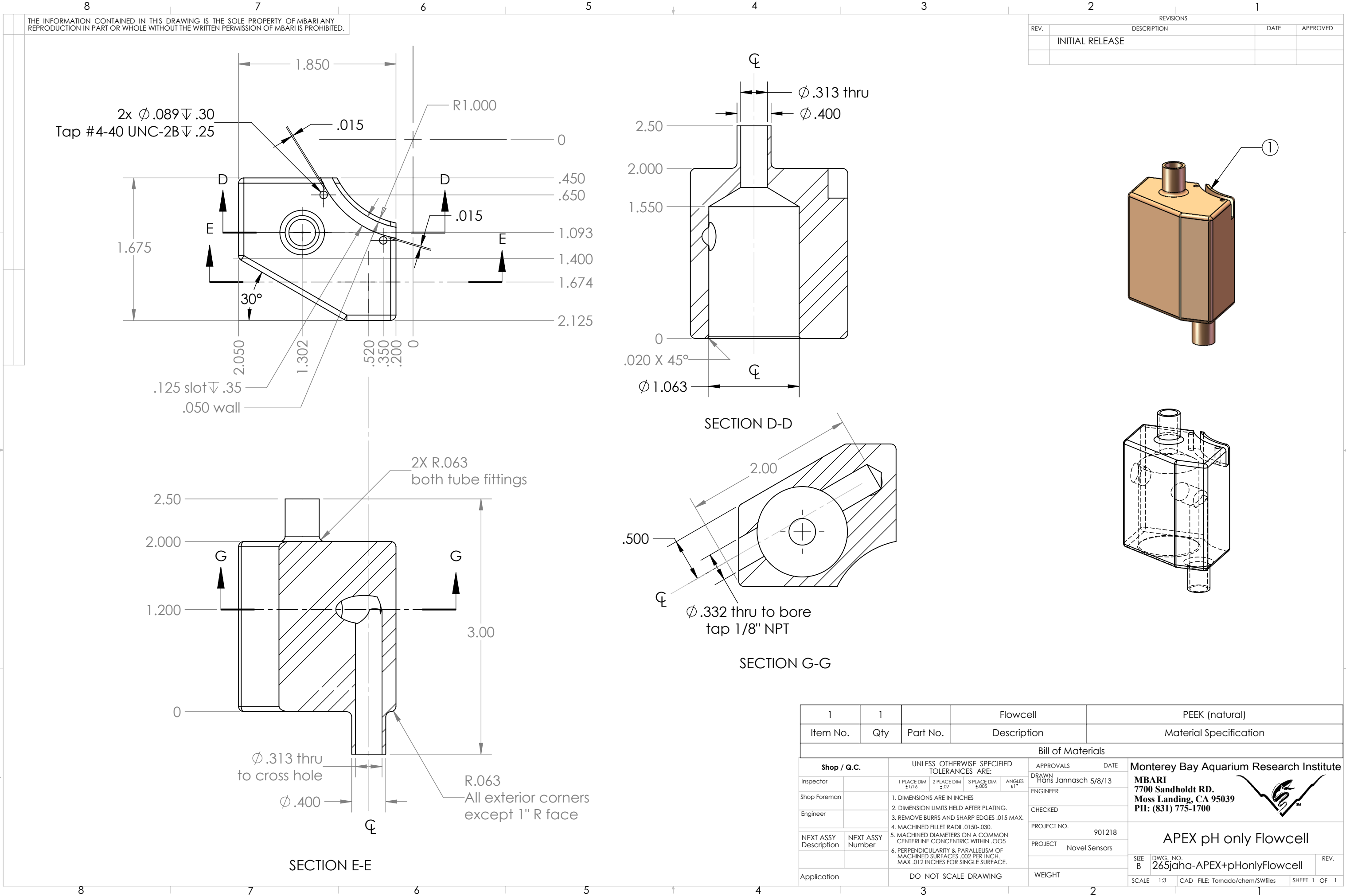
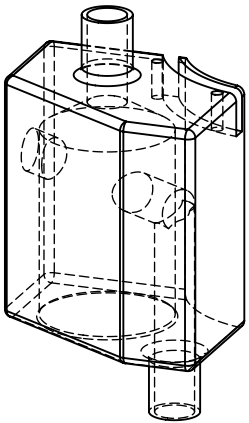
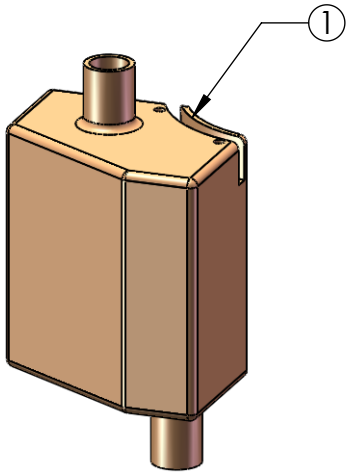




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



1		1		Flowcell		PEEK (natural)					
Item No.		Qty	Part No.	Description		Material Specification					
Bill of Materials											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE				
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch 5/8/13		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER					
Engineer						CHECKED					
NEXT ASSY Description						NEXT ASSY Number					
PROJECT NO.		901218		PROJECT		Novel Sensors		APEX pH only Flowcell			
WEIGHT				SIZE B		DWG. NO. 265jaha-APEX+pHonlyFlowcell				REV.	
Application		DO NOT SCALE DRAWING		SCALE 1:3		CAD FILE: Tornado/chem/SWfiles				SHEET 1 OF 1	