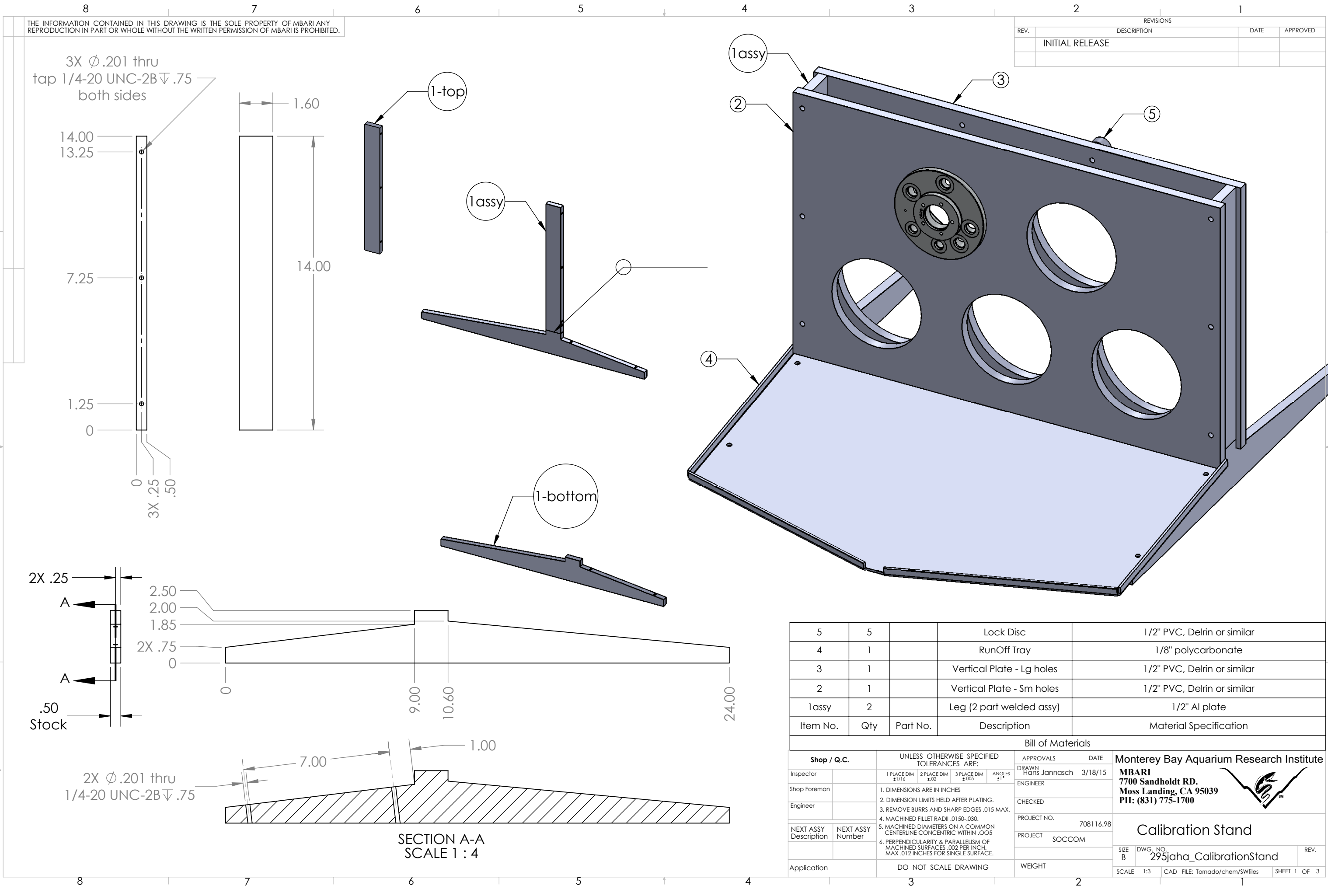




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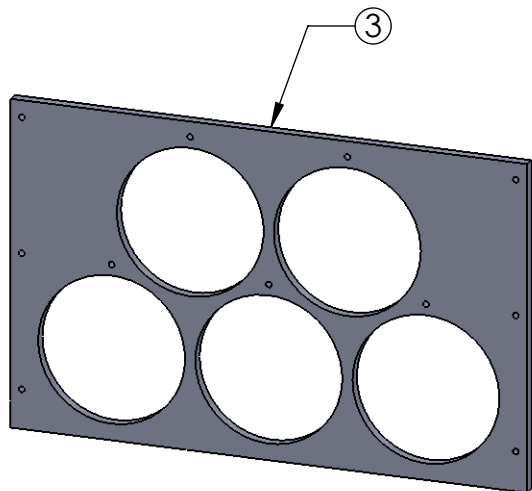
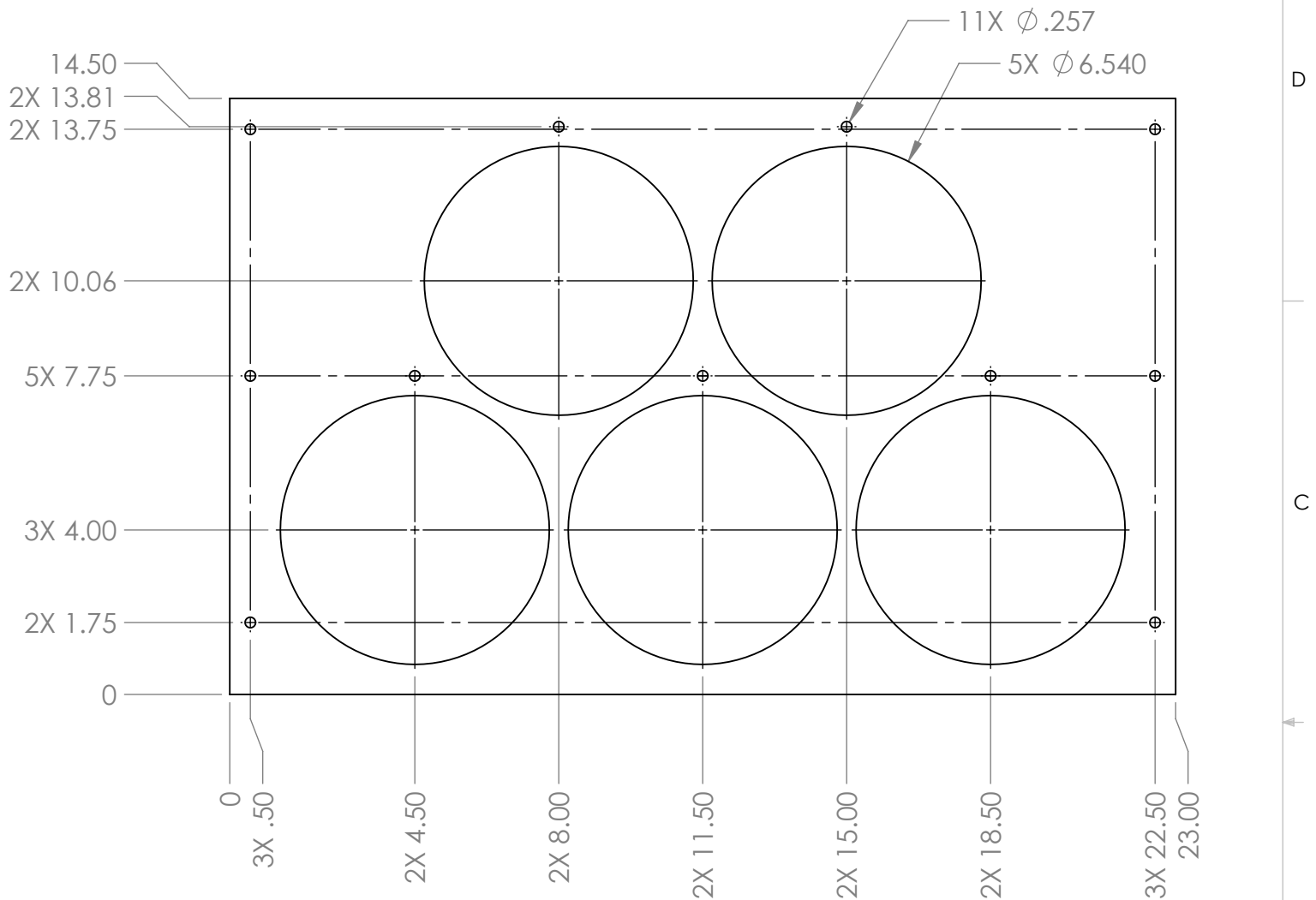
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

5	5		Lock Disc	1/2" PVC, Delrin or similar
4	1		RunOff Tray	1/8" polycarbonate
3	1		Vertical Plate - Lg holes	1/2" PVC, Delrin or similar
2	1		Vertical Plate - Sm holes	1/2" PVC, Delrin or similar
1 assy	2		Leg (2 part welded assy)	1/2" Al plate
Item No.	Qty	Part No.	Description	Material Specification

Bill of Materials

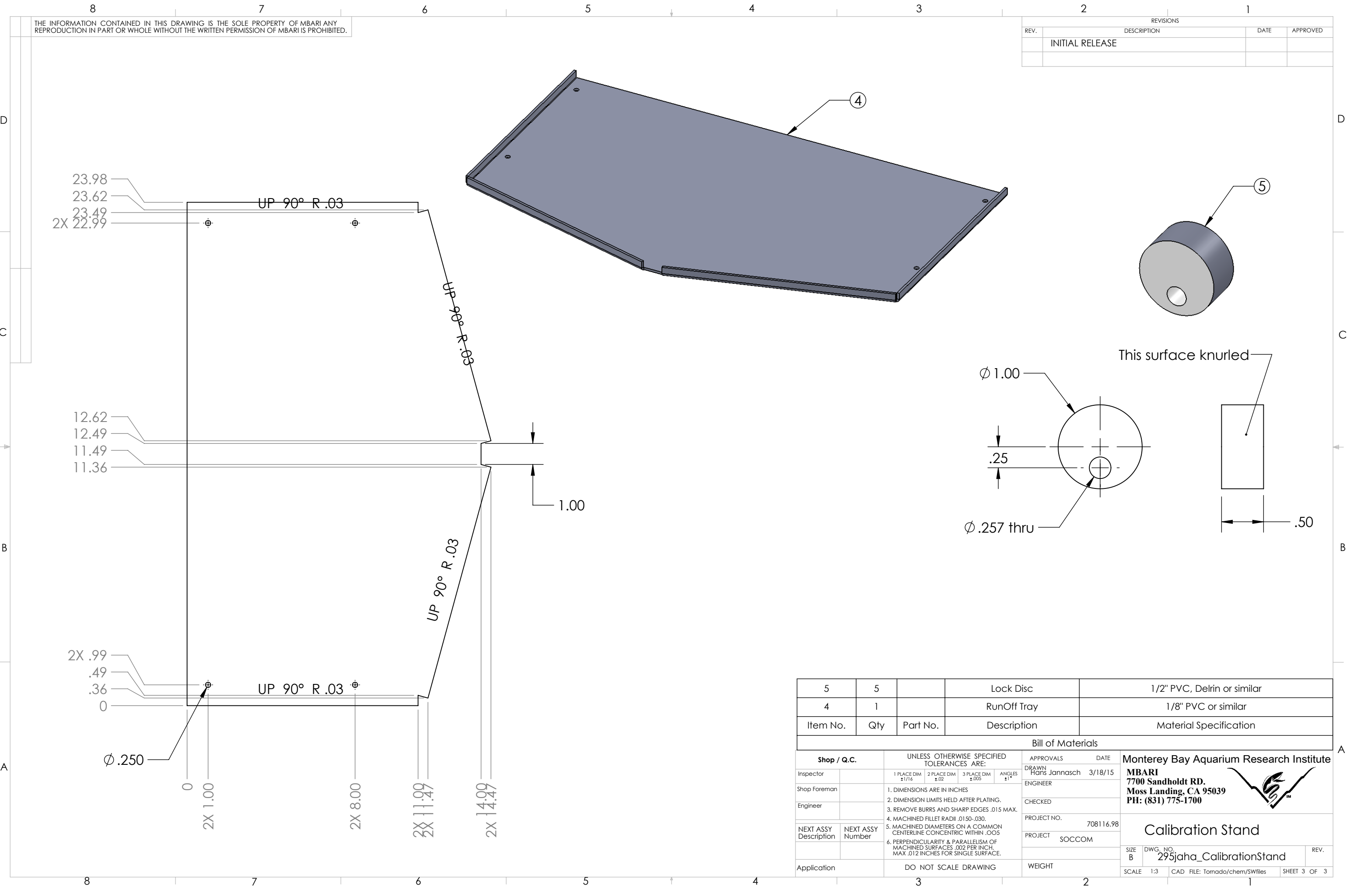
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch	3/18/15	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER				
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED				
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	708116.98	Calibration Stand		
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	SOCCOM			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						SIZE B DWG. NO. 295jaha_CalibrationStand REV.		
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE 1:3	CAD FILE: Tornado/chem/SWfiles	SHEET 1 OF 3

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



3	1		Vertical Plate - Lg holes	1/2" PVC, Delrin or similar
2	1		Vertical Plate - Sm holes	1/2" PVC, Delrin or similar
Item No.	Qty	Part No.	Description	Material Specification

Bill of Materials				
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005
Shop Foreman		ANGLES ±1°		DRAWN Hans Jannasch 3/18/15
Engineer		1. DIMENSIONS ARE IN INCHES		ENGINEER
		2. DIMENSION LIMITS HELD AFTER PLATING.		CHECKED
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO. 708116.98
		4. MACHINED FILLET RADII .0150-.030.		PROJECT SOCCOM
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		
Application		DO NOT SCALE DRAWING		WEIGHT
Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
Calibration Stand				
SIZE B		DWG. NO. 295jaha_CalibrationStand		REV.
SCALE 1:3		CAD FILE: Tornado/chem/SWfiles		SHEET 2 OF 3



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

5	5		Lock Disc	1/2" PVC, Delrin or similar
4	1		RunOff Tray	1/8" PVC or similar
Item No.	Qty	Part No.	Description	Material Specification

Bill of Materials				
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DATE 3/18/15
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch
Engineer		1. DIMENSIONS ARE IN INCHES		ENGINEER
		2. DIMENSION LIMITS HELD AFTER PLATING.		CHECKED
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO. 708116.98
		4. MACHINED FILLET RADII .0150-.030.		PROJECT SOCCOM
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		
Application		DO NOT SCALE DRAWING		WEIGHT

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



Calibration Stand

SIZE B	DWG. NO. 295jaha_CalibrationStand	REV.
SCALE 1:3	CAD FILE: Tornado/chem/SWfiles	SHEET 3 OF 3