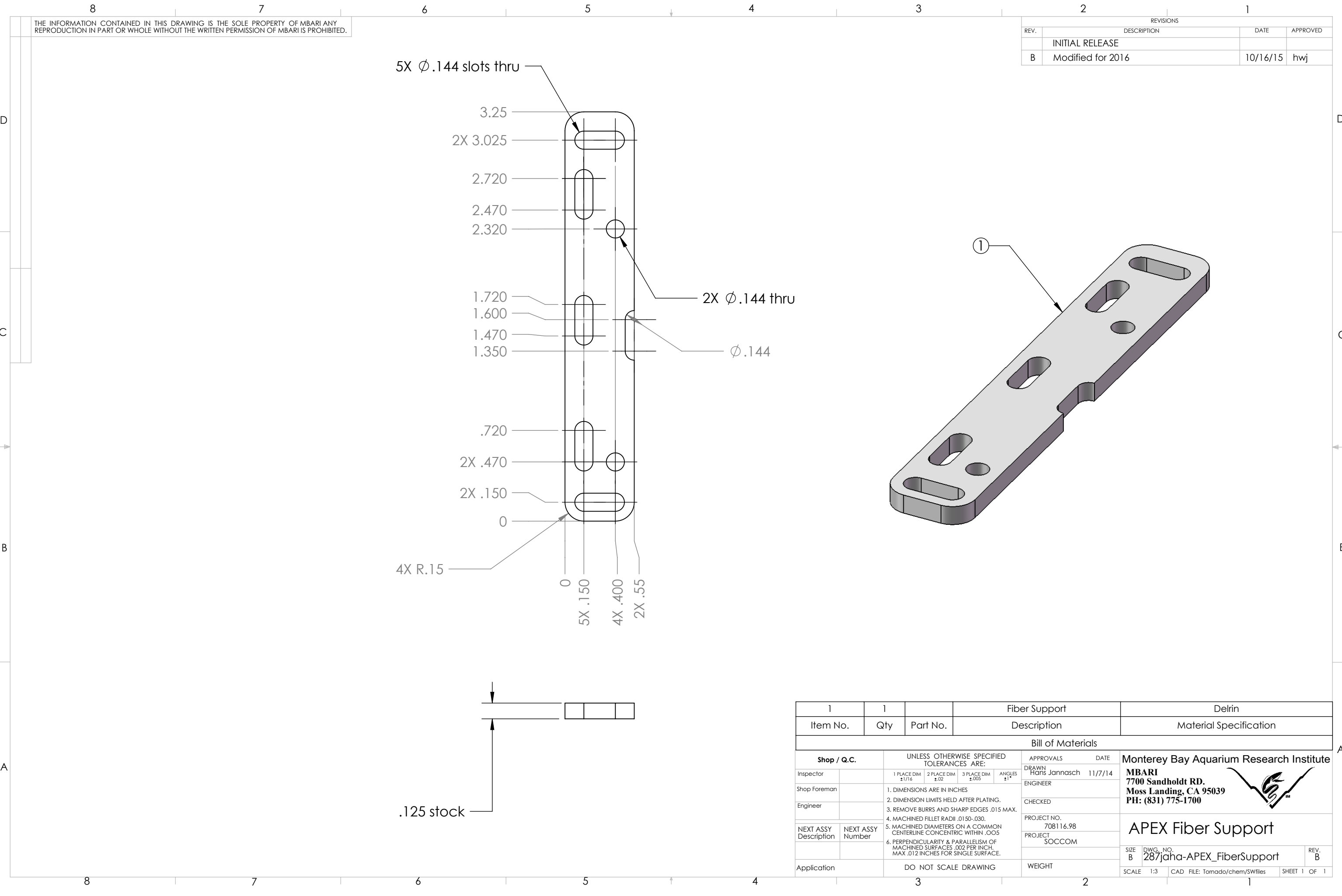




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
B	Modified for 2016	10/16/15	hwj

1		1		Fiber Support		Delrin		
Item No.		Qty	Part No.	Description		Material Specification		
Bill of Materials								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch	11/7/14	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER		
Engineer						CHECKED		
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 708116.98		
						PROJECT SOCCOM		
Application		DO NOT SCALE DRAWING			WEIGHT			
					SIZE B		DWG. NO. 287jaha-APEX_FiberSupport	REV. B
		SCALE 1:3		CAD FILE: Tornado/chem/SWfiles		SHEET 1		OF 1

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



APEX Fiber Support

REV. B