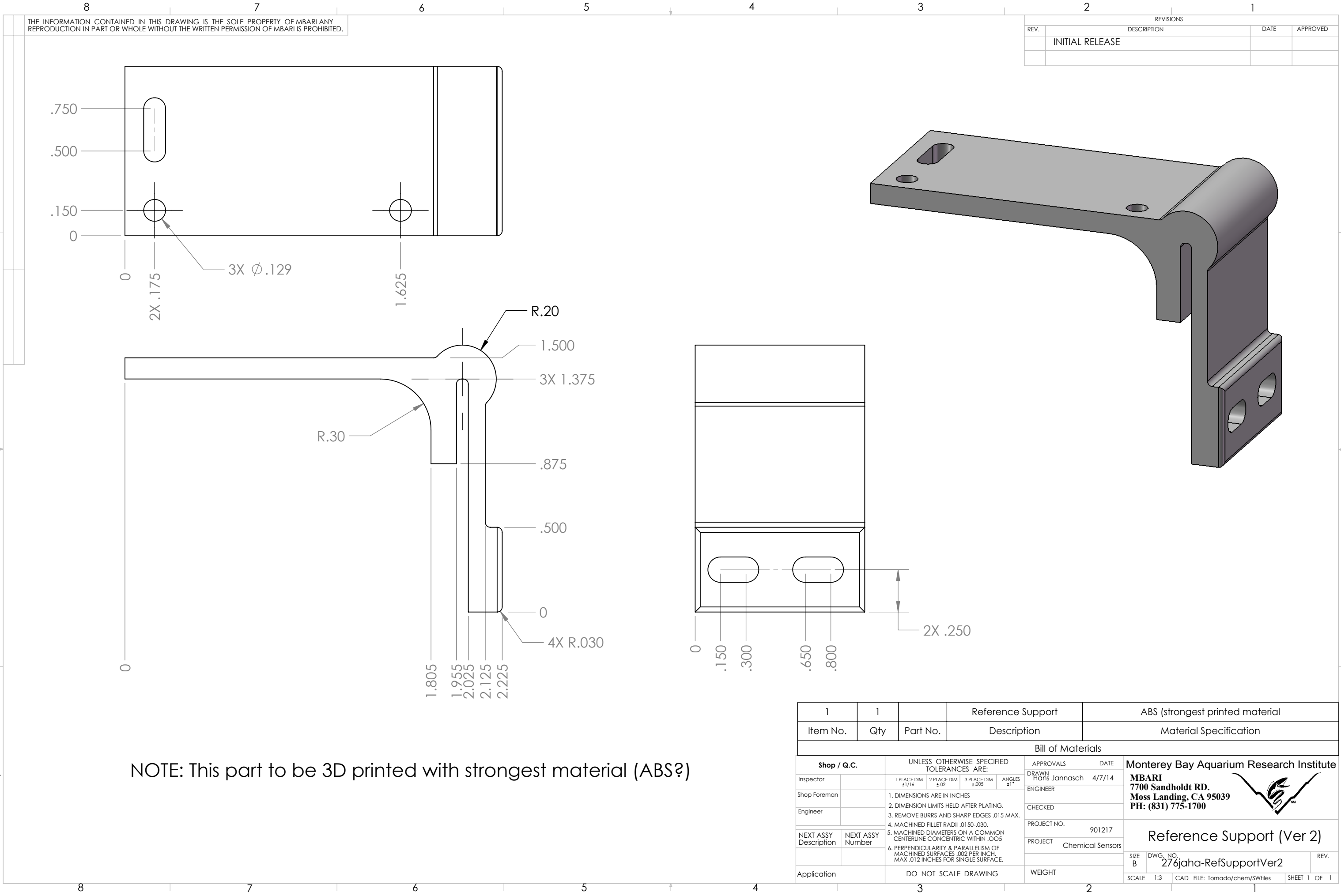




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

NOTE: This part to be 3D printed with strongest material (ABS?)

1		1		Reference Support		ABS (strongest printed material)					
Item No.		Qty	Part No.	Description		Material Specification					
Bill of Materials											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE				
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch	4/7/14				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER					
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901217					
						PROJECT Chemical Sensors					
Application		DO NOT SCALE DRAWING				WEIGHT					
						SIZE B		DWG. NO. 276jaha-RefSupportVer2		REV.	
						SCALE 1:3		CAD FILE: Tornado/chem/SWfiles		SHEET 1 OF 1	

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Reference Support (Ver 2)

SIZE B DWG. NO. 276jaha-RefSupportVer2 REV.