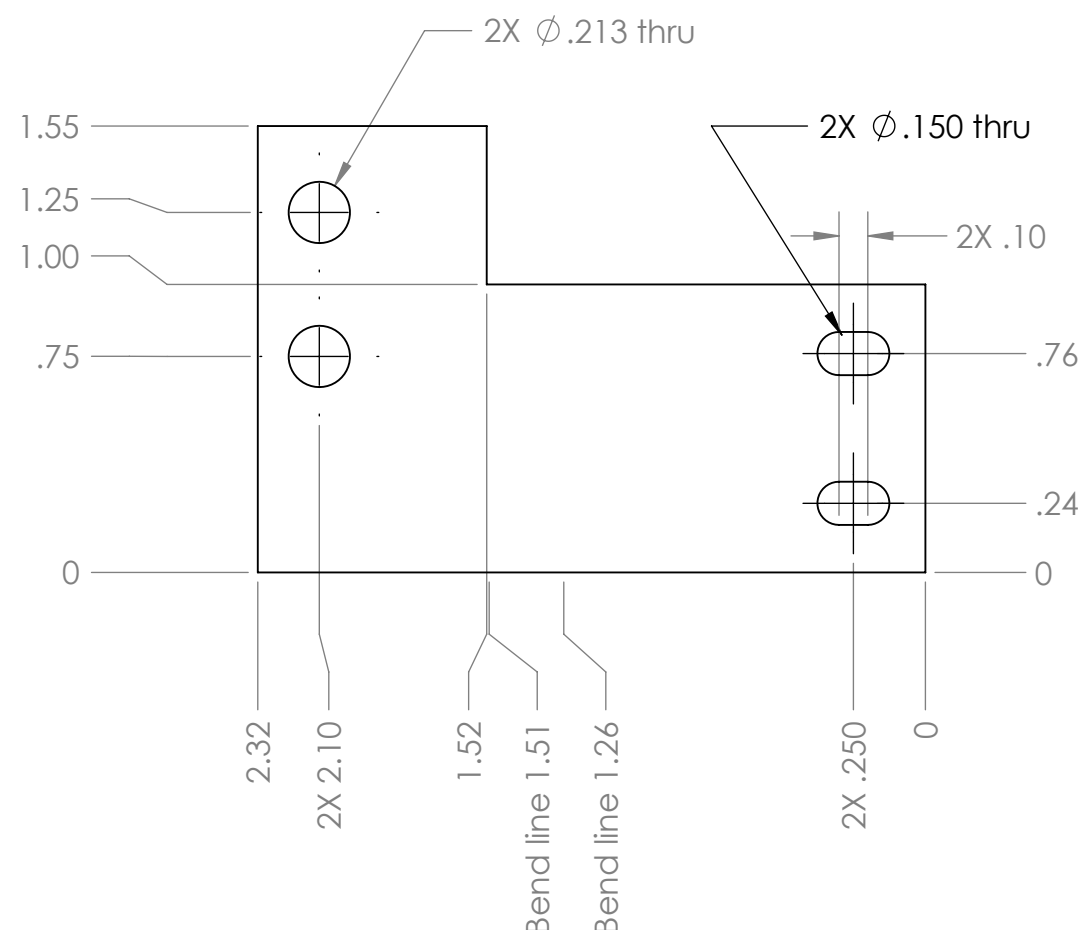
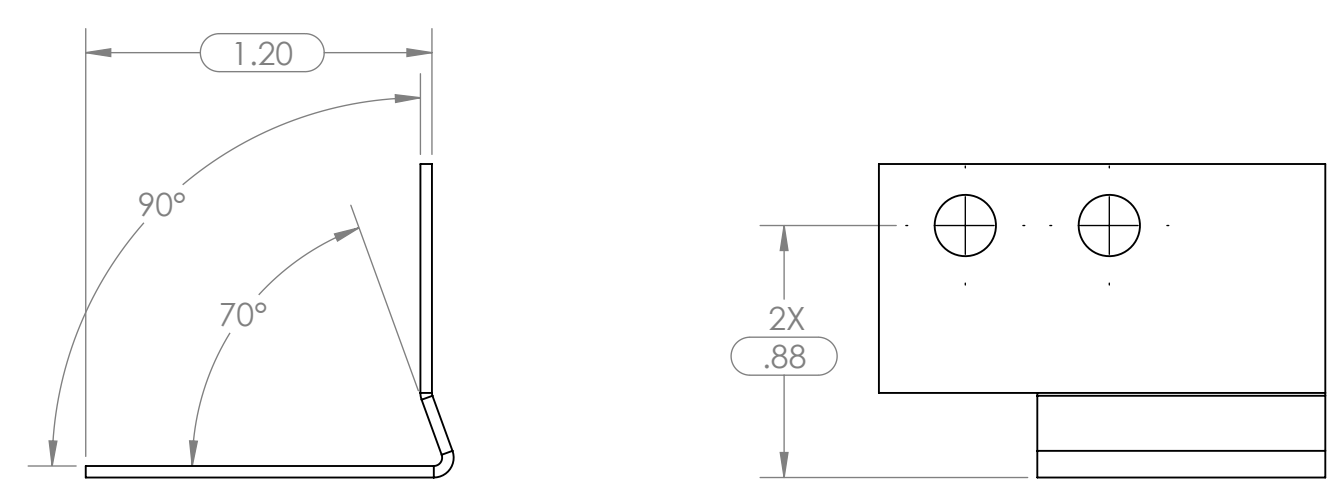
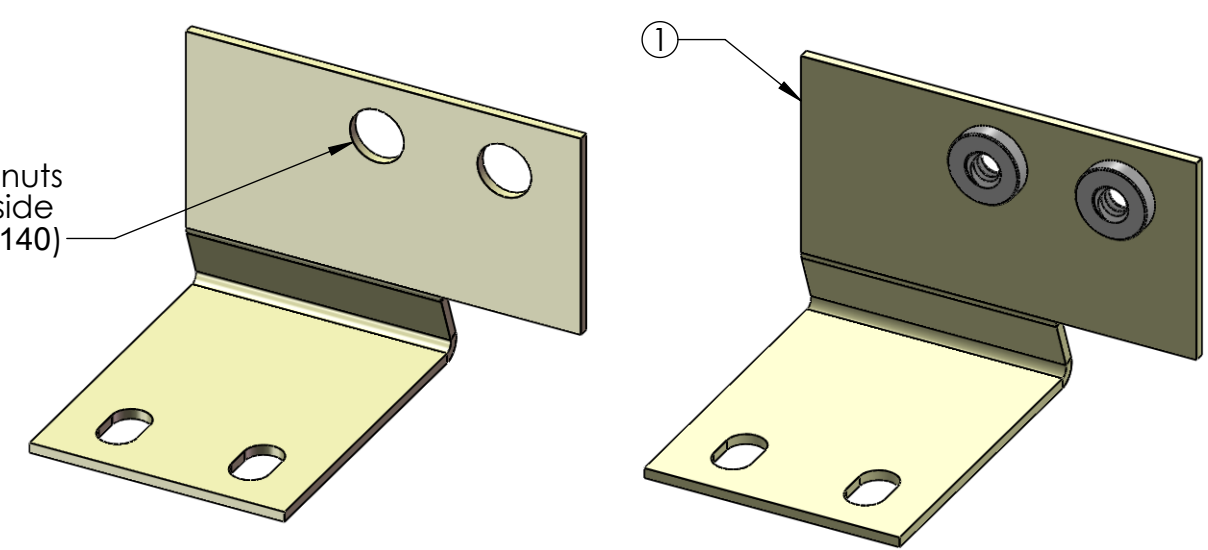


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Insert 2x captivated nuts
this side
(McMaster #95185A140)



1	1		Reference Support Retainer Assy	5052 H32 Aluminum .040" Chemical coat per MIL-C-5541, Class 1A						
Item No.	Qty	Part No.	Description	Material Specification						
Bill of Materials										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  APEX Reference Support Retainer <table><tr><td>SIZE B</td><td>DWG. NO. 289jaha-APEX_ReferenceSupportRetainer</td><td>REV.</td></tr><tr><td>SCALE 1:3</td><td>CAD FILE: Tornado/chem/SWfiles</td><td>SHEET 1 OF 1</td></tr></table>	SIZE B	DWG. NO. 289jaha-APEX_ReferenceSupportRetainer	REV.	SCALE 1:3	CAD FILE: Tornado/chem/SWfiles	SHEET 1 OF 1
SIZE B	DWG. NO. 289jaha-APEX_ReferenceSupportRetainer	REV.								
SCALE 1:3	CAD FILE: Tornado/chem/SWfiles	SHEET 1 OF 1								
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02		3 PLACE DIM ±.005	ANGLES ±1°				
Shop Foreman		1. DIMENSIONS ARE IN INCHES								
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.								
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.								
		4. MACHINED FILLET RADII .015-.030.								
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005								
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								
Application		DO NOT SCALE DRAWING		WEIGHT						