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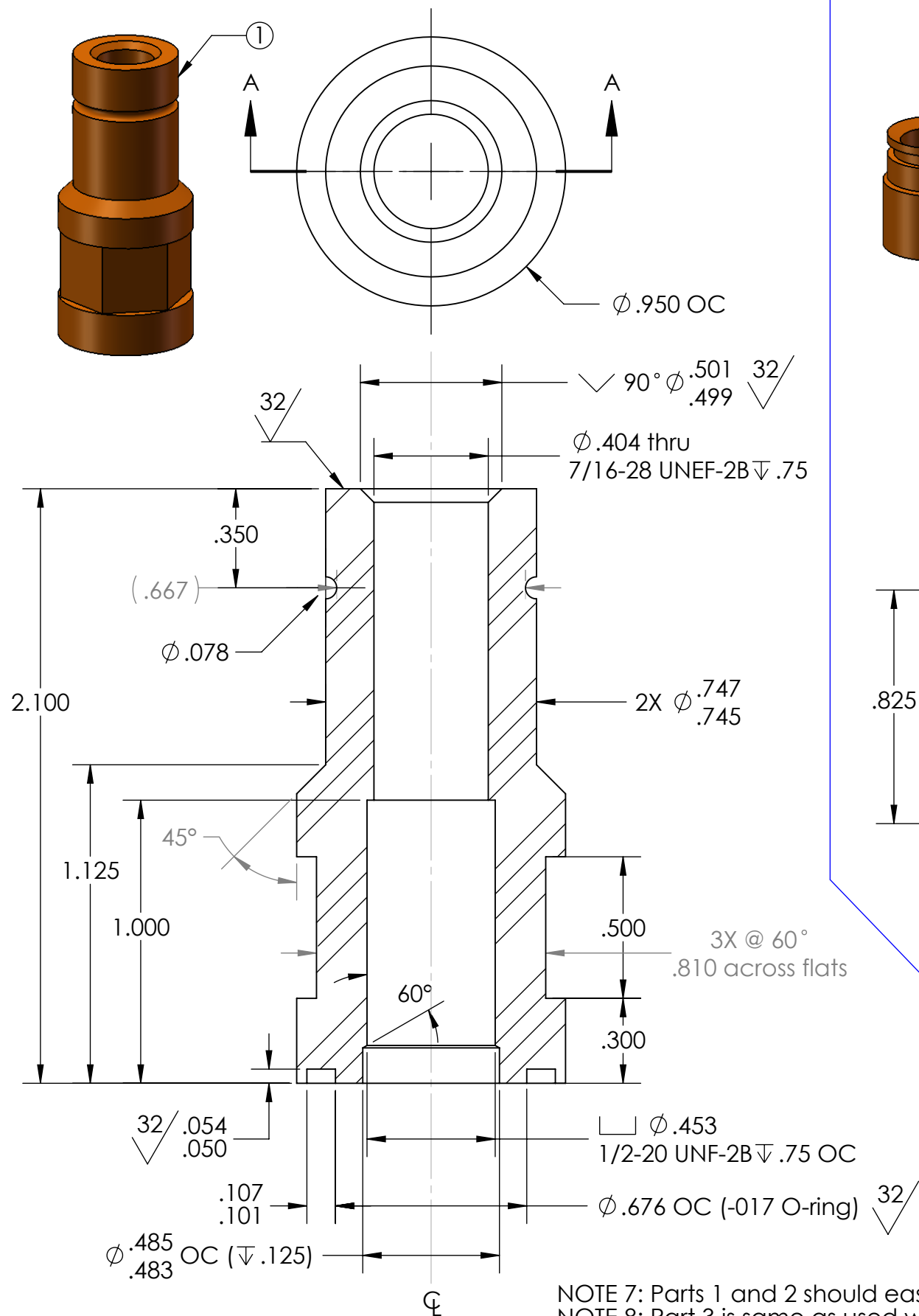
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

D

C

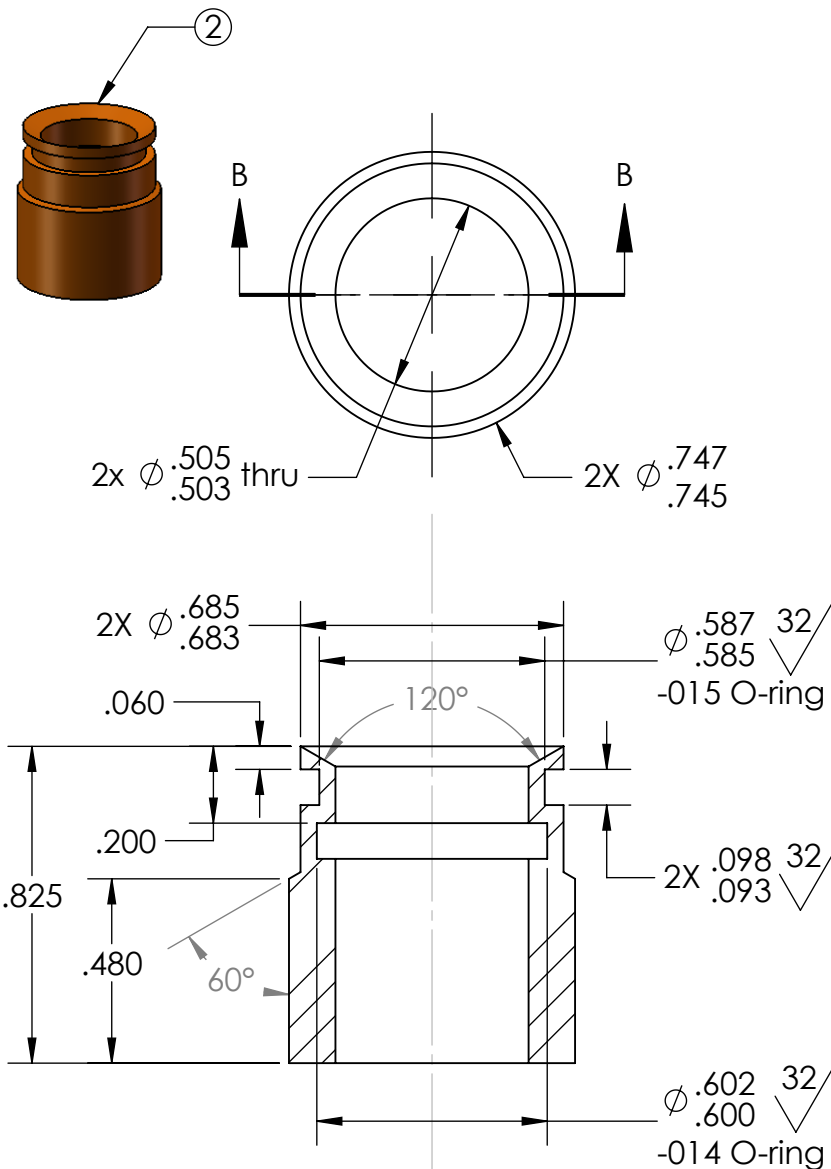
B

A

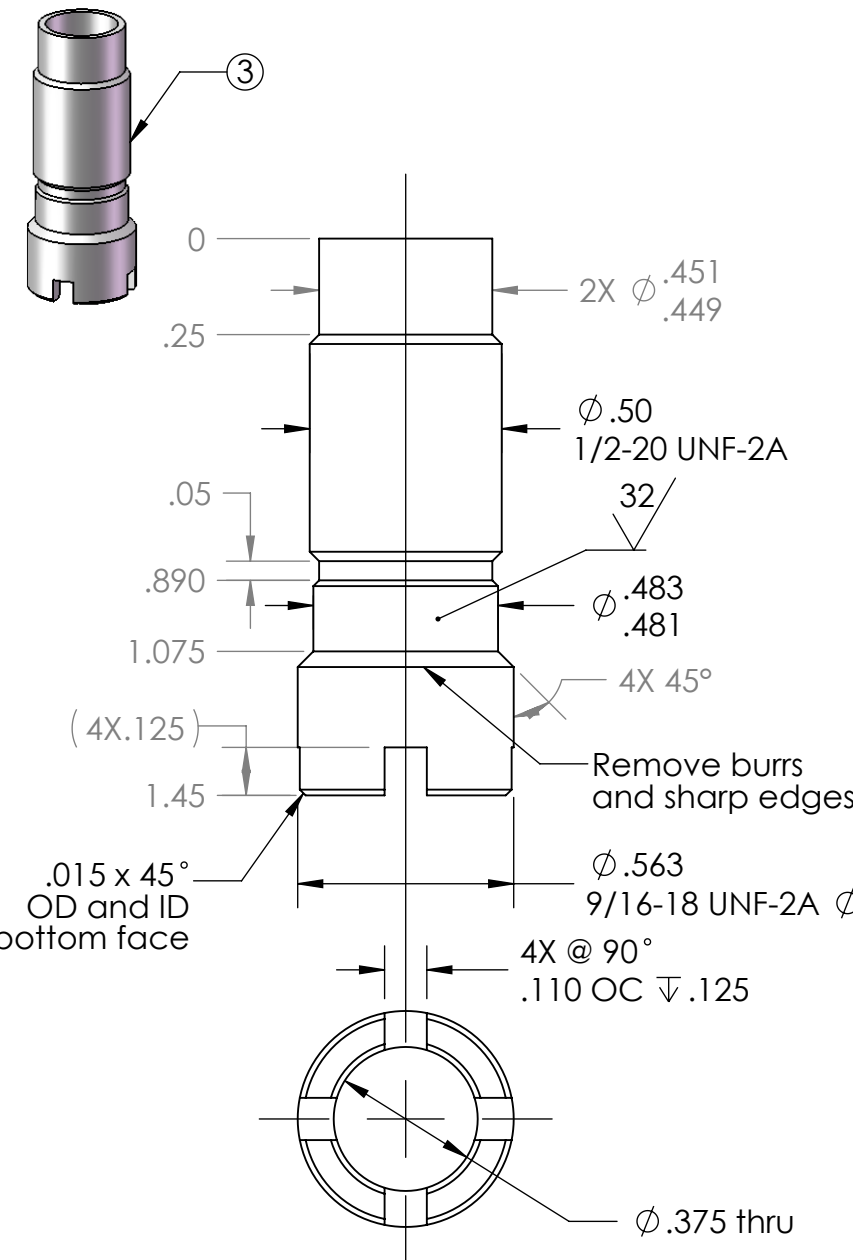


NOTE 8: Part 3 is same as used with Equitech Stems Ver 1 and 2

SECTION A-A
SCALE 2 : 1



SECTION B-B
SCALE 2 : 1



NOTE 8: Same as used with Equitech Stems Ver 1 and 2

3	1		EquiTech Stem Connector	SS-316				
2	1		EquiTech Stem Adapter	PEEK				
1	1		APEX EquiTech Stem (Ver 3)	PEEK				
Item No.	Qty	Part No.	Description	Material Specification				
Bill of Materials								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE				
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch 1/6/14		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER		
Engineer						CHECKED		
NEXT ASSY Description						NEXT ASSY Number		PROJECT NO. 901218
								PROJECT Novel Sensors
Application		DO NOT SCALE DRAWING		WEIGHT				
					Monterey Bay Aquarium Research Institute			
					MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
								
					EquiTech Stem (Ver 3)			
SIZE B		DWG. NO. 272jaha-EquiTechStemVer3		REV.				
SCALE 1:3		CAD FILE: Tornado/chem/SWfiles		SHEET 1 OF 1				