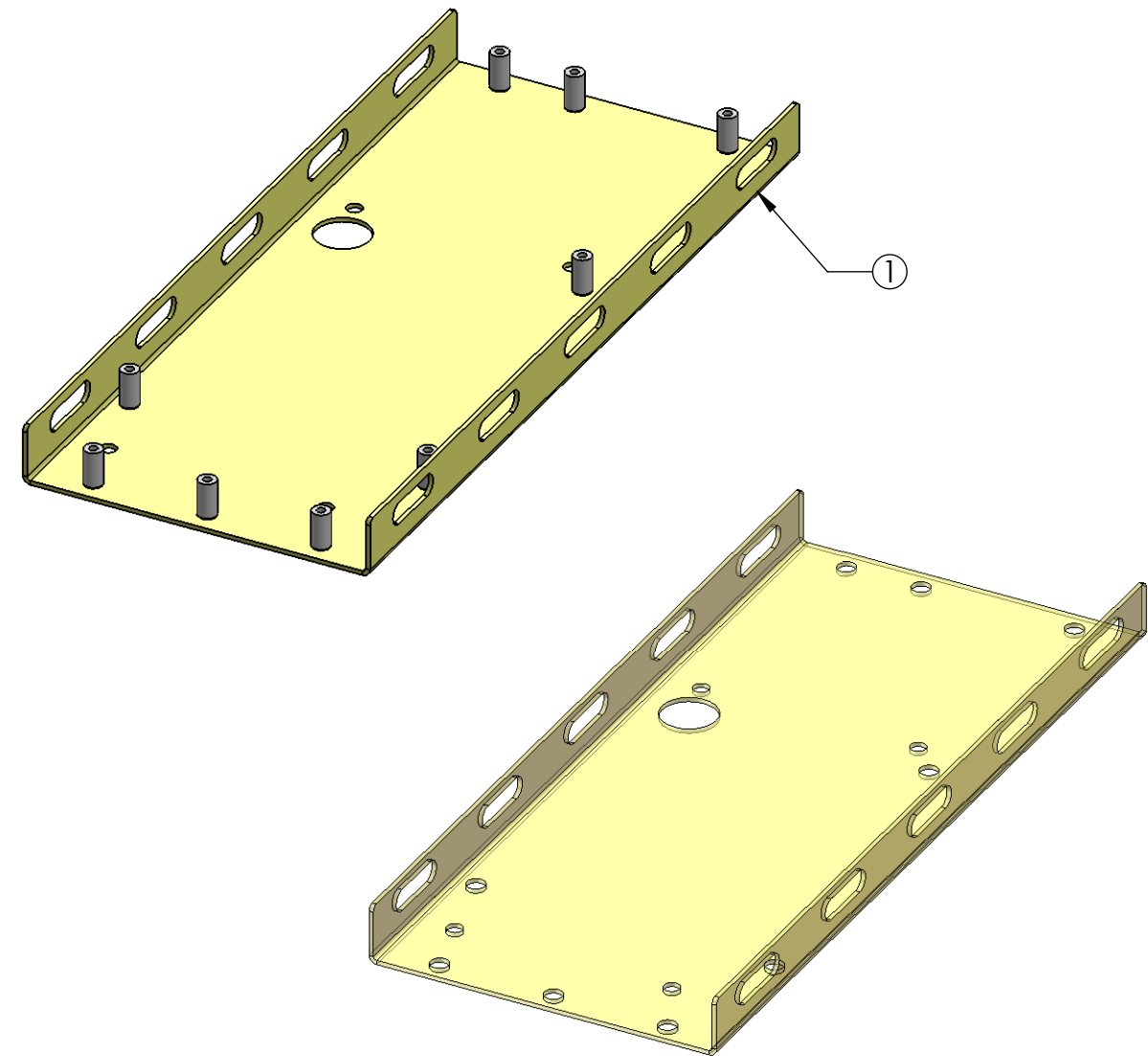




1	1		APEX CPU Sled Assy	.040" 5052 Anodized Aluminum		
Item No.	Qty	Part No.	Description	Material Specification		
Bill of Materials						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		Monterey Bay Aquarium Research Institute  MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Inspector		1 PLACE DIM $\pm .1/16$	2 PLACE DIM $\pm .02$		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES				
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				
		4. MACHINED FILLET RADII .0150-.030.				
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				
Application		DO NOT SCALE DRAWING		WEIGHT		
				APPROVALS DATE		
				DRAWN Hans Jannasch 11/7/14		
				ENGINEER		
				CHECKED		
				PROJECT NO. 908116.98		
				PROJECT SOCCOM		
				SIZE B DWG. NO. 290jaha-APEX_CPUSledAssy REV. B		
				SCALE 1:3 CAD FILE: Tornado/chem/SWfiles SHEET 1 OF 1		