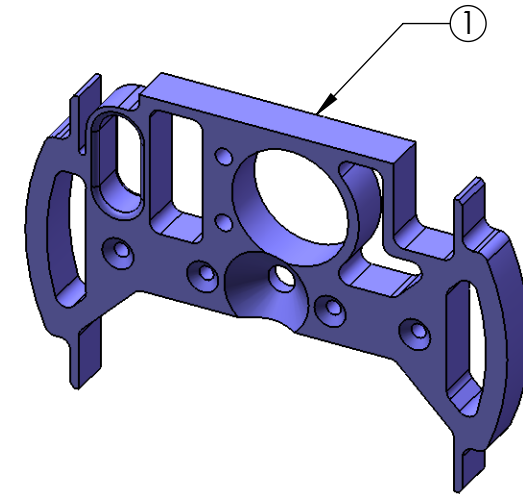
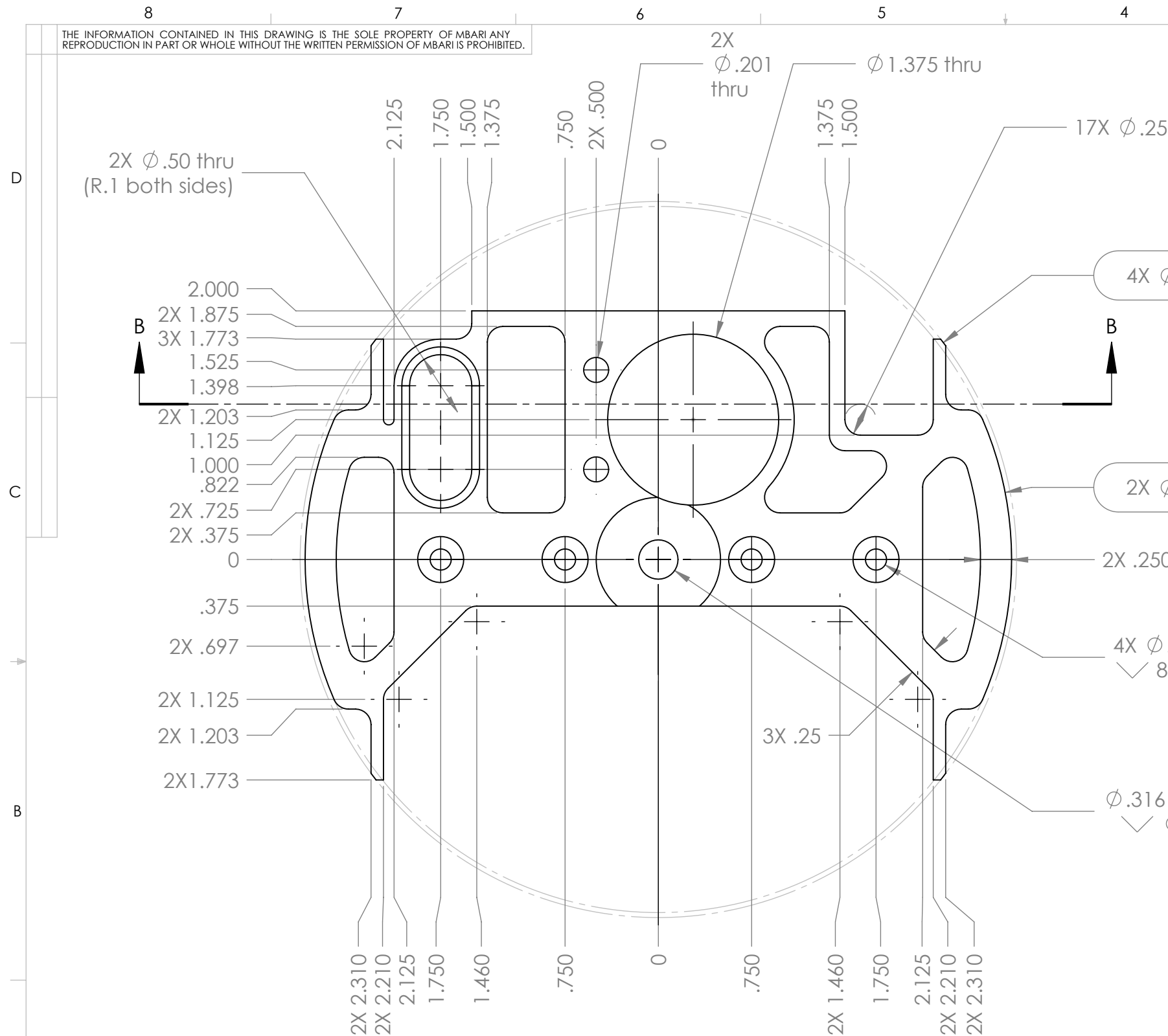
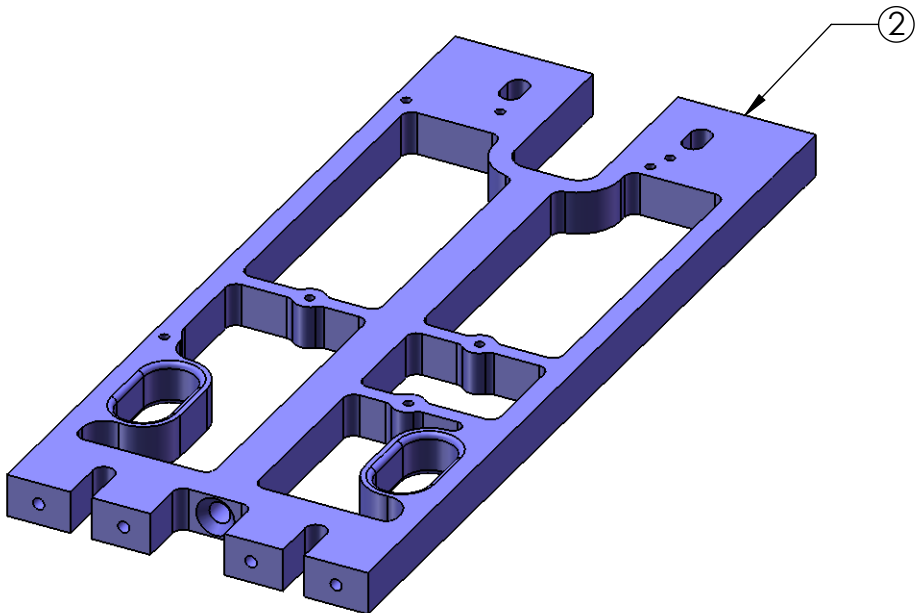
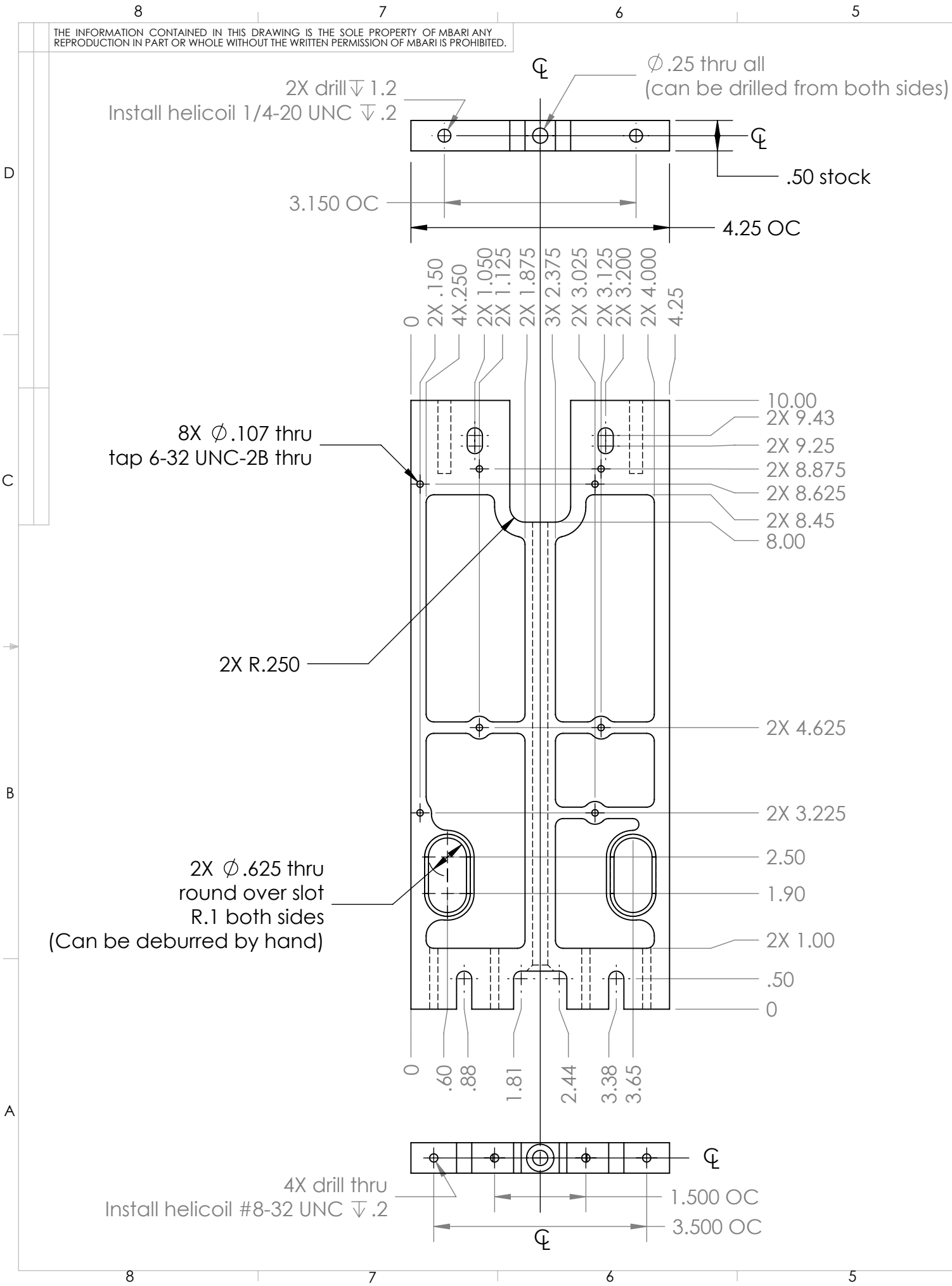






NOTE 7:
Part can be cut on waterjet, however:
Both ends faces need to be milled flat.

2	1		ISUS Mount	Delrin
Item No.	Qty	Part No.	Description	Material Specification
Bill of Materials				
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005
Shop Foreman		1. DIMENSIONS ARE IN INCHES		
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		
		4. MACHINED FILLET RADII .0150-.030.		
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.		
Application		DO NOT SCALE DRAWING		WEIGHT
	3		2	
Monterey Bay Aquarium Research Institute				
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
APEX Chassis				
SIZE B	DWG. NO.	284jaha-APEX_Chassis		REV.
SCALE 1:3	CAD FILE: Tornado/chem/SWfiles	SHEET 2		OF 2