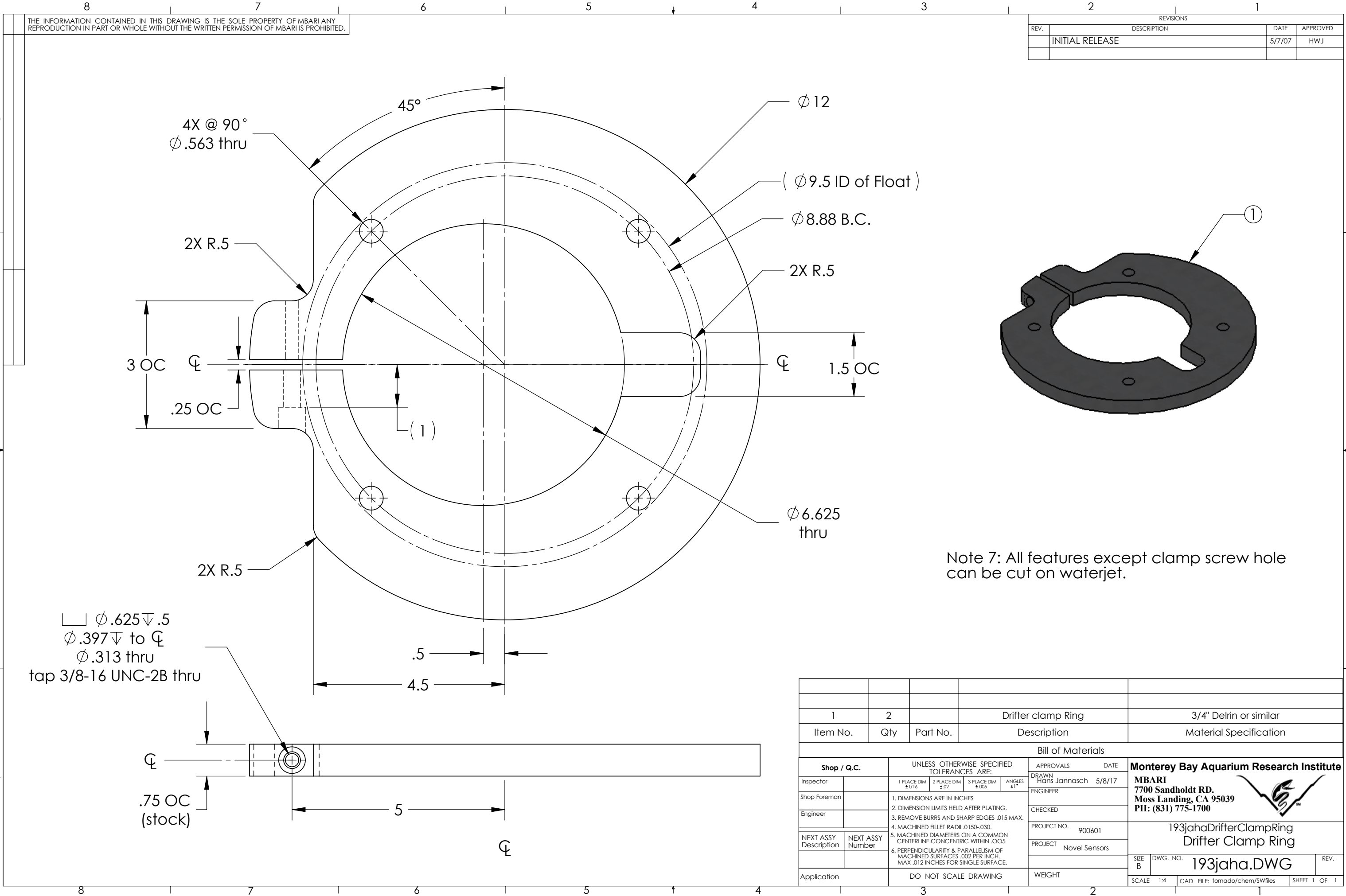




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	5/7/07	HWJ

1	2	Drifter clamp Ring			3/4" Delrin or similar
Item No.	Qty	Part No.	Description		Material Specification
Bill of Materials					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN	5/8/17
Engineer				ENGINEER	
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	900601
				PROJECT	Novel Sensors
Application		DO NOT SCALE DRAWING		WEIGHT	
				SIZE B	DWG. NO.
				193jaha.DWG	
				SCALE 1:4	CAD FILE: tornado/chem/SWfiles
				SHEET 1 OF 1	

Monterey Bay Aquarium Research Institute	
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
193jahaDrifterClampRing Drifter Clamp Ring	
SIZE B	REV.

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193jahaDrifterClampRing
Drifter Clamp Ring