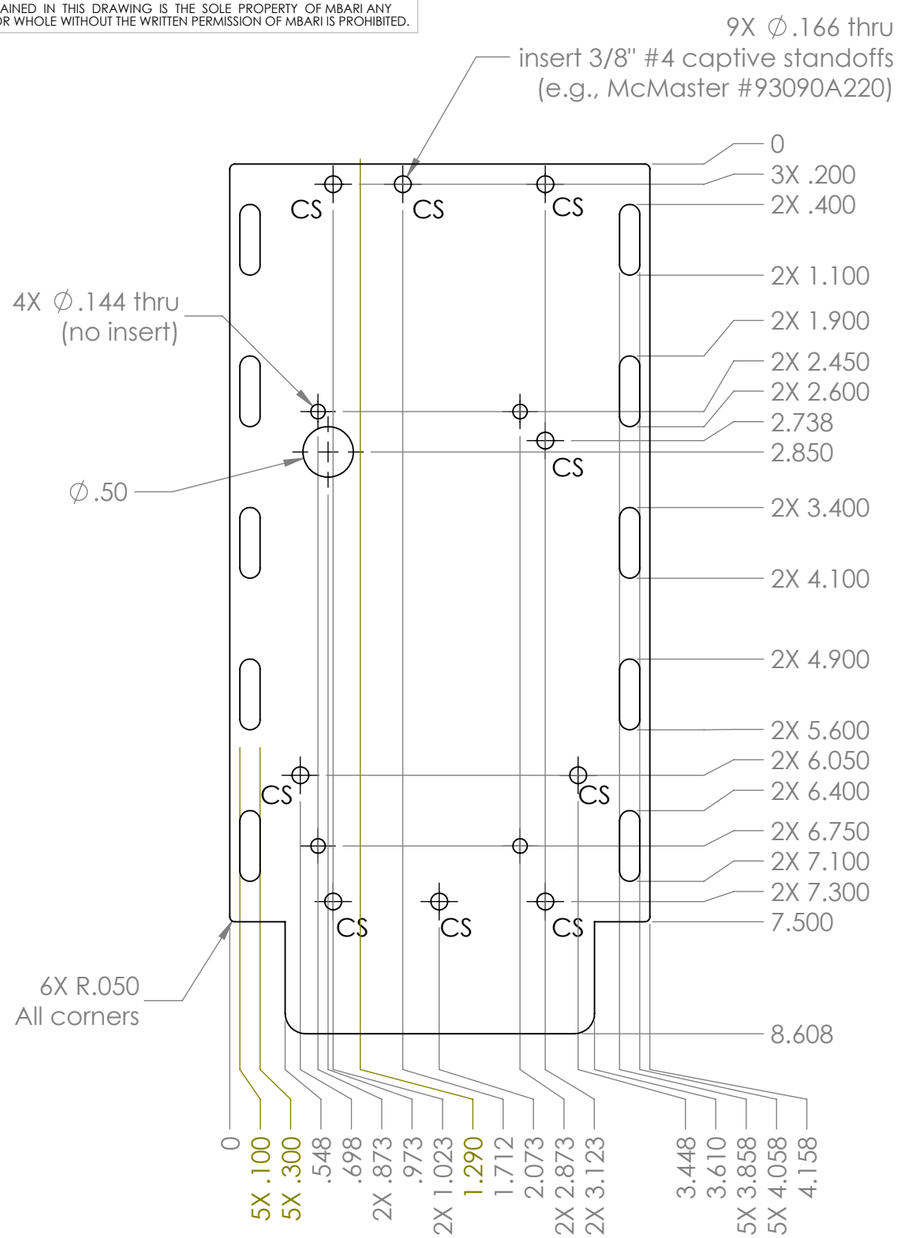
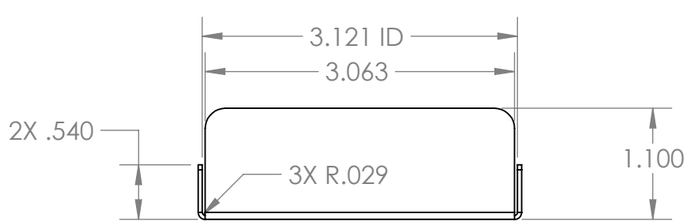
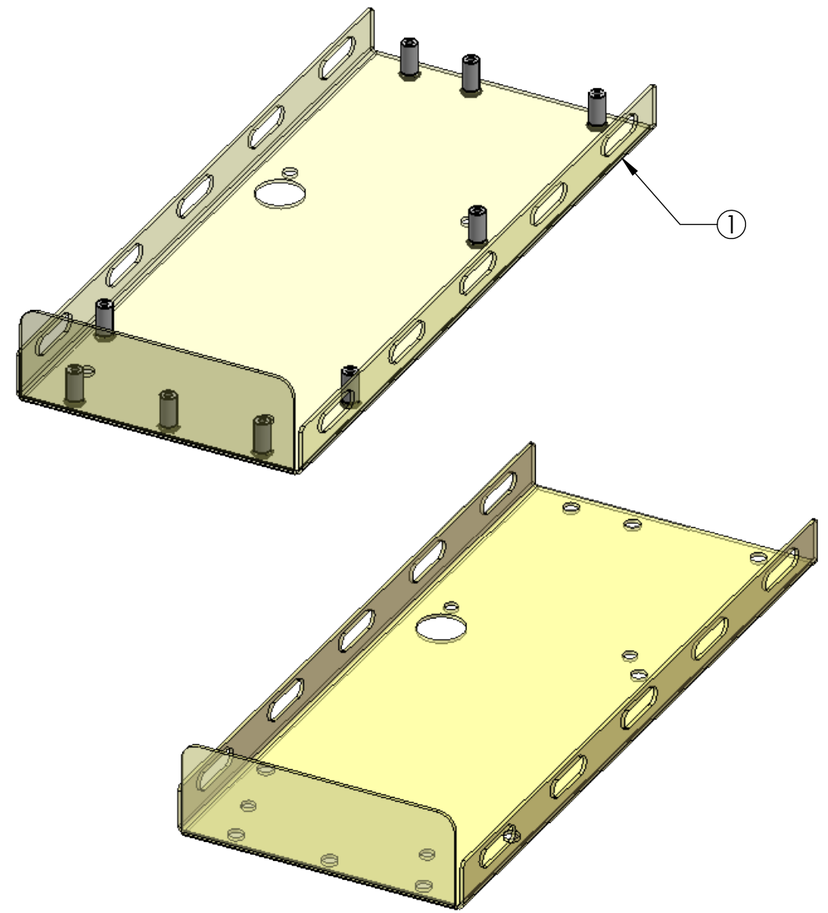
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
B	CPU-Only Sled for 2016	10/16/15	hwj
C	Added bottom protection	8/1/16	hwj







Note 7:
Captive Standoffs should be inserted from bottom and protrude into channel.

Item No.	Qty	Part No.	Description	Material Specification
1	1		APEX CPU Sled Assy	.040" 5052 Annodized Aluminum

Bill of Materials

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
Inspector		1 PLACE DIM ±1/16 · 2 PLACE DIM ±.02 · 3 PLACE DIM ±.005 · ANGLES ±1°	DRAWN Hans Jannasch 11/7/14
Shop Foreman		1. DIMENSIONS ARE IN INCHES	ENGINEER
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.	CHECKED
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	PROJECT NO. 908116.98
		4. MACHINED FILLET RADII .0150-.030.	PROJECT SOCCOM
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .OO5	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	
Application		DO NOT SCALE DRAWING	WEIGHT

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

APEX CPU Sled Assy

SIZE	DWG. NO.	REV.
B	290jaha-APEX_CPUsledAssy	C

SCALE 1:3 | CAD FILE: Tornado/chem/SWfiles | SHEET 1 OF 1